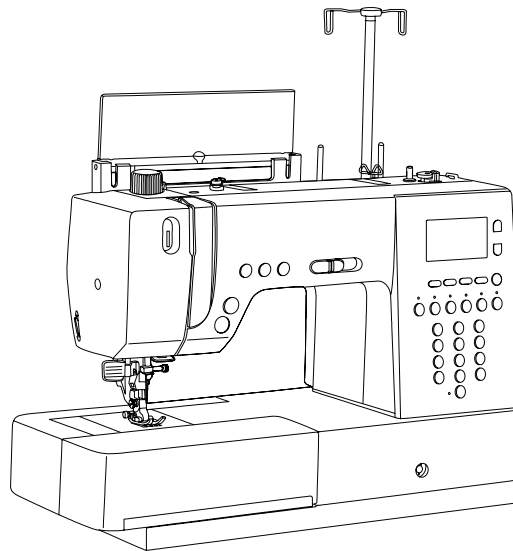




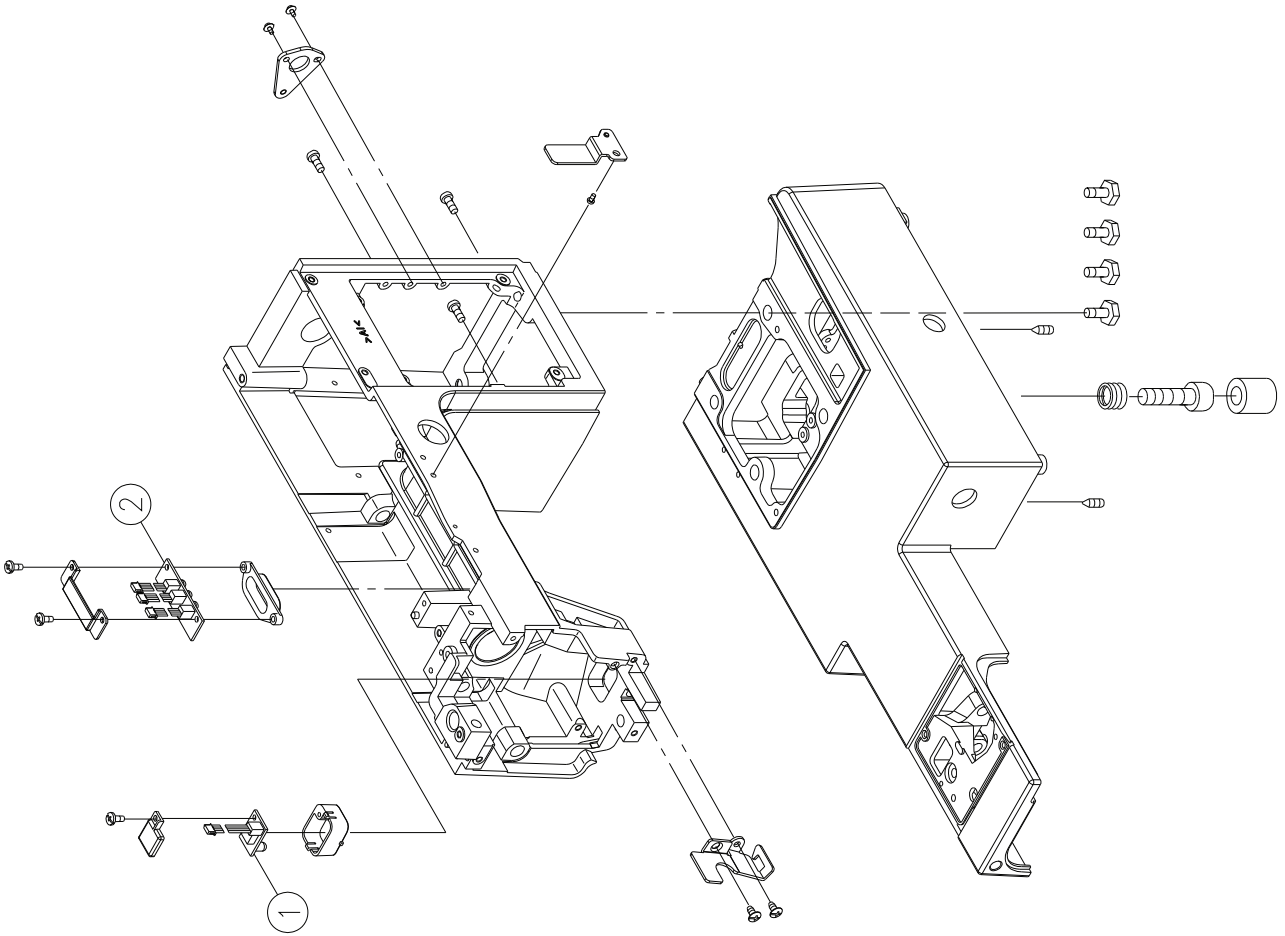
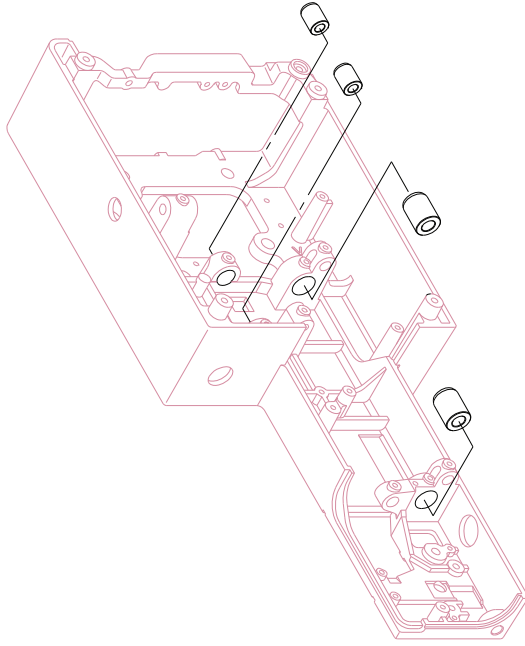
L -500



Liste de pièces
Lista de Piezas
Parts List

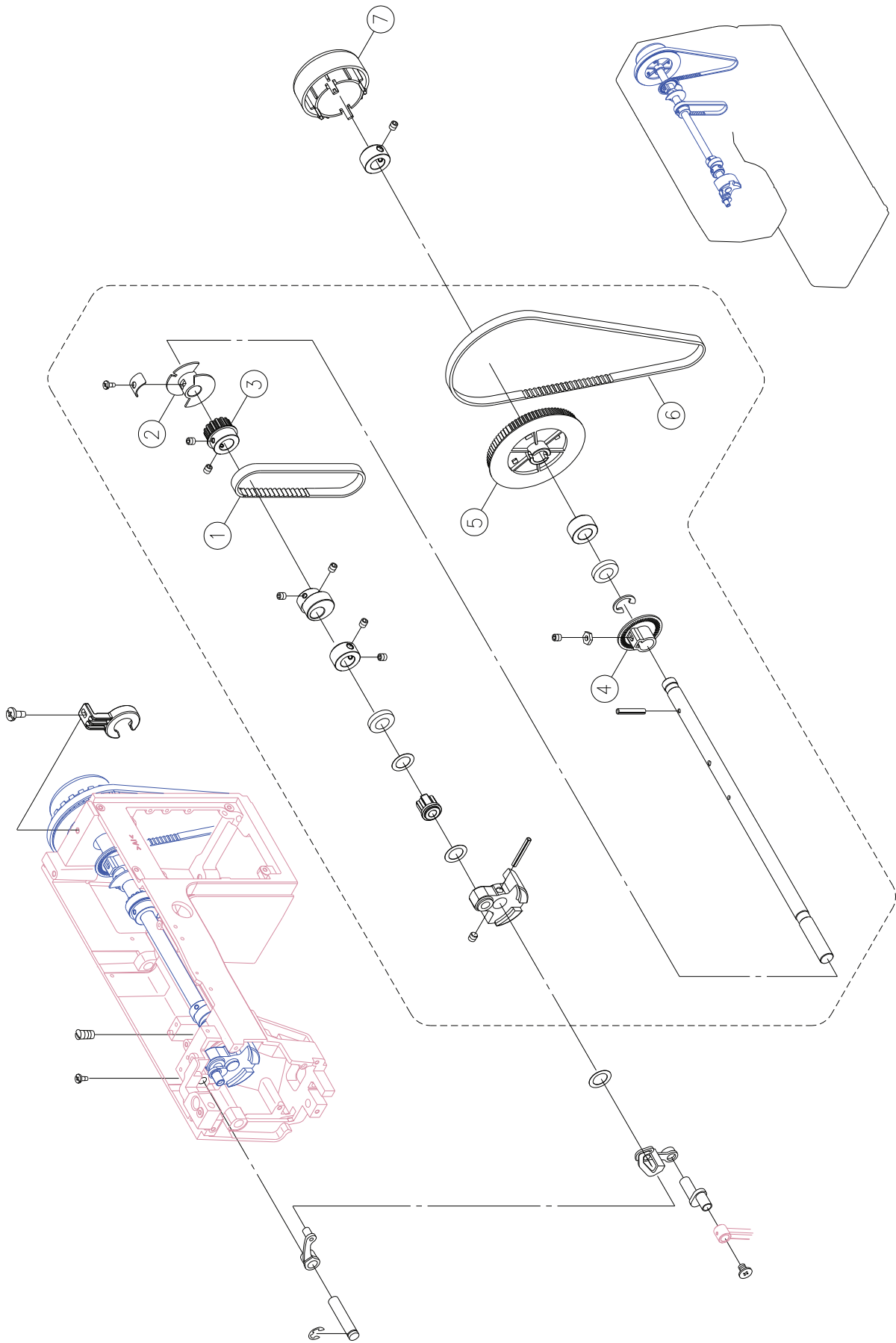
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A



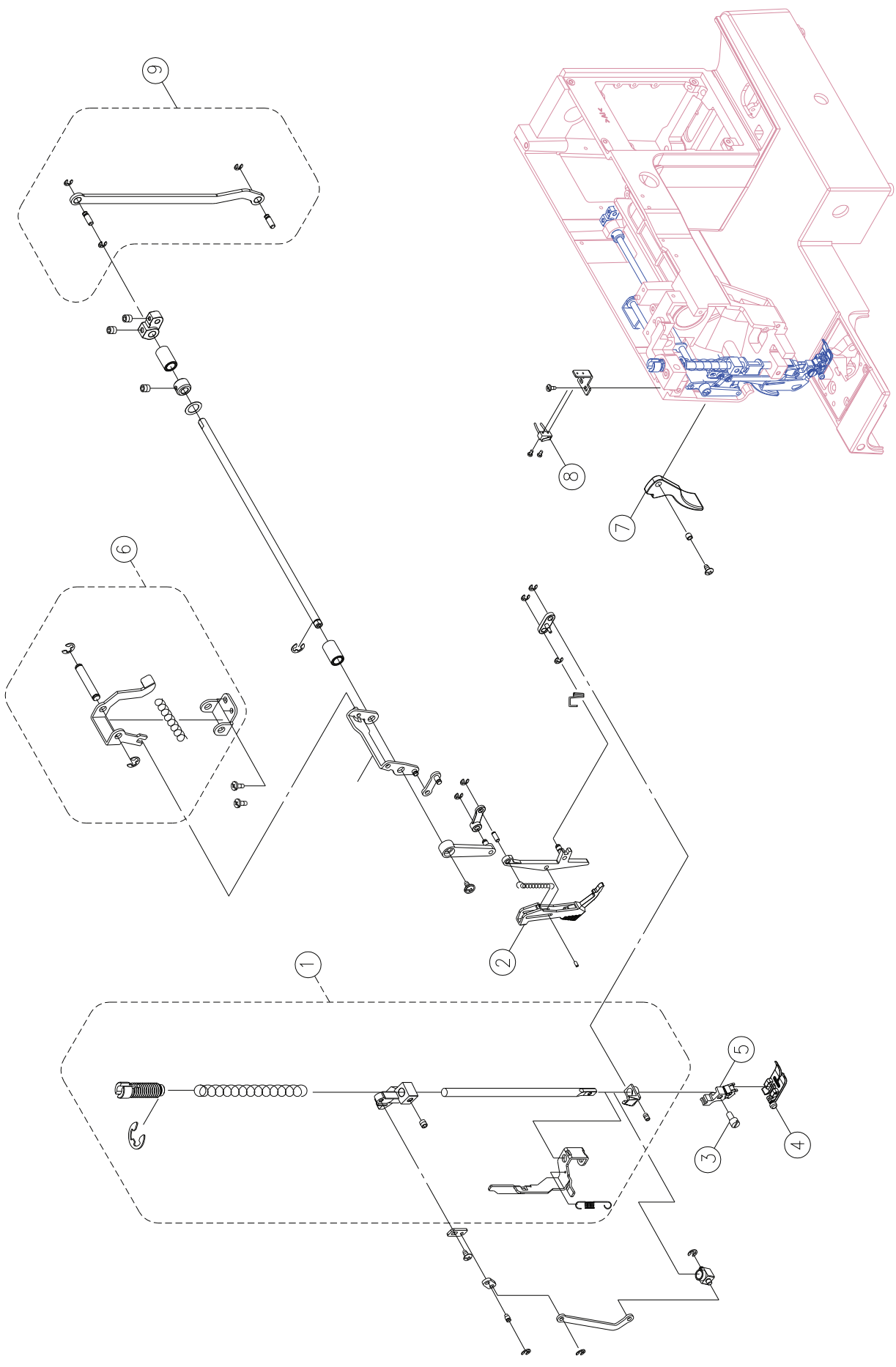
<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	416403401	LED lights head section complete (2)
2	416403101	LED light sewing area complete (center)

B



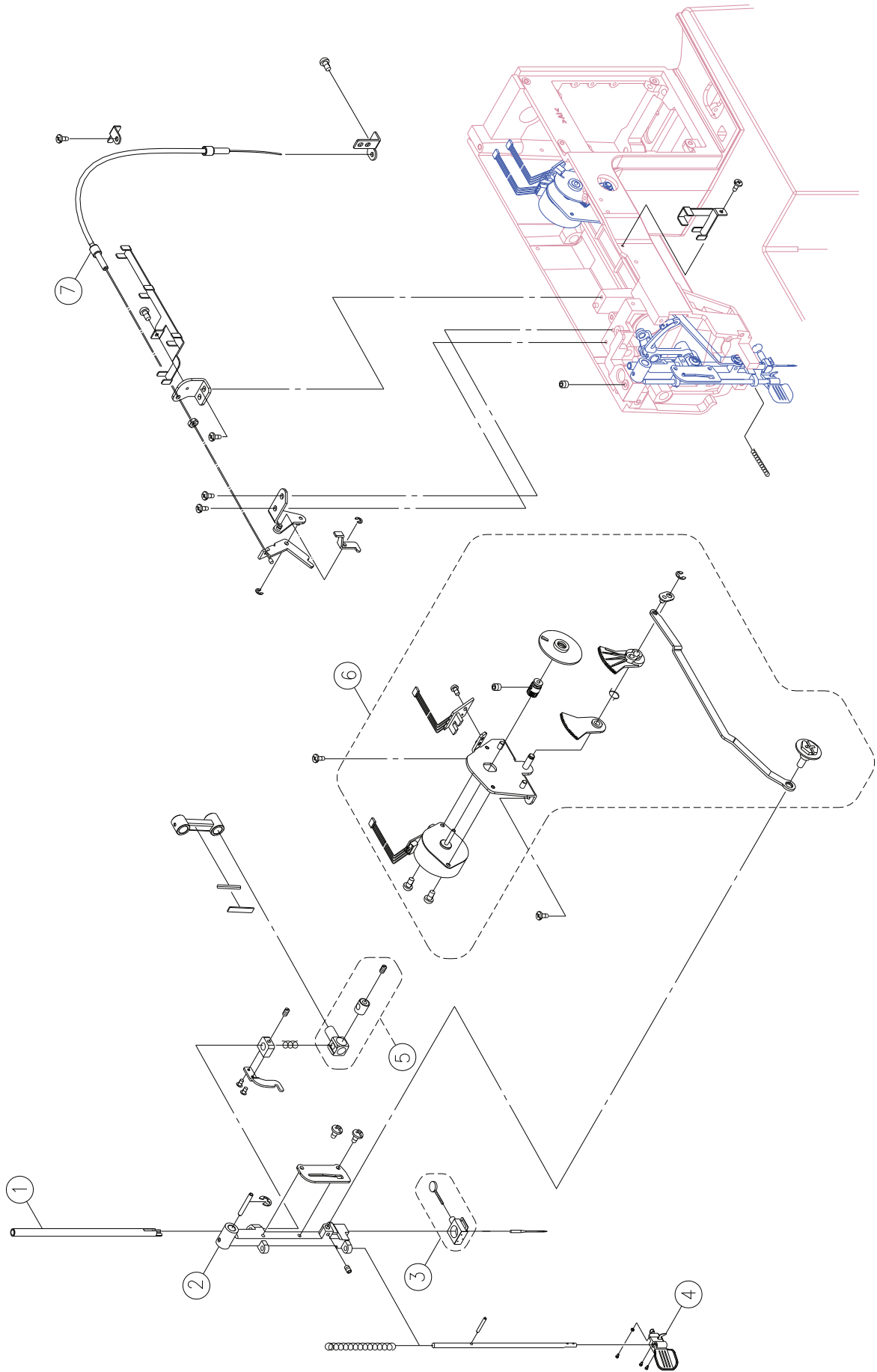
<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	416140501	Motor drive belt
2	416403601	Rotary sensor collar
3	416403501	Arm shaft sprocket
4	416403701	Rotary sensor collar
5	416403801	Arm shaft sprocket
6	416403901	Motor drive belt(2M)
7	416404001	Hand wheel

C

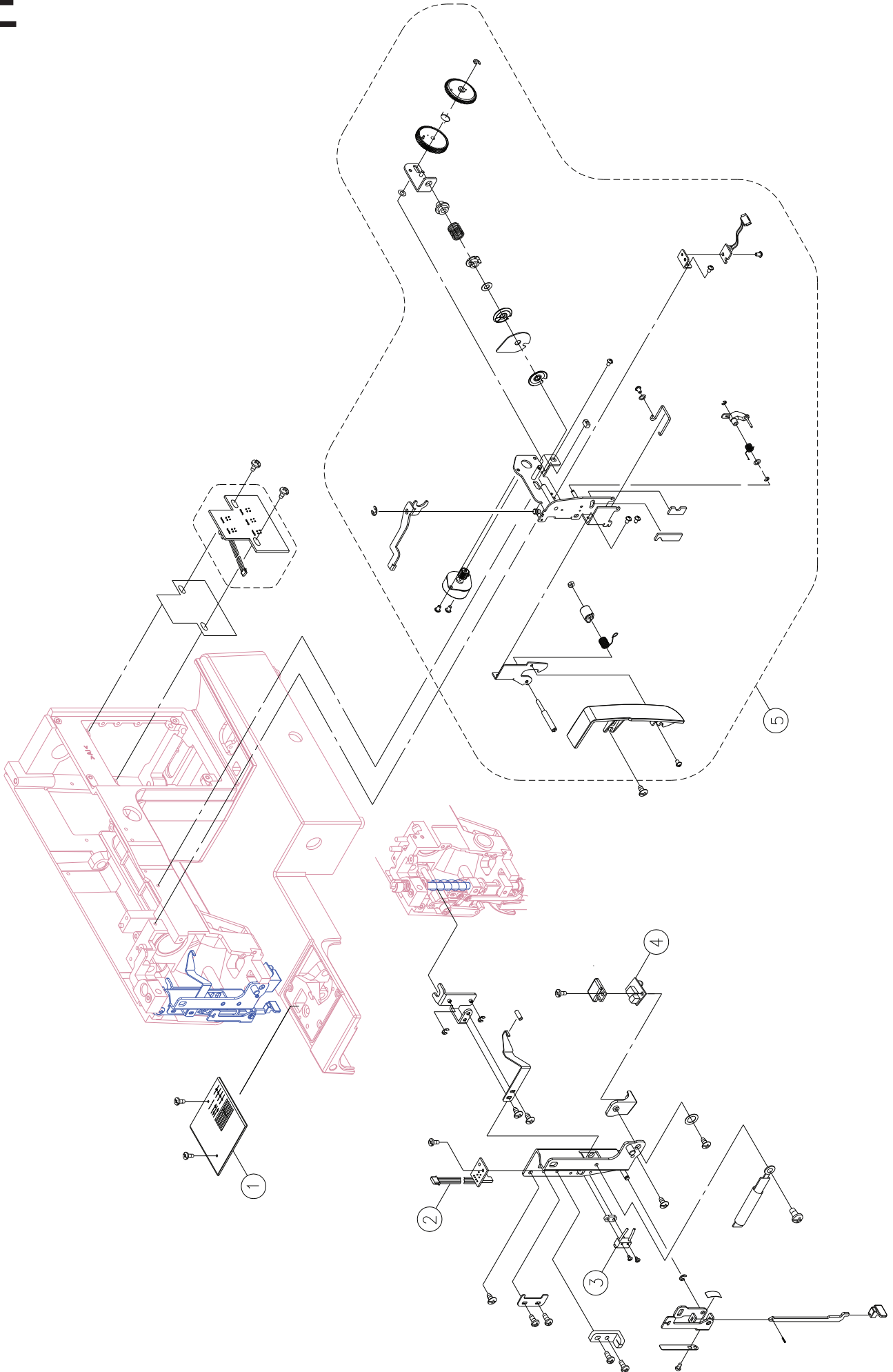


<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	416408201	Presser bar complete
2	416406901	Dual feed shank
3	416405601	Set screw (9/64*40*7.5)
4	820773096	Standard presser foot W.IDT
5	416405401	Presser foot holder assembly (Shank)
6	416408301	Feed shaft complete
7	416407901	Presser bar lifter lever
8	416408001	Presser bar lever micro switch
9	416408401	Feed rod complete

D

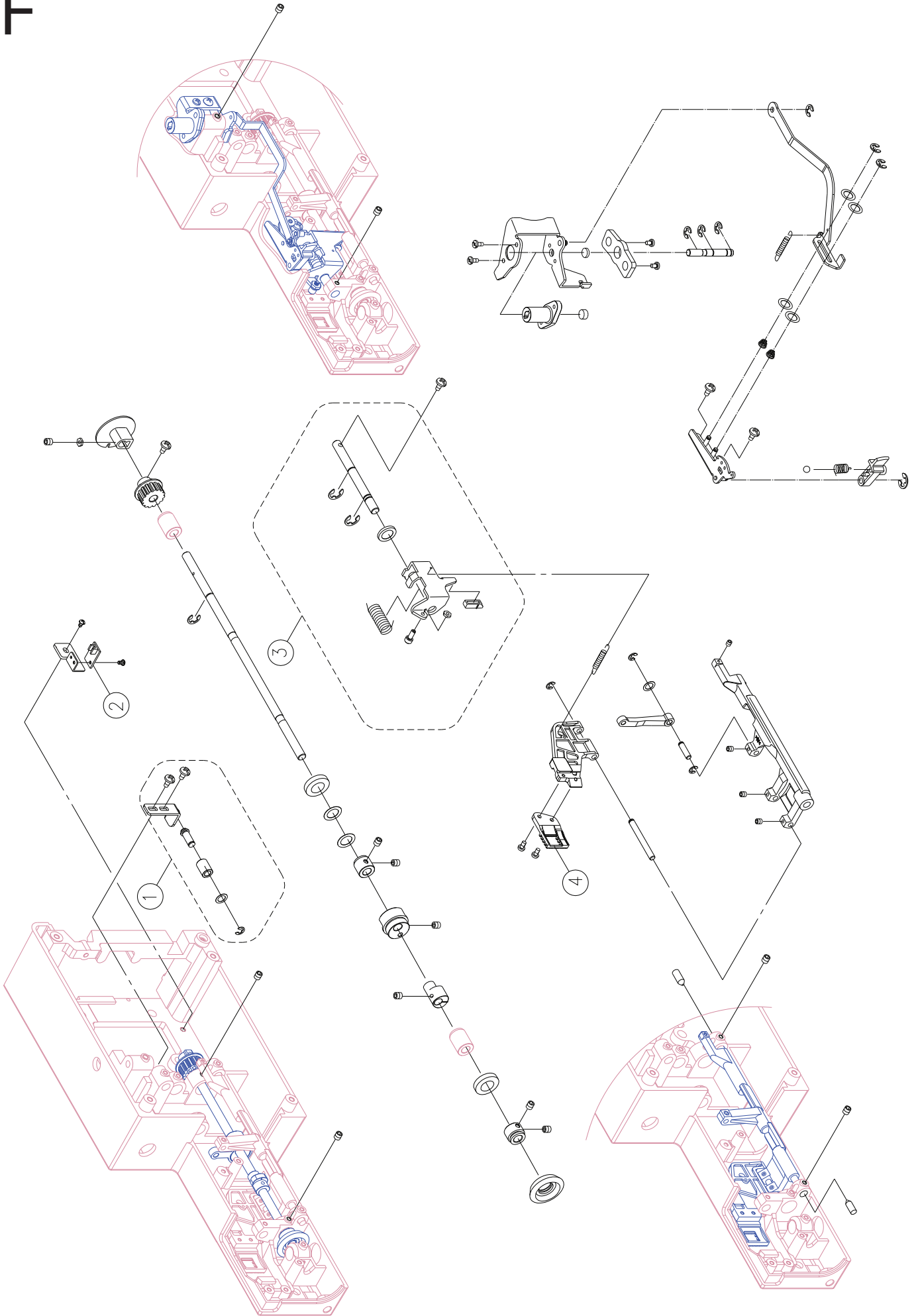


<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	416408601	Needle bar
2	416408501	Needle bar cradle
3	416411301	Needle clamp complete set
4	416409701	Needle threading hook complete
5	416150801	Needle bar connecting rod
6	416411401	Zigzag pulse motor complete
7	416410301	Brake cord

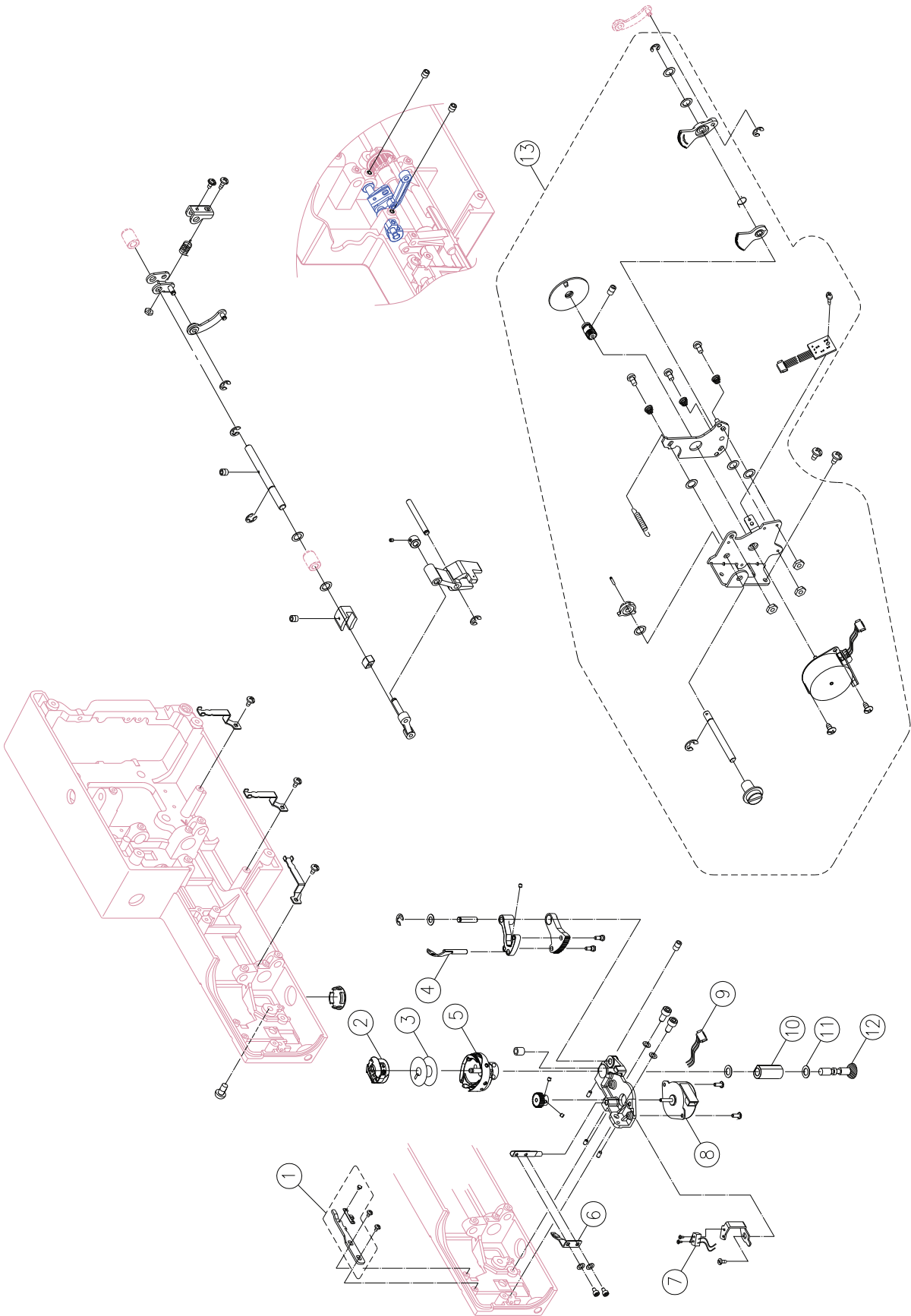


<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	416414101	Needle plate assembly
2	416412301	BH photo sensor complete
3	416412501	BH micro switch complete
4	416413401	LED light complete front section
5	416414601	Dial tension knob complete

F

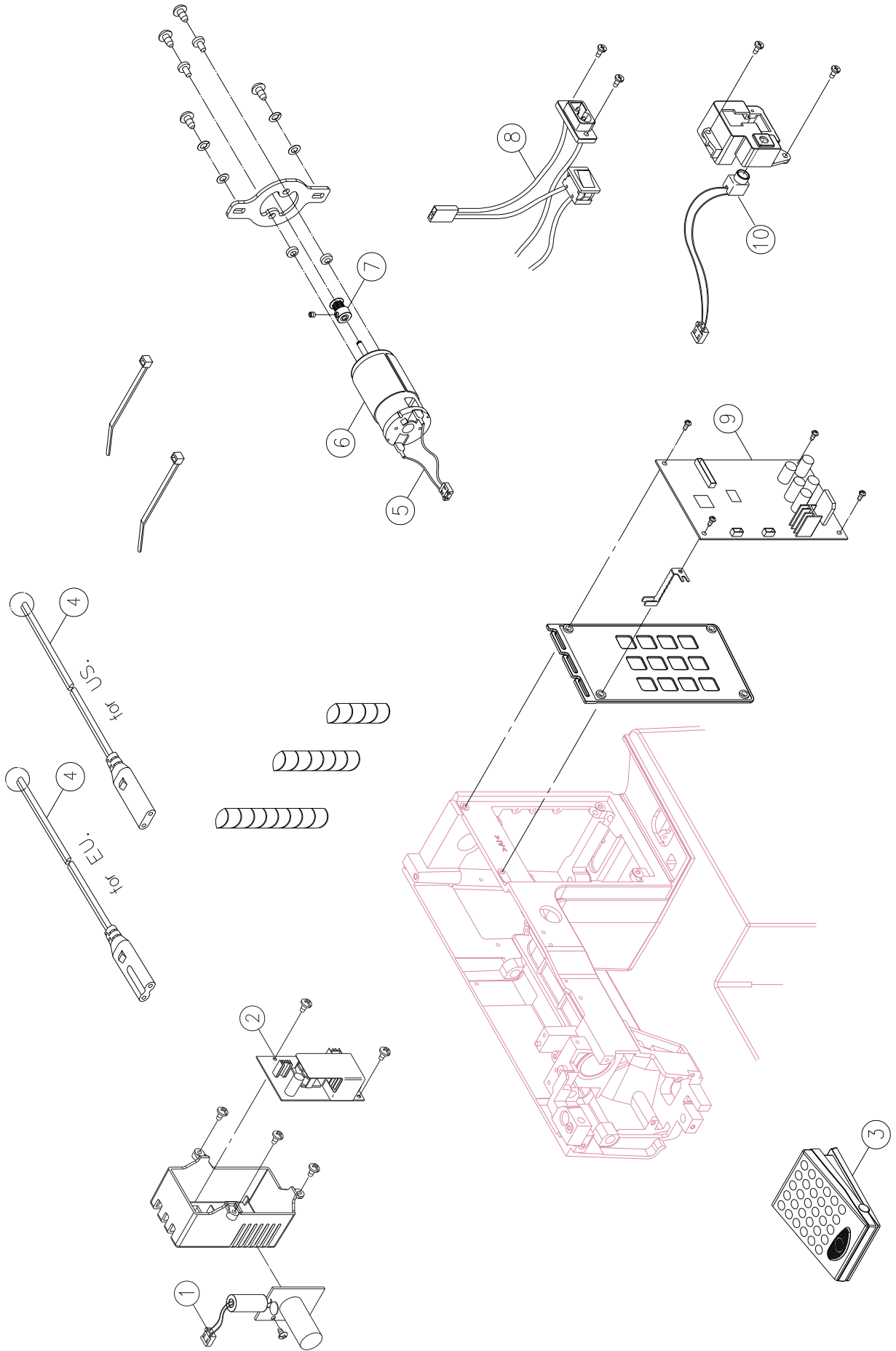


<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	416415701	Belt adjusting plate complete
2	416415601	Photo sensor (Lower thread cutter)
3	416473101	Feed lifting rock shaft complete
4	416415001	Feed dog

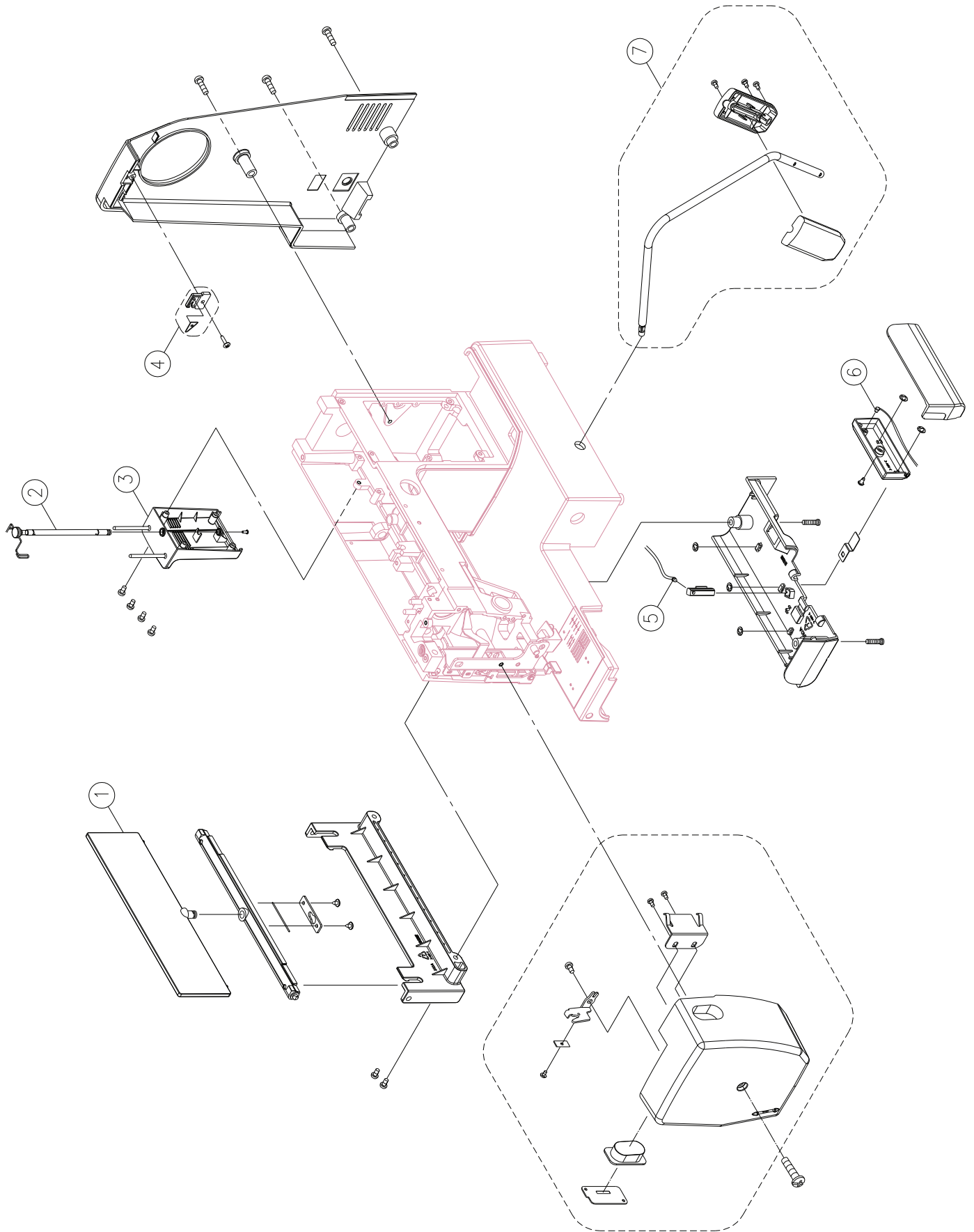


<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	416418601	Lower cutter rotary hook holder complete
2	416416801	Bobbin case
3	416416701	Bobbin
4	416417001	Movable shaft
5	416430901	Rotary hook complete
6	416417401	Lower thread blade with felt
7	416418001	Micro switch complete
8	416417101	Pulse motor (Mitsumi)
9	416417901	Pulse motor wire
10	416416501	Shuttle drive shaft bushing
11	416416401	Endure attrition washer (7.6*12.3*0.5)
12	416416301	Shuttle drive shaft gear
13	416418501	Pulse motor support plate complete

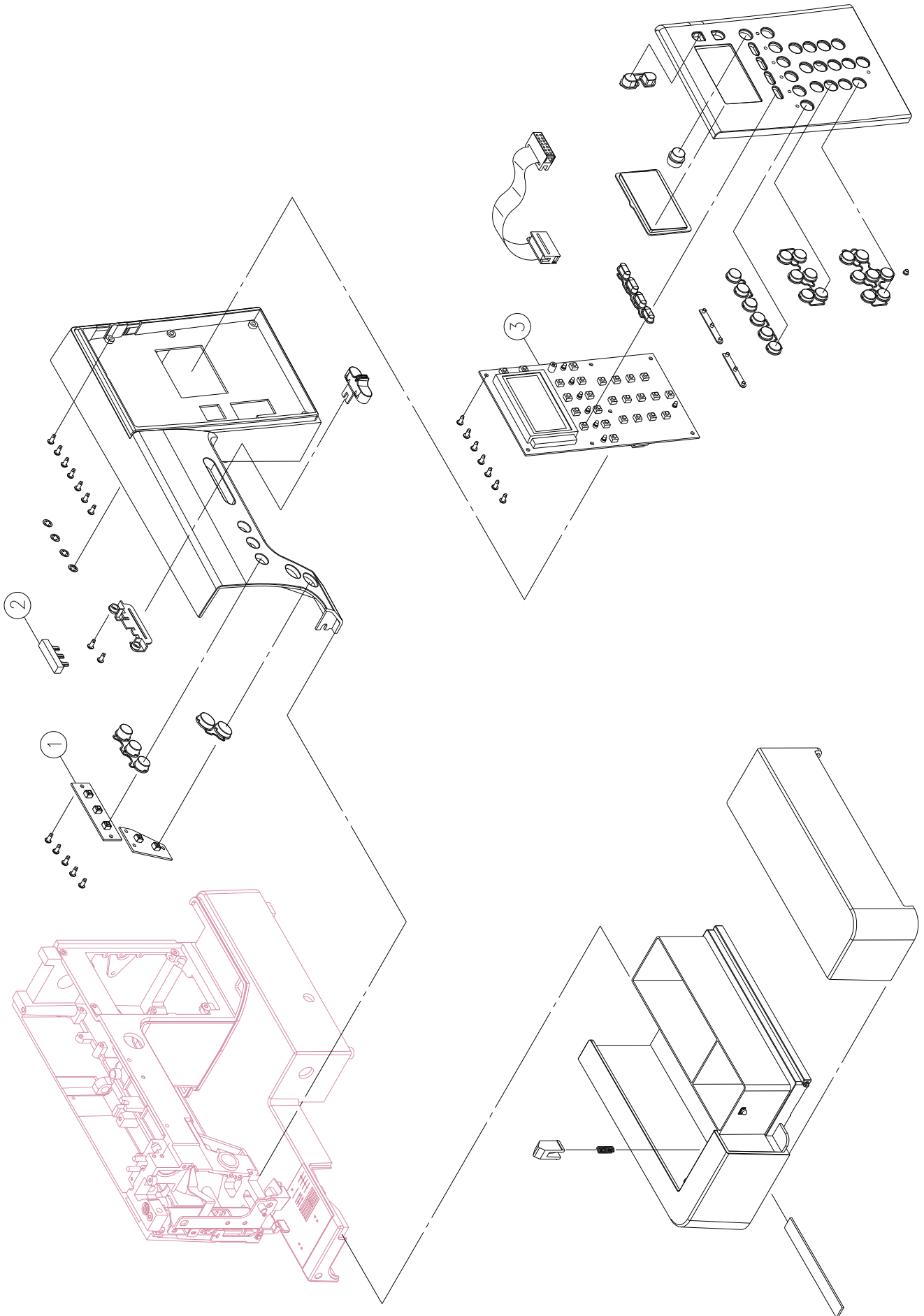
H



<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	416420501	HF transformer wire
2	416419201	HF transformer (for U.S.A)-120V
	416419301	HF transformer (for EU.) - 240V
3	416419501	Foot controller
4	416419701	Power cord (for 230V/EU.)
	416419801	Power cord (for 120V/U.S.A)
	416419901	Power cord (for 240V/U.K.)
	416420001	Power cord (for 240V/SAA)
5	416419101	DC motor wire
6	416418701	DC Motor
7	416418801	Motor wheel
8	416420401	Receptacle switch assembly
9	416419601	Main circuit board (for S10A)
10	416420201	Foot control jack

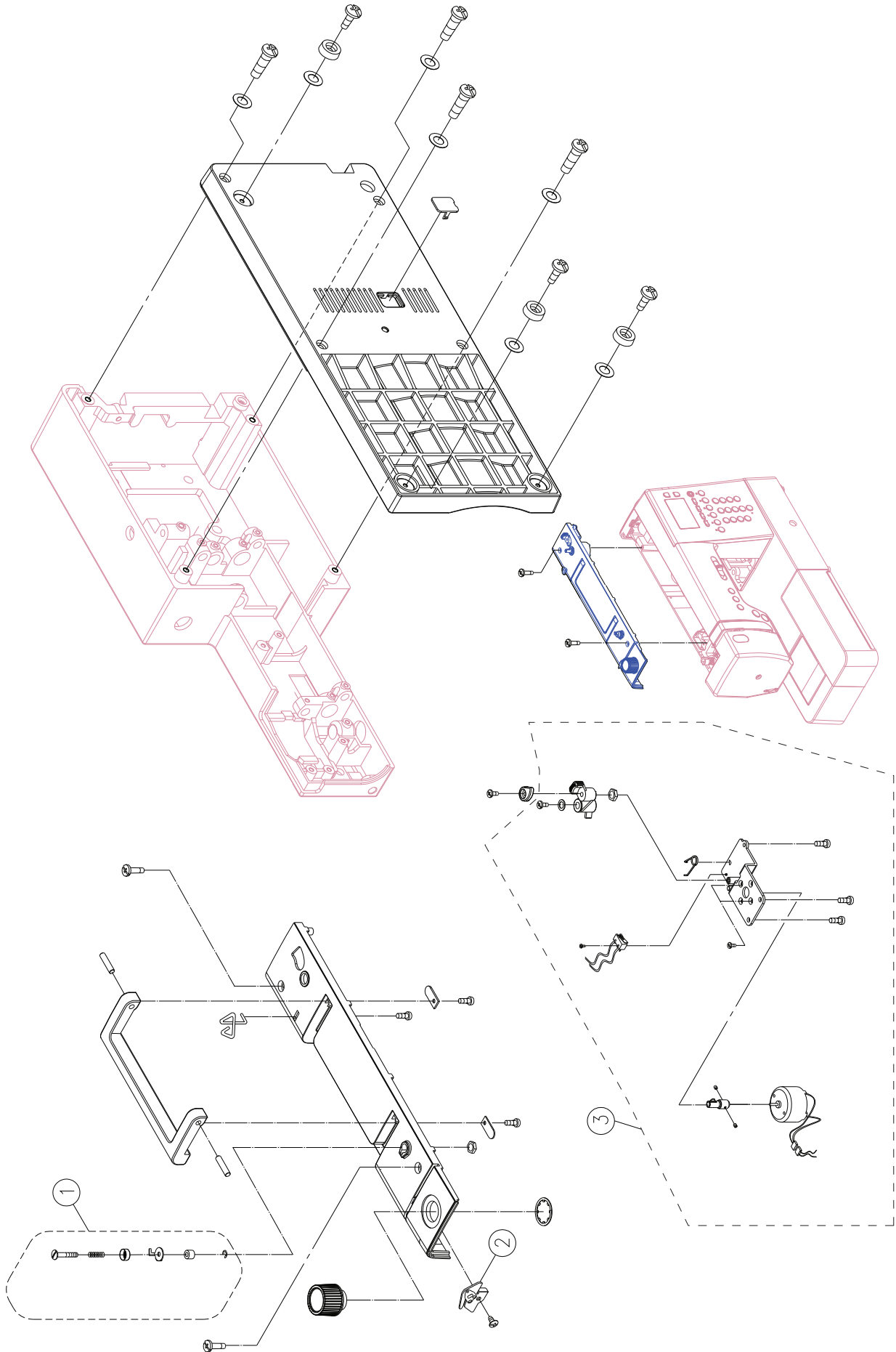


<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	416422901	Stitch chart panel plate
2	416422101	Thread guide hook fixed holder
3	416422501	Spool stand
4	416423501	Thread cutter complete
5	416421901	Thread detect receiver
6	416422001	Thread detect launcher
7	416423401	Knee lifter complete



<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	416423901	Button switch cirwit board
2	416423701	Slide volume complete
3	416471201	Main PCB unit

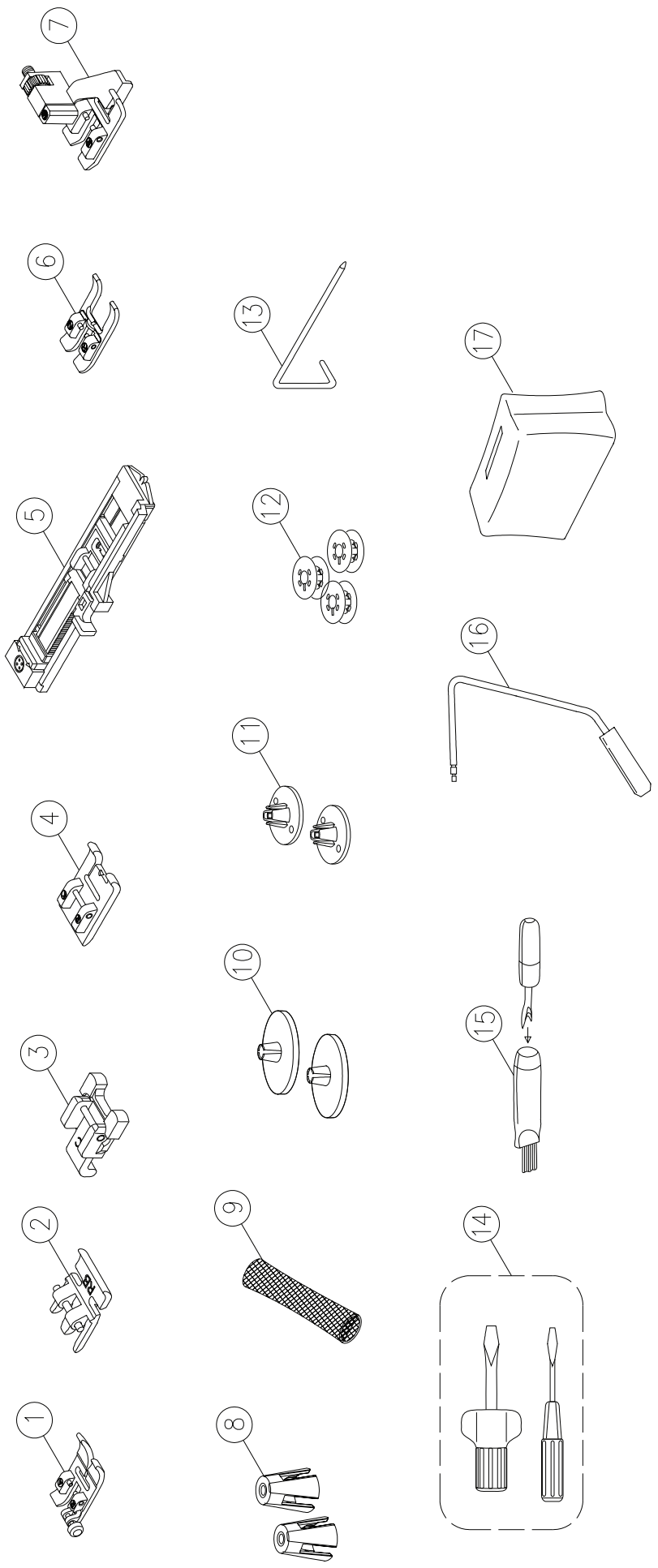
K



<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	416426601	Bobbin winder thread guide complete
2	270 V610155000	Back pre-tension thread guide complete
3	416485201	Bobbin winder complete



Standard accessories



No.	Part No.	Description
1	270 006R1A0025	All purpose foot (RA)
2	270 006R1A0004	Zipper foot (RB)
3	270 006R1A0005	Button sewing foot (RC)
4	270 006R1A0013	Satin stitch foot (RK)
5	270 006R1A0012	Buttonhole foot (RJ)
6	270 006R1A0038	Open toe foot (RN)
7	270 006R1A0015	Blind hem foot (RM)
8	270 006R1A0039	Cone holder
9	416426801	Net
10	416426901	Spool holder (Large)(2X)
11	416427001	Spool holder (Small)(2X)
12	416416701	Bobbin
13	416127101	Seam guide
14	416427101	Screwdriver complete (L.S)
15	270 006099008	Brush/seam Ripper
16	416423401	Knee lifter
17	416427201	Soft canvas cover