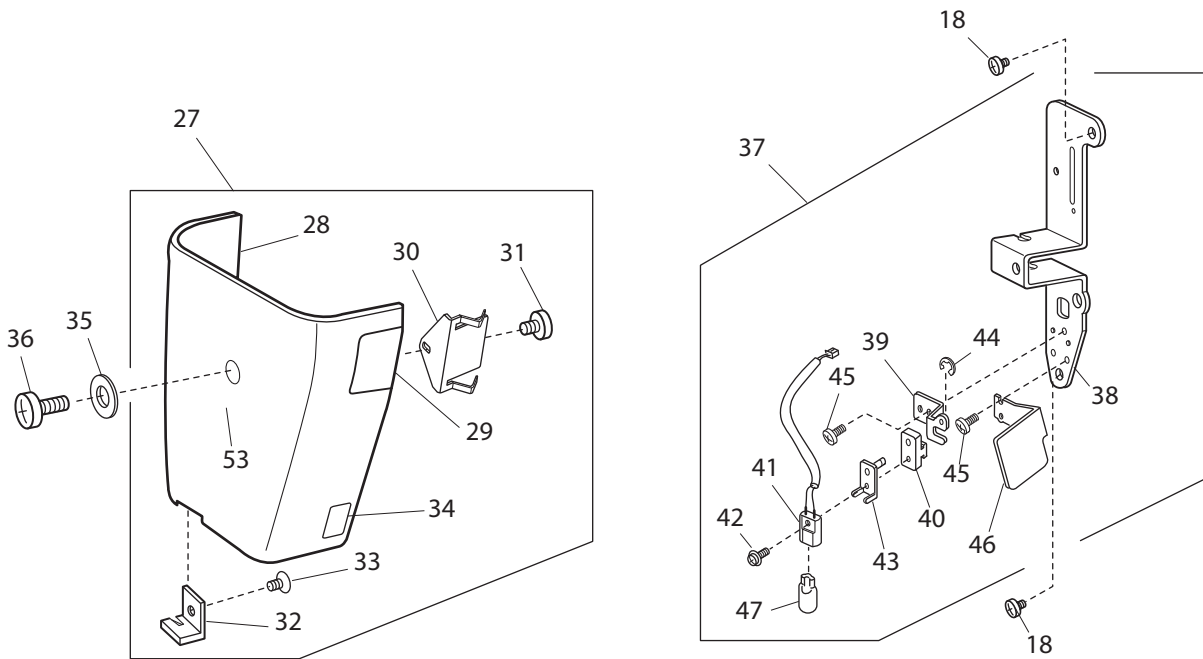
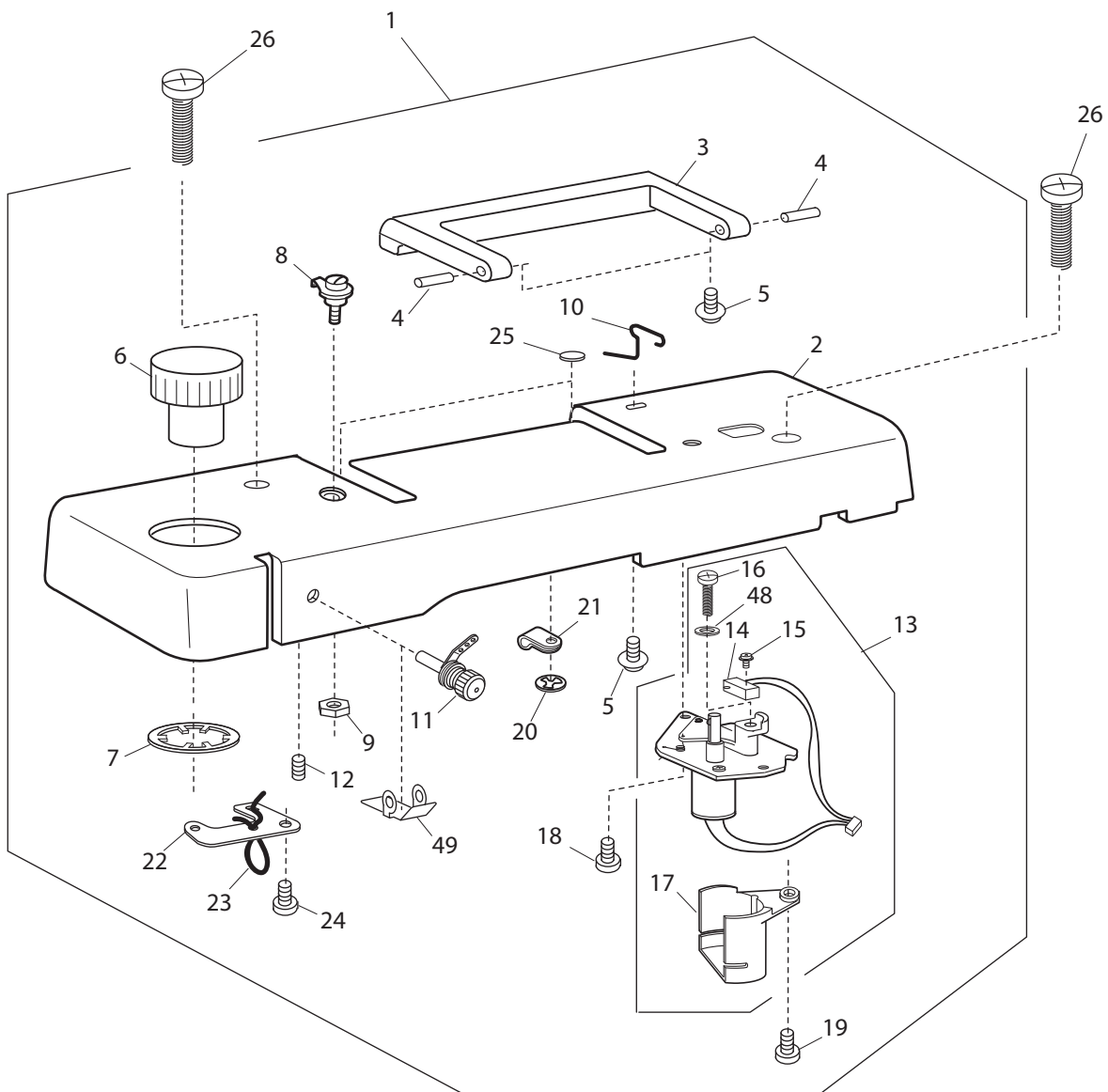




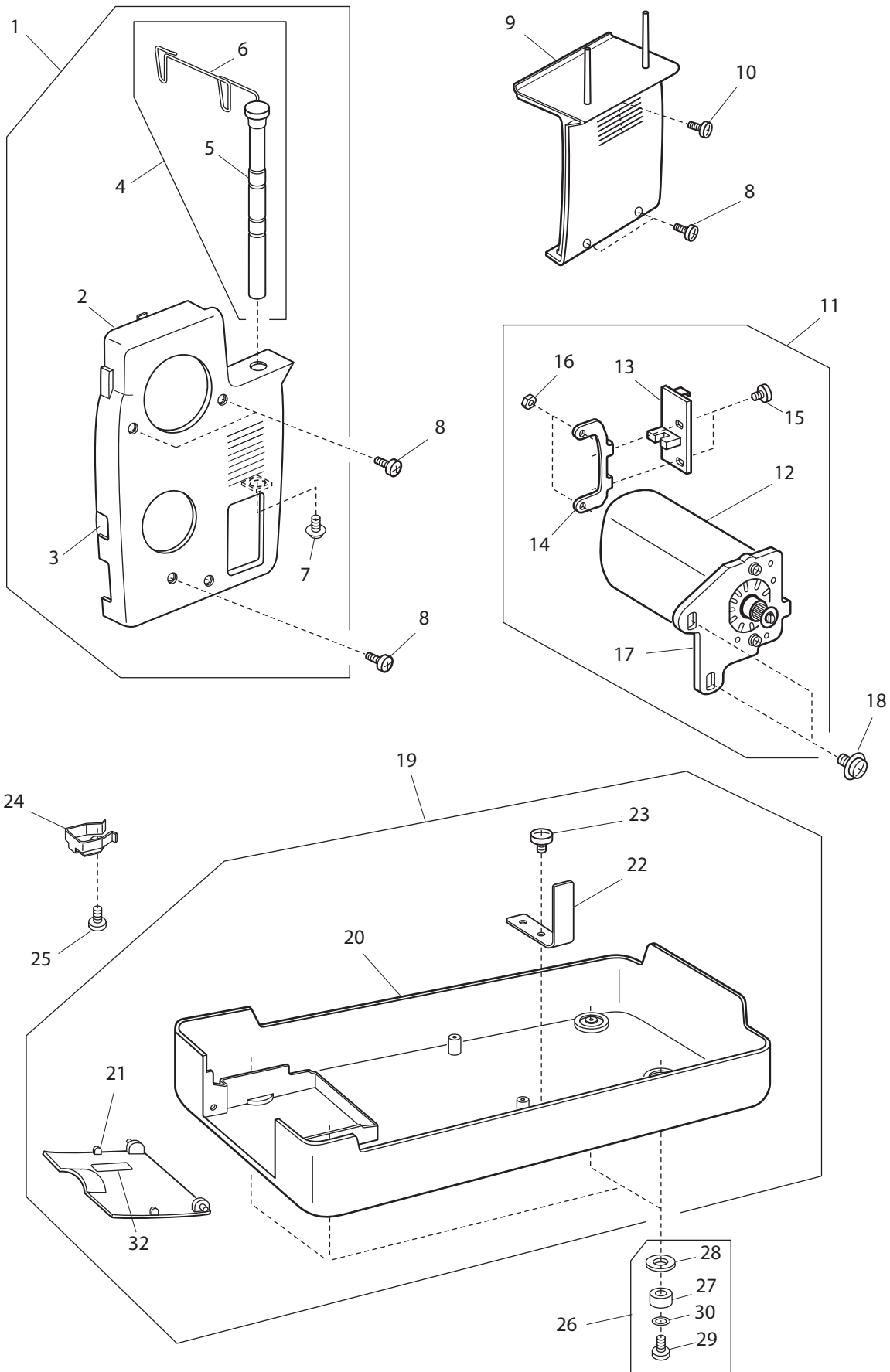
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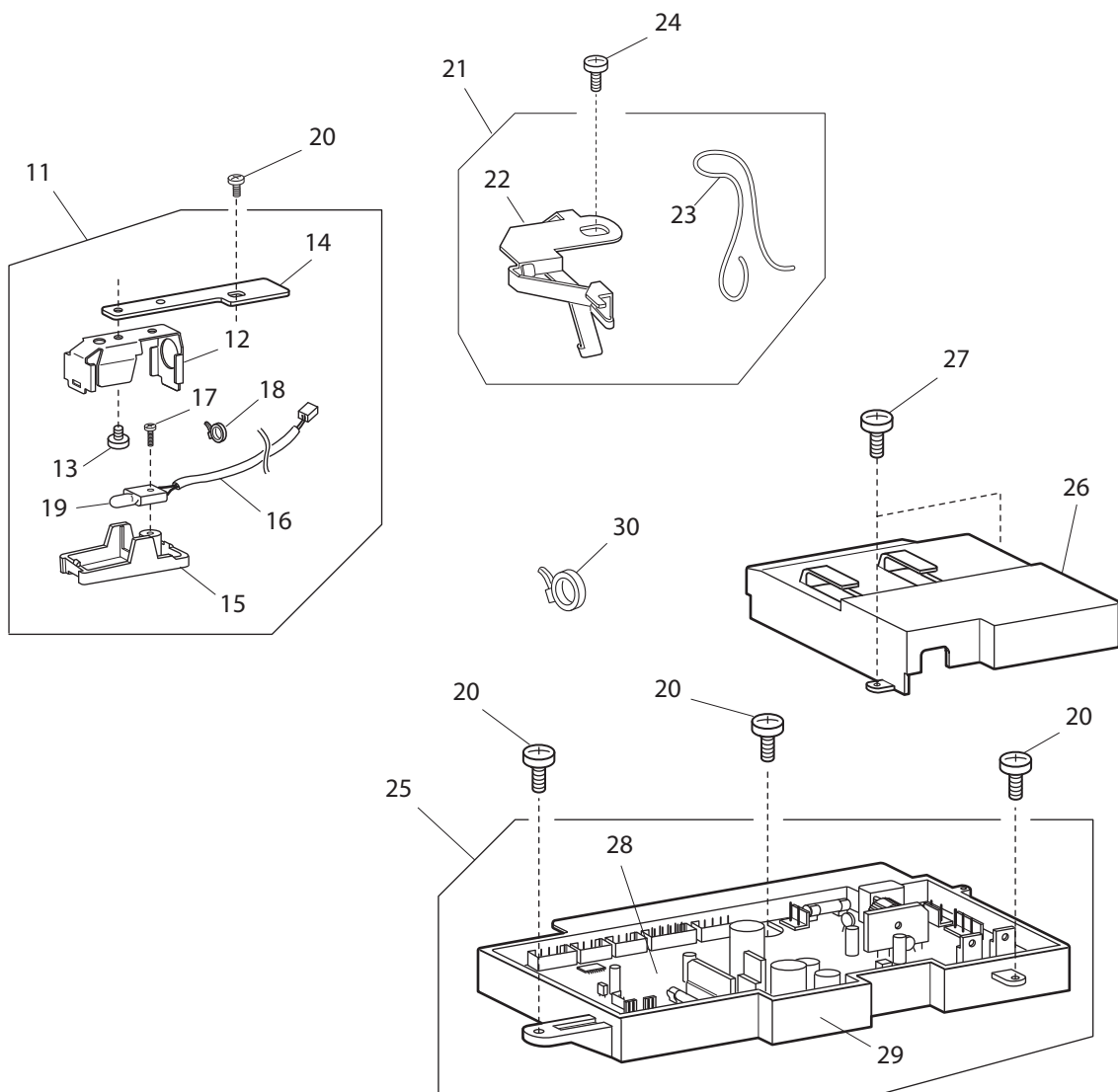
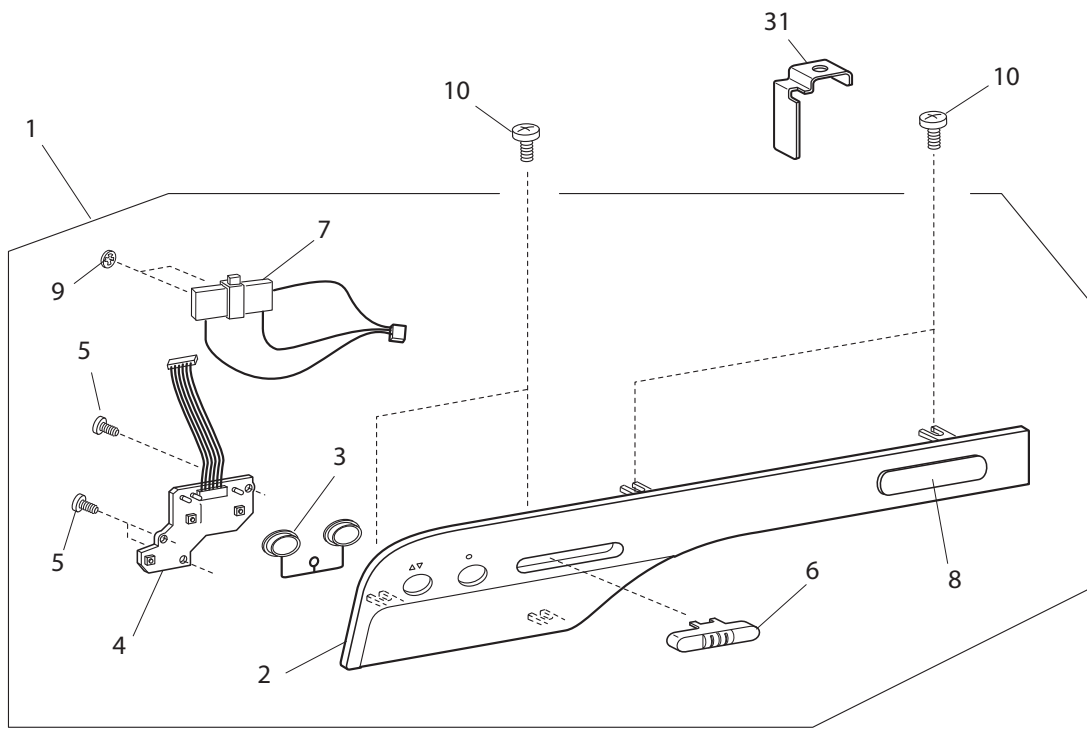
Liste de pièces  
Lista de Piezas  
Parts List



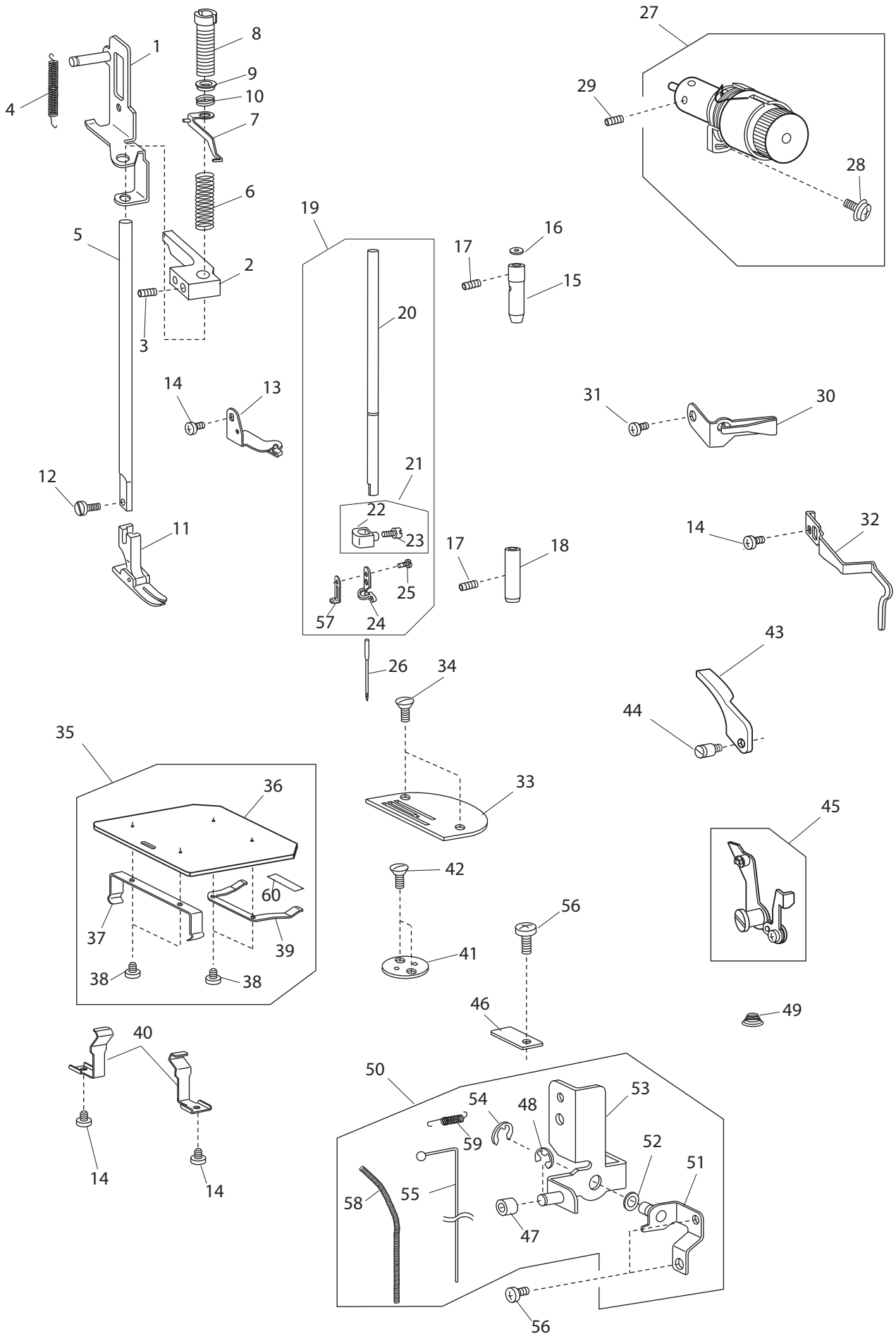
Ref No	Part No	Part Name
1	68004028	Top cover (unit)
2	68004029	Top cover
3	416078801	Handle
4	N/A	Pin
5	N/A	Setscrew TP4x6
6	68004031	Foot pressure adjusting dial
7	416049201	Snap ring CS-22
8	416075001	Thread guide (unit)
9	N/A	Adjustable lock nut
10	416078901	Top cover thread guide
11	68004032	Pre-tension (unit)
12	416021501	Hexagonal socket screw 4x4
13	416073201	Bobbin winder (unit)
14	416079601	Micro switch
15	416051801	Setscrew TP2x8
16	N/A	Setscrew 4x20
17	N/A	Motor cover
18	416019701	Setscrew 4x8
19	416020401	Setscrew 4x12
20	N/A	Snap ring CS-4
21	N/A	Cord binder 2
22	N/A	Oil wick fixing plate
23	416056001	Oil wick
24	N/A	Setscrew 4x6
25	416389401	Felt
26	N/A	Setscrew 4x25
27	68004036	Face plate (unit)
28	N/A	Face plate
29	N/A	Foot pressure display window
30	N/A	Presser bar base
31	N/A	Setscrew 3.5x6
32	68004043	Thread cutter (unit)
33	N/A	Setscrew 3x5
34	N/A	Needle sticker
35	416050701	Washer 4
36	416051201	Setscrew 4x10
37	416073501	Front bracket (unit)
38	N/A	Front bracket
39	416058401	Lamp bracket
40	416064701	Lamp cushion
41	416053601	Lamp socket (unit)
42	416053601	Setscrew TP2x10
43	N/A	Lamp set plate
44	N/A	Snap ring E-2.3
45	N/A	Setscrew 3x5
46	416063501	Lamp shield plate
47	416049301	Wedge base lamp 12V 5W
48	416019501	Washer
49	416079401	Handle spring



Ref No	Part No	Part Name
1	68004113	Belt cover (unit)
2	N/A	Belt cover
3	N/A	Stitch length window
4	416074801	Thread guide (unit)
5	416078001	Thread guide post
6	N/A	Thread guide bar
7	N/A	Setscrew TP4x10
8	N/A	Setscrew 4x12
9	68004116	Motor cover
10	N/A	Setscrew 4x16
11	416081701	Motor (unit) 120V
12	N/A	Motor (unit)
13	416072101	Printed circuit board V (unit)
14	N/A	Set plate
15	N/A	Setscrew 3x5
16	N/A	Nut 4-2-7
17	N/A	Motor bracket
18	N/A	Setscrew TP5x10
19	68004120	Base (unit)
20	N/A	Base
21	68004122	Base cover
22	416065501	Table latch spring (2)
23	N/A	Setscrew 4x8 (B)
24	416065401	Table latch spring (1)
25	N/A	Setscrew 4x6
26	416075301	Bed rubber foot (unit)
27	416077801	Bed rubber foot
28	416078201	Bed rubber foot plate
29	416077901	Bed rubber foot screw
30	416050501	Washer
31	68004123	Sticker

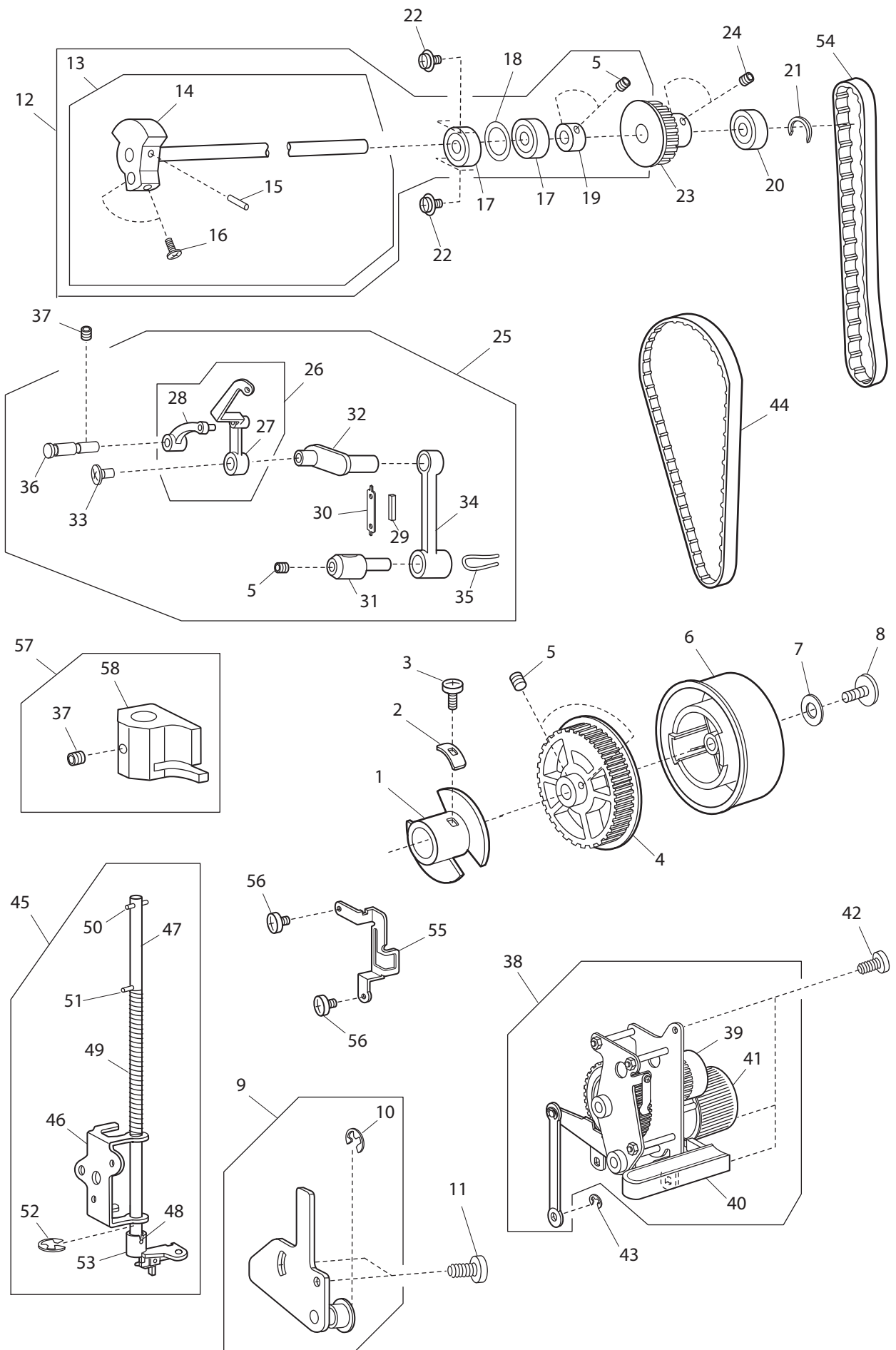


Ref No	Part No	Part Name
1	68004124	Ornamental plate (unit)
2	N/A	Ornamental plate
3	N/A	Button 1
4	N/A	Printed circuit board F (unit)
5	N/A	Setscrew 3x8 (B)
6	68004128	Speed control slider
7	416072501	Slide volume
8	N/A	Emblem
9	N/A	Snap ring CS-3
10	416051701	Setscrew TP4x6
11	68004130	Arm lamp (unit)
12	N/A	Reflector plate
13	N/A	Setscrew 3x4
14	N/A	Arm lamp set plate
15	68004135	Lamp holder
16	N/A	Lamp socket (unit)
17	N/A	Setscrew 2.3x12 (B)
18	N/A	Cord binder
19	416049301	Wedge base lamp 12V 5W
20	N/A	Setscrew 4x8
21	416073601	Oil wick fixing plate (2) (unit)
22	N/A	Oil wick fixing plate
23	416073601	Oil wick
24	N/A	Setscrew 4x6
25	416074301	Printed circuit board A (unit)
26	416063001	Printed circuit board A case (upper)
27	N/A	Setscrew 3x12-2V
28	416074301	Printed circuit board A
29	416074301	Printed circuit board A case (lower)
30	N/A	Cord binder
31	N/A	Cord guide (2)

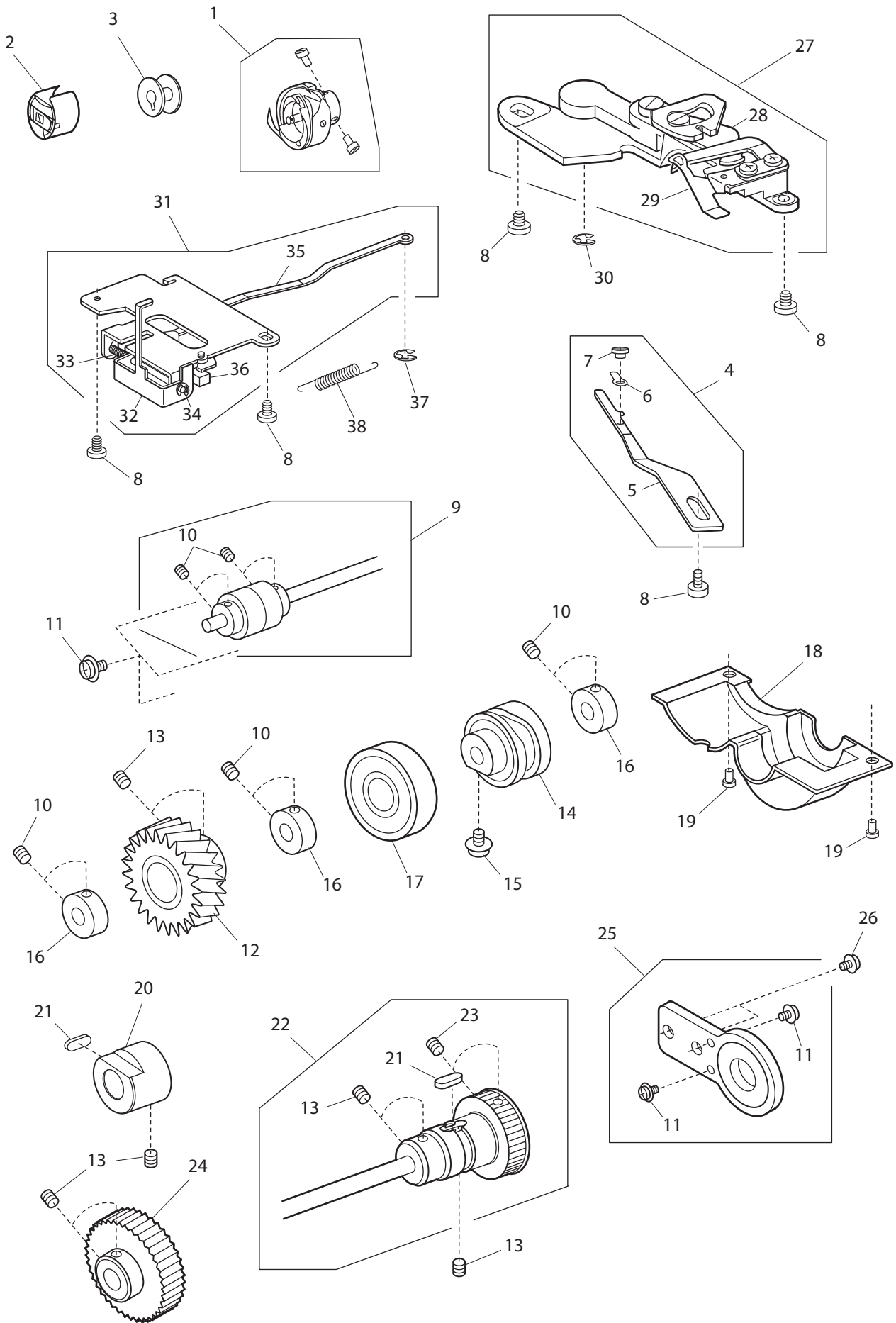




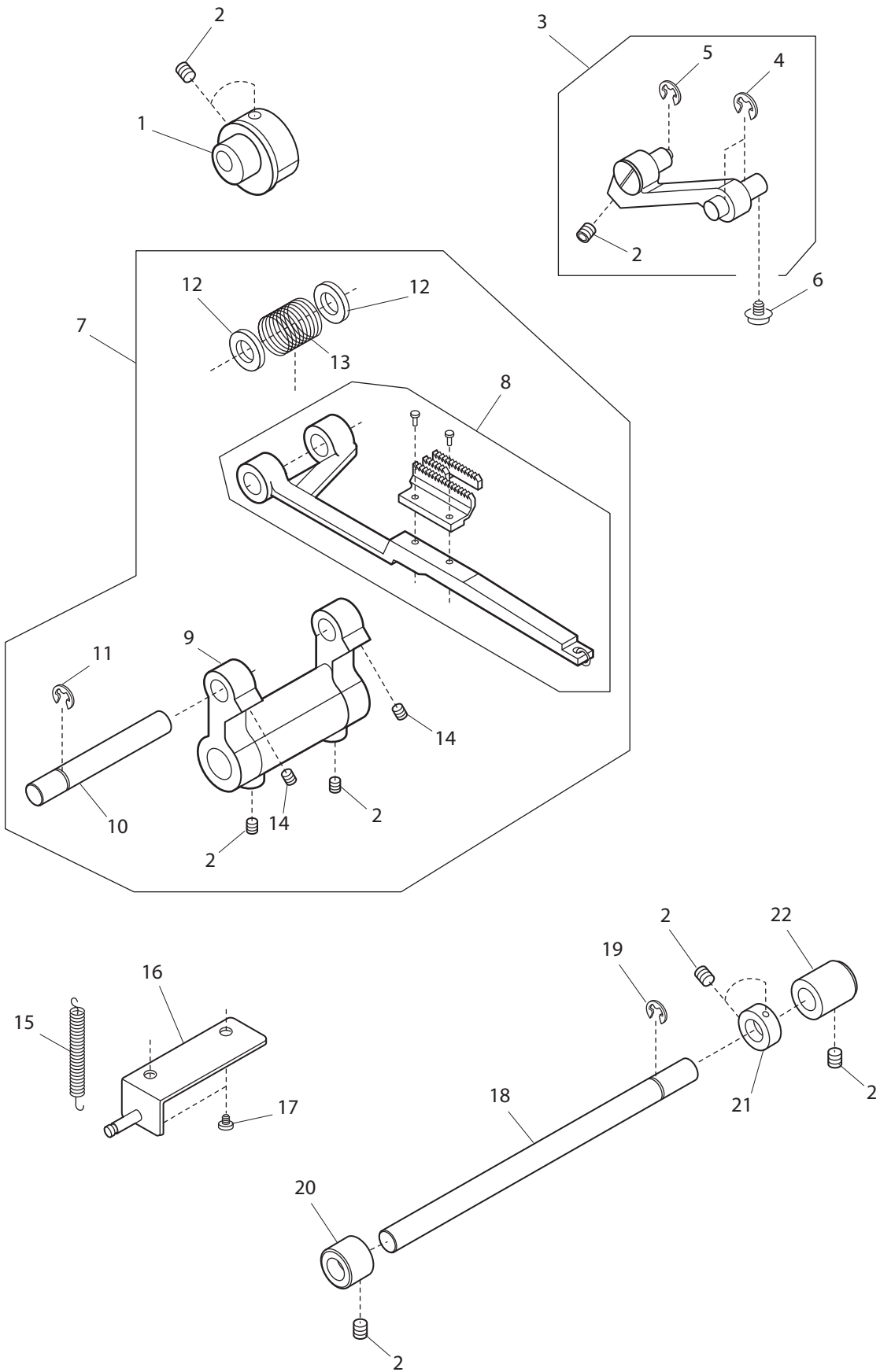
Ref No	Part No	Part Name
1	416057501	Presser bar lifter
2	416057601	Presser bar bracket
3	416021601	Hexagonal socket screw 5x5
4	N/A	Presser bar spring
5	416057701	Presser bar
6	416057801	Presser spring
7	416057901	Foot pressure indicator
8	416058001	Foot pressure adjusting screw
9	N/A	Spacer
10	N/A	Presser bar sub-spring
11	416386101	Presser foot (unit)
12	416056201	Setscrew
13	68004140	Arm thread guide (lower)
14	N/A	Setscrew 4x6
15	416058601	Needle bar bushing (upper)
16	N/A	Felt
17	N/A	Hexagonal socket screw 4x4
18	416061101	Needle bar bushing (lower)
19	416075101	Needle bar (unit)
20	416064101	Needle bar
21	68004141	Needle clamp (unit)
22	N/A	Needle clamp
23	N/A	Setscrew
24	416066101	Needle bar thread guide
25	N/A	Setscrew
26		Needle HLx5-14
27	68004143	Thread tension (unit)
28	N/A	Setscrew TP3x6
29	N/A	Hexagonal socket screw 4x6
30	416058901	Arm thread guide
31	N/A	Setscrew
32	416059001	Thread guide
33	416069501	Needle plate
34	416053301	Needle plate set screw
35	68004144	Hook cover plate (unit)
36	N/A	Hook cover plate
37	N/A	Hook cover plate spring
38	N/A	Setscrew 2x2.3
39	N/A	Hook cover plate supporter spring
40	416057001	Hook cover plate retainer
41	416057401	Attachment mount
42	416054501	Setscrew
43	416064401	Presser foot lifter
44	N/A	Hinge screw
45	416075601	Thread tension release lever (unit)
46	416066401	Plate
47	416079301	Roller
48	416017401	Snap ring E-3
49	N/A	Thread tension release lever spring
50	68004145	Thread tension release base plate (unit)
51	N/A	Thread tension release base plate
52	N/A	Thrust washer FT-60
53	N/A	Thread tension release crank
54	N/A	Snap ring E-5
55	N/A	Wire (unit)
56	N/A	Setscrew 4x8
57	416064301	Needle guard
58	N/A	Spring
59	N/A	Spring
60	N/A	Sticker



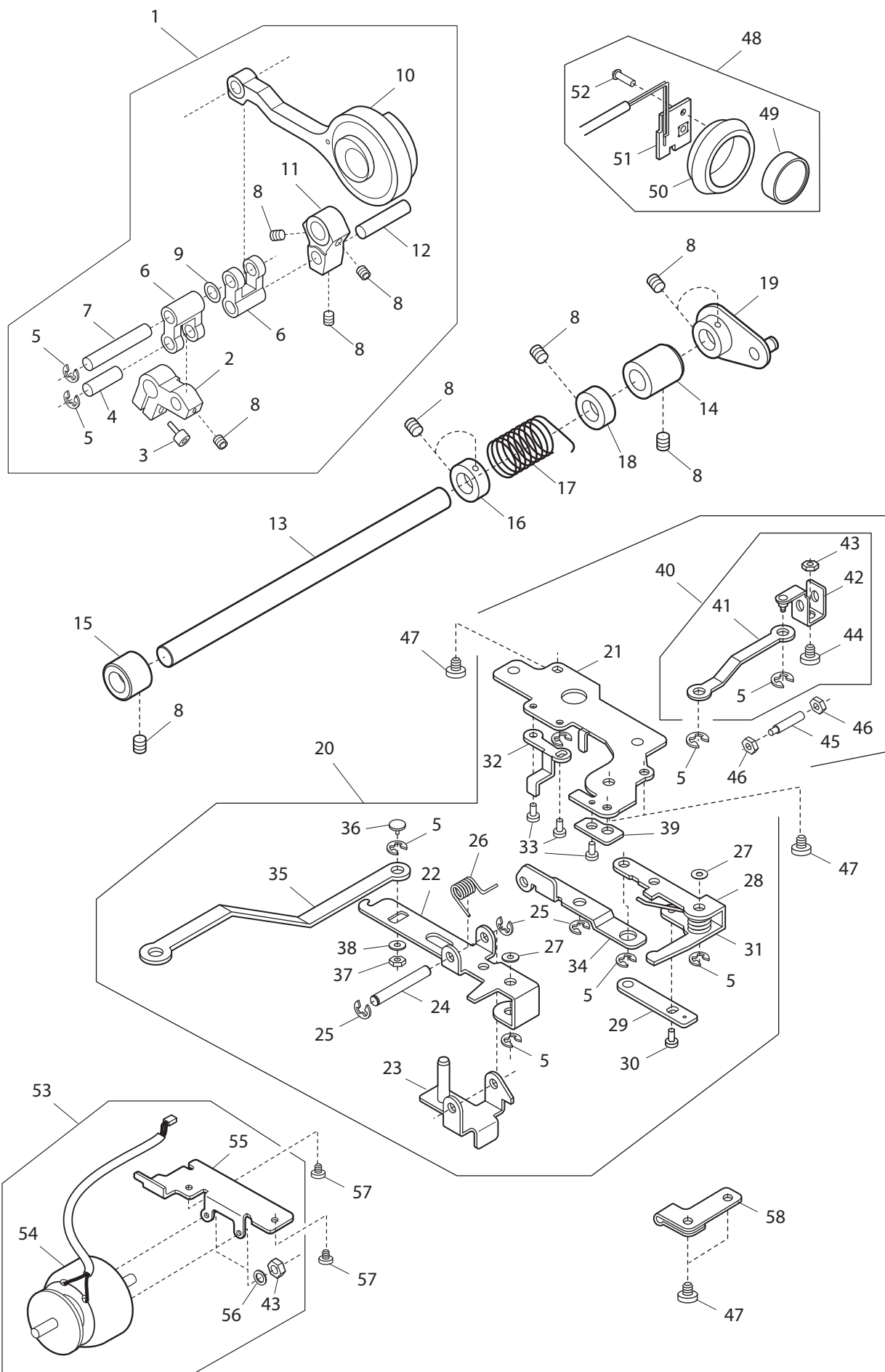
Ref No	Part No	Part Name
1	416068801	Upper shaft shield plate
2	N/A	Washer
3	416020701	Setscrew 4x10
4	416388201	Belt wheel
5	N/A	Hexagonal socket screw 5x5
6	68004149	Handwheel
7	416053701	Washer
8	416053801	Setscrew
9	416073901	Idler (unit)
10	N/A	Snap ring E-6
11	N/A	Setscrew TP5x10
12	416386901	Upper shaft (unit)
13	416073801	Upper shaft (unit)
14	N/A	Take up lever crank
15	N/A	Spring pin 4x25
16	N/A	Setscrew
17	N/A	Ball bearing
18	N/A	Spacer
19	N/A	Ring
20	416064901	Ball bearing
21	416049601	Snap ring crescent
22	416051701	Setscrew TP4x6
23	416060001	Upper shaft timing gear
24	N/A	Hexagonal socket screw WP5x5
25	416074901	Take up lever (unit)
26	416072001	Take up lever (unit)
27	416055201	Take up lever
28	416055301	Take up lever supporter
29	416031201	Felt
30	416031301	Felt holder
31	416387201	Needle bar conn. stud
32	N/A	Needle bar crank pin
33	N/A	Setscrew
34	N/A	Needle bar crank rod
35	416056101	Oil wick
36	N/A	Take up lever pin
37	N/A	Hexagonal socket screw 4x4
38	68004152	Feed adjusting base (unit)
39	68004153	Indicator drum
40	68004154	Reverse stitch lever
41	68004155	Stitch length dial
42	416019701	Setscrew 4x8
43	416017301	Snap ring E-5
44	416063301	Timing belt
45	416074501	Needle threader (unit)
46	N/A	Needle threader plate
47	N/A	Needle threader shaft
48	416048901	Spring pin 2x6
49	N/A	Needle threader spring
50	N/A	Pin E 2x10 – CH
51	N/A	Pin G 2x14 – CH
52	416017401	Snap ring E-3
53	416074601	Needle threader guard plate (unit)
54	416060101	Timing belt
55	416064201	Needle threader guide plate
56	N/A	Setscrew 3x5
57	416074701	Needle threader positioning base (unit)
58	N/A	Needle threader positioning base



Ref No	Part No	Part Name
1	68004156	Hook race (unit)
2	416072201	Bobbin case (unit)
3	416055501	Bobbin
4	416072601	Hook race stopper (unit)
5	N/A	Hook race stopper
6	N/A	Hook race stopper spring
7	N/A	Setscrew 2x2.3
8	416019701	Setscrew 4x8
9	416387501	Hook race shaft (unit)
10	N/A	Hexagonal socket screw 4x4
11	N/A	Setscrew TP4x6
12	416060601	Hook race gear
13	416021601	Hexagonal socket screw 5x5
14	416066901	Thread cutter cam
15	416051401	Setscrew TP3x14
16	416041501	Lower shaft ring
17	416065101	Ball bearing
18	416060701	Gear cover
19	N/A	Setscrew 4x6
20	416060801	Lower shaft bushing
21	416059901	Felt
22	416075401	Lower shaft (unit)
23	416386801	Hexagonal socket screw WP5x5
24	416387601	Lower shaft gear
25	416073701	Lower shaft supporter (unit)
26	N/A	Setscrew TP4x12
27	416076001	Auto-thread cutter (unit)
28	416068501	Thread cutter blade
29	416068601	Thread guide plate
30	N/A	Snap ring E-5
31	416076101	Thread drawing lever (unit)
32	416068701	Thread drawing lever
33	N/A	Spring
34	416017401	Snap ring E-3
35	N/A	Link
36	N/A	Cushion 3
37	N/A	Snap ring E-4
38	N/A	Spring

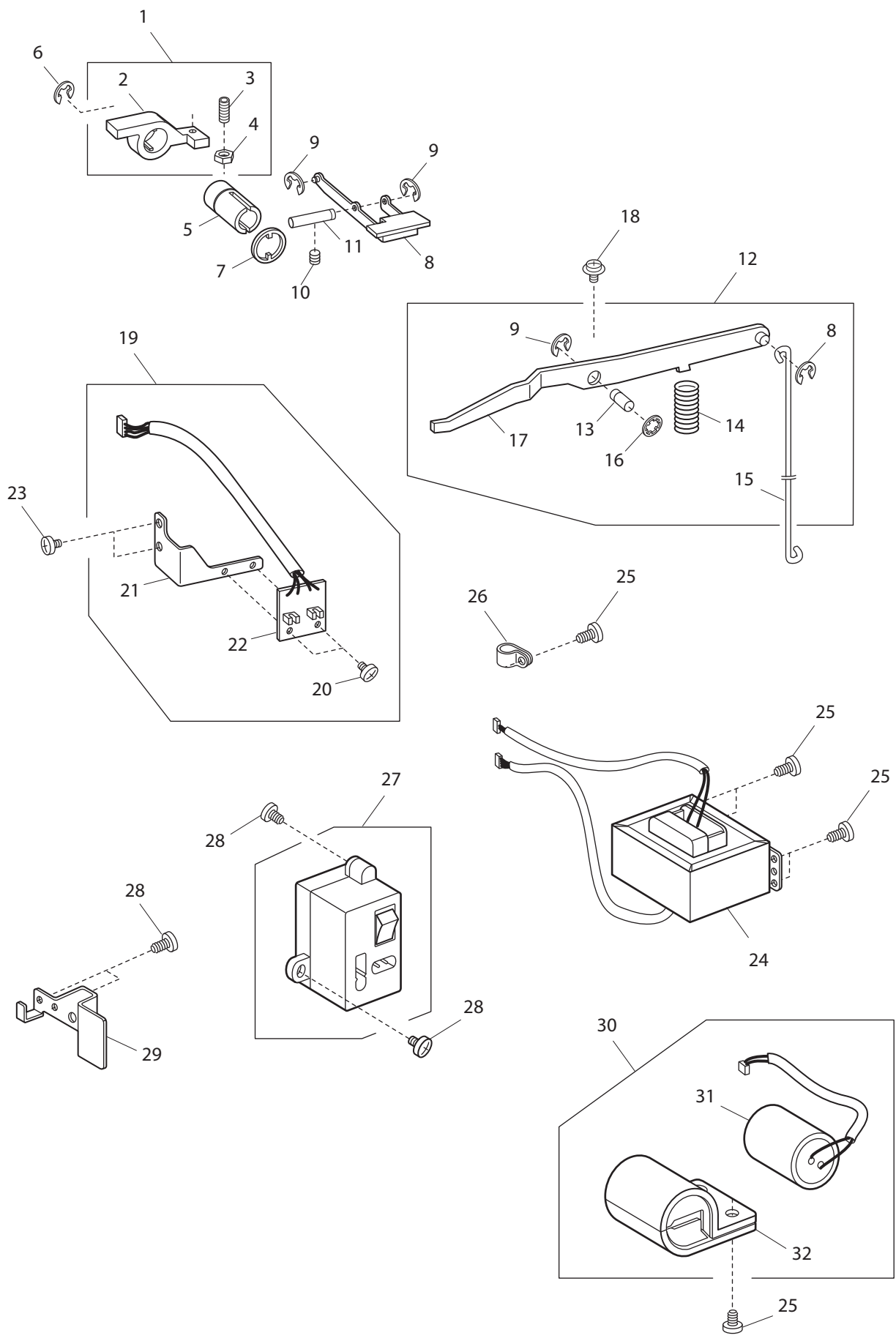


Ref No	Part No	Part Name
1	N/A	Feed lifting cam
2	416021601	Hexagonal socket screw 5x5
3	416074101	Feed link (unit)
4	N/A	Snap ring E-7
5	N/A	Snap ring E-4
6	N/A	Setscrew TP4x8
7	416074001	Feed base (unit) (1)
8	416074201	Feed base (unit) (2)
9	N/A	Feed rock arm
10	N/A	Feed rock arm pin
11	N/A	Snap ring E-5
12	N/A	Felt (2)
13	N/A	Felt holder spring
14	416021501	Hexagonal socket screw 4x4
15	416062701	Feed base spring
16	416062801	Spring attach plate
17	416020301	Setscrew 4x6
18	416061401	Feed rock shaft
19	416018601	Snap ring E-8
20	416061501	Bushing (Front)
21	N/A	Ring
22	416061601	Bushing (Rear)

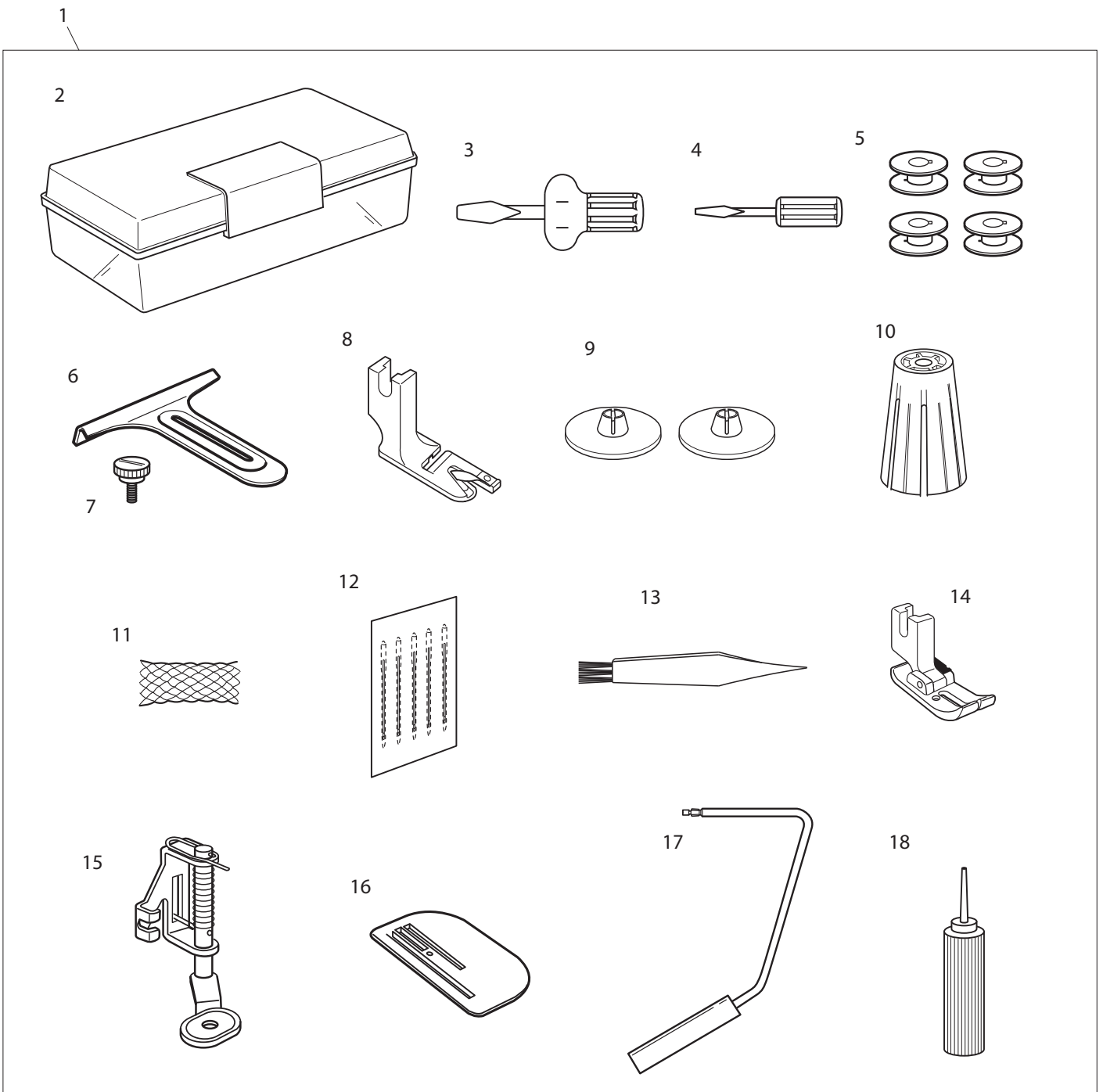




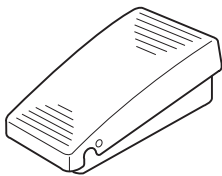
Ref No	Part No	Part Name
1	416076401	Feed regulator (unit)
2	N/A	Feed adjusting arm
3	N/A	Bolt 5x16
4	N/A	Pin
5	N/A	Snap ring E-5
6	N/A	Feed link
7	N/A	Pin
8	N/A	Hexagonal socket screw 5x5
9	N/A	Washer
10	416076501	Feed cam (unit)
11	N/A	Feed adjusting arm
12	N/A	Pin
13	416062201	Feed adjusting shaft
14	416061601	Bushing (rear)
15	416061501	Bushing (front)
16	416054001	Lower shaft ring
17	416062301	Feed regulator spring
18	416054101	Lower shaft ring
19	416062401	Feed adjusting arm
20	416075801	Thread cutter driving base (unit)
21	N/A	Driving arm base plate
22	N/A	Driving arm
23	N/A	Link
24	N/A	Driving arm pin
25	N/A	Snap ring E-4
26	N/A	Cam spring
27	N/A	Washer FT-70
28	416067301	Driving lever
29	N/A	Thread drawing arm
30	N/A	Setscrew 4x6
31	N/A	Spring
32	N/A	Guard plate
33	N/A	Setscrew 3.5x6
34	N/A	Thread tension release arm
35	N/A	Thread cutter link
36	N/A	Hinge screw (3)
37	N/A	Nut 4-1-7
38	N/A	Washer 4
39	N/A	Limiter plate
40	68004157	Link (unit)
41	N/A	Link
42	N/A	Coupling
43	N/A	Nut 5-1-8
44	N/A	Setscrew 5x10
45	N/A	Wire joint
46	N/A	Nut 5-3-8
47	N/A	Setscrew 4x8
48	68004158	Thread cutter button (unit)
49	N/A	Button (2)
50	N/A	Button holder
51	N/A	Printed circuit board UD (unit)
52	N/A	Setscrew 2.3x5 (B)
53	416390101	Solenoid (unit)
54	N/A	Push-pull solenoid (unit)
55	N/A	Set plate
56	N/A	Washer 5
57	N/A	Setscrew TP5x10
58	416066601	Plate (2)



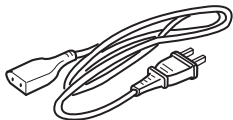
Ref No	Part No	Part Name
1	416075201	Knee lifter lever (1) (unit)
2	N/A	Knee lifter lever (1)
3	N/A	Hexagonal socket screw 5x20
4	N/A	Nut
5	416059201	Knee lifter shaft
6	416049501	Snap ring E-10
7	416388001	Stopper
8	416059401	Knee lifter lever (2)
9	416017301	Snap ring E-5
10	416021501	Hexagonal socket screw 4x4
11	416059301	Shaft
12	68004161	Knee lifter lever (3) (unit)
13	N/A	Knee lifter lever shaft
14	N/A	Knee lifter lever spring
15	416059601	Presser foot lifter rod
16	N/A	Snap ring CS-6
17	N/A	Knee lifter lever (unit)
18	N/A	Setscrew TP4x10
19	416074401	Upper shaft sensor (unit)
20	N/A	Setscrew 3x5
21	N/A	Sensor fixing plate
22	N/A	Printed circuit board P (unit)
23	N/A	Setscrew 3x8
24	416073001	Transformer (unit)
25	416019701	Setscrew 4x8
26	416052901	Cord binder
27	416076301	Machine socket (unit)
28	416020701	Setscrew 4x10
29	N/A	Cord binder (1)
30	416076201	Capacitor (unit)
31	N/A	Capacitor
32	N/A	Capacitor case



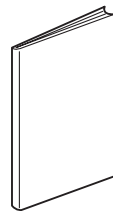
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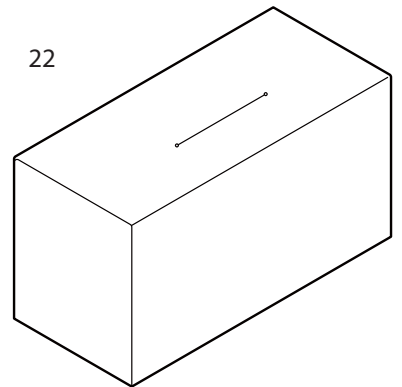
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Ref No	Part No	Part Name
1	68004164	Accessory set
2	416053501	Accessory box
3	412381501	Large screwdriver
4	412289001	Small screwdriver
5	416055501	Bobbin
6	416053401	Cloth guide
7	416078601	Thumbscrew
8	68004165	Hemmer foot
9	416078401	Spool cap
10	416078101	Spool holder
11	416053901	Net
12	767802008	Assorted needle set
13	416040901	Lint brush
14	68004166	1/4" seam foot
15	416071701	Darning foot
16	416064001	Darning plate
17	416079701	Knee lifter (unit)
18	416055801	Oil
19	68004167	Foot control
20	416054401	Power supply cord
21	471004126	Instruction book ENG S16
22	416315301	Cover