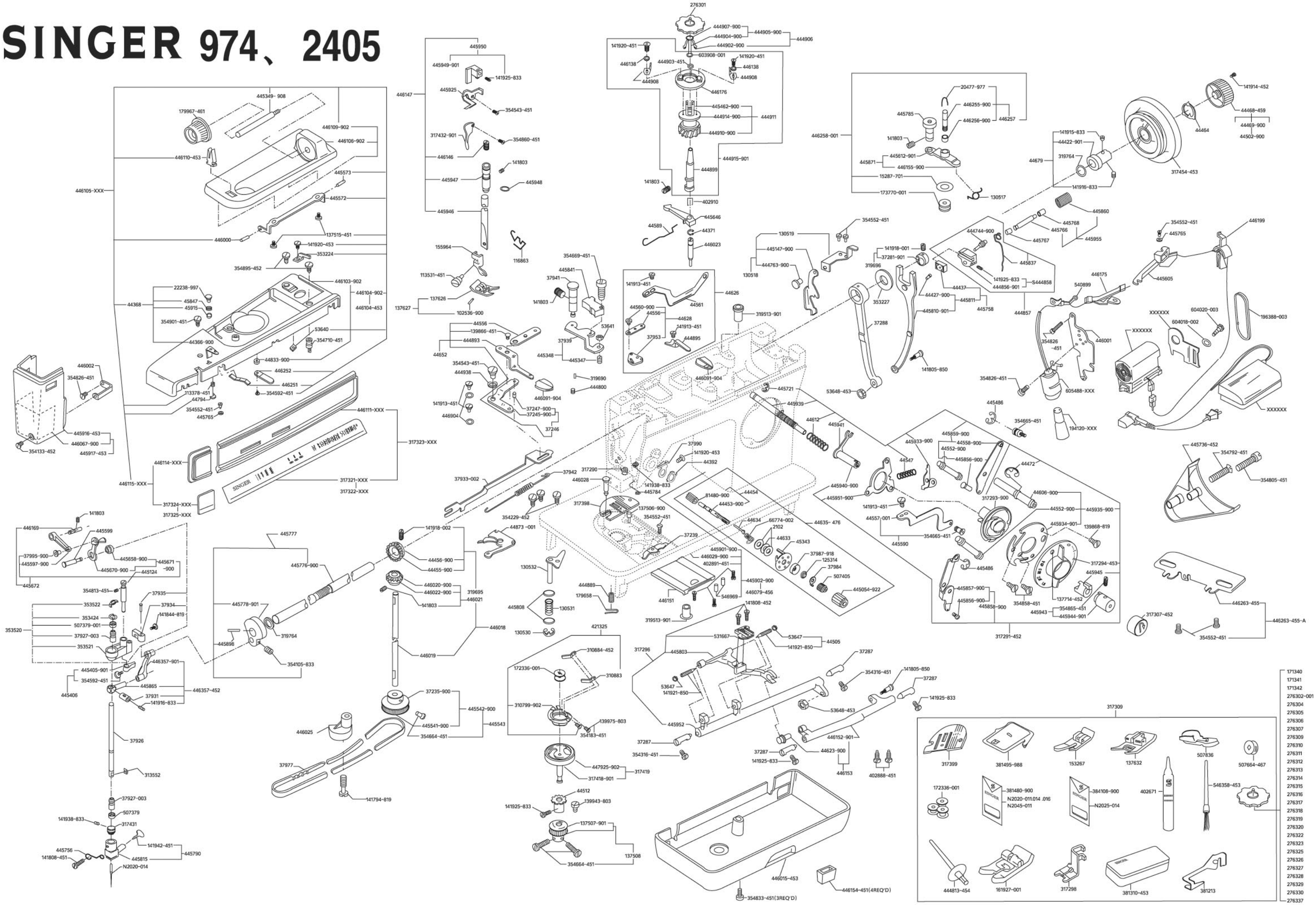
# SINGER 974、2405




P/N:130580-001

# SINGER 974 , 2405 List of parts

| P/N | DESCRIPTION | Q'TY | REM. |
|---|---|---|---|
| 102536-900 | PRESSER FOOT PLATE PIN | 1 | |
| 113378-451 | B.W.T.BRACKET ADJ.SCREW | 1 | |
| 113531-451 | PRESSER FOOT THUMB SCREW | 1 | |
| 116863 | FINGER GUARD | 1 | O |
| 125314 | TENSION SPRING | 1 | |
| 130517 | BOBBIN RETAINER SPRING | 1 | |
| 130518 | F.R.CONTROL ARM MOUNTING BRACKET | 1 | |
| 130519 | F.R. CONTROL ARM MOUNTING PLATE | 1 | |
| 130530 | RETAINING RING | 1 | |
| 130531 | SPRING | 1 | |
| 130532 | BOBBIN CASE RETAINER PLATE ASS'Y | 1 | |
| 137506-900 | T.PLATE P.PIN | 1 | |
| 137507-901 | R.H.B.DRIVE PULLEY | 1 | |
| 137508 | R.H.B.D.PULLEY COMPL. | 1 | |
| 137515-451 | A.T.C.L.HINGE SCREW | 2 | |
| 137626 | PRESSER FOOT PLATE | 1 | |
| 137627 | PRESSER FOOT | 1 | |
| 137632 | SPECIAL FOOT | 1 | |
| 137714-452 | CONTROL PANEL DIAL LABEL | 1 | |
| 139866-451 | SCREW | 1 | |
| 139868-819 | SCREW(4.5*0.75) | 1 | |
| 139943-803 | SCREW(M3.5*0.6) | 1 | |
| 139975-803 | SCREW | 1 | |
| 141794-819 | SCREW(M6*1.0) | 1 | |
| 141803 | SCREW(M4.5*0.75) | 5 | |
| 141803 | SCREW(M4.5*0.75) | 1 | |
| 141805-850 | SCREW(6.0*1.0) | 2 | |
| 141808-451 | SCREW (M3*0.5) | 1 | |
| 141808-452 | SCREW | 2 | |
| 141844-819 | SCREW | 1 | |
| 141913-451 | SCREW (M3.5*0.6) | 3 | |
| 141913-451 | SCREW (M3.5*0.6) | 2 | |
| 141914-452 | SCREW (M3.5*0.6) | 1 | |
| 141915-833 | SCREW (M6*0.75) | 1 | |
| 141916-833 | NEEDLE BAR C.SET SCREW | 1 | |
| 141916-833 | NEEDLE BAR C.SET SCREW | 1 | |
| 141918-001 | SCREW (M4.5*0.75) | 1 | |
| 141918-002 | SCREW(M4.5*0.75) | 1 | |
| 141920-451 | SCREW | 2 | |
| 141920-453 | SCREW (M3*0.5) (WHITE) | 1 | |
| 141920-453 | SCREW (M3*0.5) (WHITE) | 1 | |
| 141921-850 | F.B.S.CENTER | 2 | |
| 141925-833 | SCREW (M6.0*1.0) | 3 | |
| 141925-833 | SCREW (M6.0*1.0) | 1 | |
| 141925-833 | SCREW (M6.0*1.0) | 1 | |
| 141938-833 | SCREW (M4.5 X 0.75) | 2 | |
| 141942-451 | NEEDLE THUMB SCREW | 1 | |
| 15287-701 | BOBBIN WINDER FRAME RING | 1 | |
| 153267 | P.FOOT PLATE ASS'Y(S-S) | 1 | |
| 155964 | P.FOOT SHANK | 1 | |
| 161927-001 | BUTTONHOLE FOOT | 1 | |
| 171340 | DISC NO.350 BLIND | 1 | |
| 171341 | DISC NO.351 | 1 | |
| 171342 | DISC NO.352 | 1 | |
| 172336-001 | BOBBIN | 1 | |
| 172336-001 | BOBBIN | 3 | |
| 173770-001 | BOBBIN WINDER PULLEY | 1 | |
| 179658 | T.P.C.S.CLIP | 1 | |
| 179967-461 | A.T.COVER SPOOL PIN | 1 | |
| 194120-XXX | LIGHT BULB | 1 | O |
| 196388-003 | MOTOR BELT | 1 | O |
| 20477-977 | B.W.S. RETAINING SPRING | 1 | |
| 2102 | TENSION DISC | 2 | |
| 22238-997 | B.W.TENSION DISC RIVET | 1 | |
| 276301 | DISC. NO.01 | 1 | |
| 276302-001 | DISC. NO.02 | 1 | |
| 276304 | DISC. NO.04 | 1 | |
| 276305 | DISC. NO.05 | 1 | |
| 276306 | DISC. NO.06 | 1 | |
| 276307 | DISC. NO.07 | 1 | |
| 276309 | DISC. NO.09 | 1 | |
| 276310 | DISC. NO.10 | 1 | |
| 276311 | DISC. NO.11 | 1 | |
| 276312 | DISC. NO.12 | 1 | |
| 276313 | DISC. NO.13 | 1 | |
| 276314 | DISC. NO.14 | 1 | |
| 276315 | DISC. NO.15 | 1 | |
| 276316 | DISC. NO.16 | 1 | |
| 276317 | DISC. NO.17 | 1 | |
| 276318 | DISC. NO.18 | 1 | |
| 276319 | DISC. NO.19 | 1 | |
| 276320 | DISC. NO.20 | 1 | |
| 276322 | DISC. NO.22 | 1 | |
| 276323 | DISC. NO.23 | 1 | |

| P/N | DESCRIPTION | Q'TY | REM. |
|---|---|---|---|
| 276325 | DISC. NO.25 | 1 | |
| 276326 | DISC. NO.26 | 1 | |
| 276327 | DISC. NO.27 | 1 | |
| 276328 | DISC. NO.28 | 1 | |
| 276329 | DISC. NO.29 | 1 | |
| 276330 | DISC. NO.30 | 1 | |
| 276337 | DISC. NO.37 | 1 | |
| 310799-902 | ROTATING HOOK BOBBIN CASE | 1 | |
| 310883 | R.H.B.C.TENSION SPRING | 1 | |
| 310884-452 | R.H.B.C.TENSION SPRING SEGMENT | 1 | |
| 313552 | NEEDLE BAR GIB | 1 | |
| 317290 | N.B.B.B.(L)SOCKET | 1 | |
| 317291-452 | B&F REG. CAM ASSY | 1 | |
| 317293-900 | B&F. REG.CAM ASSY | 1 | |
| 317294-453 | FEED REG. CAM DIAL | 1 | |
| 317296 | F.R. SHAFT ASSY | 1 | |
| 317298 | P.F.F.BUTTON SEWING | 1 | |
| 317307-452 | F.R.P.P.KNOB W/G | 1 | |
| 317309 | ACC. SET COMPL. FOR 974 | 1 | F |
| 317321-XXX | CONTROL PANEL INSERT | 1 | F |
| 317322-XXX | CONTROL PANEL INSERT WITH GRAPHIC | 1 | F |
| 317323-XXX | CONTROL PANEL COMPLETED | 1 | F |
| 317324-XXX | MEDALLION FRAME INSERT | 1 | F |
| 317325-XXX | MEDALLION FRAME INSERT WITH GRAPHIC | 1 | F |
| 317398 | THROAT PLATE | 1 | |
| 317399 | THROAT PLATE | 1 | |
| 317418-901 | ROTATING HOOK SHANK | 1 | |
| 317419 | ROTATING HOOK | 1 | |
| 317431 | NEEDLE BAR BALL BUSHING | 1 | |
| 317432-901 | PRESSER BAR LIFTER | 1 | |
| 317454-453 | HAND WHEEL #3913 | 1 | F |
| 319513-901 | A.S.BUSHING | 2 | |
| 319690 | N.P.S.B.P.PIN | 1 | |
| 319695 | ARM SHAFT BEVEL GEAR FEED LIFT ASSY | 1 | |
| 319696 | F.CAM COMPL | 1 | |
| 319764 | N.B.C.WASHER | 2 | |
| 353224 | B.WINDER STOP | 1 | |
| 353227 | FEED F.C.R.WASHER | 1 | |
| 353424 | NEEDLE BAR BALL BUSHING SPRING WASHER | 1 | |
| 353520 | N.B.V. BRACKET COMPLETE | 1 | |
| 353521 | NEEDLE BAR VIBRATING BRACKET | 1 | |
| 353522 | N.B.BALL BUSHING SPRING (UPPER)RETAINER | 1 | |
| 354105-833 | SCREW(M6*0.75) | 1 | |
| 354133-452 | SCREW(M3.5*0.6) | 1 | |
| 354183-451 | SCREW | 1 | |
| 354229-452 | SCREW(M3.5*0.6) | 3 | |
| 354316-451 | SCREW(M6.0*1.0) | 2 | |
| 354543-451 | SCREW(M4.5*0.75) | 2 | |
| 354552-451 | SCREW(M4.5*0.75) | 2 | O |
| 354552-451 | SCREW(M4.5*0.75) | 4 | |
| 354552-451 | SCREW(M4.5*0.75) | 1 | O |
| 354592-451 | COLLAR SET SCREW | 1 | |
| 354592-451 | COLLAR SET SCREW | 1 | |
| 354664-451 | SCREW | 2 | |
| 354664-451 | SCREW | 1 | |
| 354665-451 | SCREW(M3.5*0.6) | 1 | |
| 354665-451 | SCREW(M3.5*0.6) | 1 | |
| 354669-451 | SCREW(M3.5*0.6) | 1 | |
| 354710-451 | C.P.S.STUD(R) | 1 | |
| 354792-451 | SCREW | 1 | O |
| 354805-451 | SCREW | 1 | O |
| 354813-451 | SCREW(M4.5*0.75) | 1 | |
| 354826-451 | SCREW(M3.5*0.6) | 2 | O |
| 354826-451 | SCREW(M3.5*0.6) | 1 | |
| 354833-451 | SCREW | 3 | O |
| 354858-451 | SCREW(M4.5*0.75) | 2 | |
| 354860-451 | SCREW(M4.5*0.75) | 1 | |
| 354865-451 | SCREW | 1 | |
| 354895-452 | SCREW(M3.5*0.6)-NICKEL | 2 | |
| 354901-451 | SCREW(L) | 1 | |
| 37235-900 | A.S.B.DRIVE PULLEY FLAN | 1 | |
| 37239 | BED SLIDE SPRING | 1 | |
| 37245-900 | B.A.C. LEVER LINK | 1 | |
| 37246 | B.A.C. LEVER LINK ASSY | 1 | |
| 37247-900 | B.A.C. LEVER LINK STUD | 1 | |
| 37281-901 | FEED CAM (BLANK) | 1 | |
| 37287 | F.L.R.S.CENTER | 4 | |
| 37288 | F.L.R.S.C.ROD | 1 | |
| 37926 | NEEDLE BAR | 1 | |
| 37927-003 | BALL BUSHING | 1 | |
| 37927-003 | BALL BUSHING | 1 | |
| 37931 | NEEDLE BAR C.HINGE PIN | 1 | |
| 37933-002 | N.B.D.ARM | 1 | |
| 37934 | N.B.D.A.H.BRACKET | 1 | |

| P/N | DESCRIPTION | Q'TY | REM. |
|---|---|---|---|
| 37935 | NEEDLE BAR BRACKET HINGE PIN | 1 | |
| 37939 | N.B.D.A.S.BRACKET | 1 | |
| 37941 | N.B.D.A.S.B.H.STUD | 1 | |
| 37942 | N.B.D.A.T.SPRING | 1 | |
| 37953 | N.P.S.L.BRACKET | 1 | |
| 37977 | BELT | 1 | |
| 37984 | T.I.S.WASHER | 1 | |
| 37987-918 | TENSION SPRING CUP(BLANK) | 1 | |
| 37990 | THREAD GUIDE | 1 | |
| 37995-900 | T T-UP LEVER HINGE STUD | 1 | |
| 381213 | BLIND STITCH | 1 | |
| 381310-453 | ATTACH BOX | 1 | |
| 381480-900 | NEEDLE PACK | 1 | |
| 381495-988 | FEED COVER PLATE FOR 988 | 1 | |
| 384108-900 | NEEDLE PACK FOR TWIN NEEDLE | 1 | |
| 402671 | OIL TUBE | 1 | |
| 402888-451 | SCREW (M6*1) | 2 | |
| 402891-451 | ARM SCREW | 3 | |
| 402910 | SPRING CLIP | 1 | |
| 421325 | R.H.BOBBIN CASE COMPL | 1 | |
| 44366-900 | B.W.TENSION BRACKET | 1 | |
| 44368 | B.W.TENSION COMPL | 1 | |
| 44371 | D.F.R.RING | 1 | |
| 44392 | S.T.R.&T.T.GUIDE | 1 | |
| 44422-901 | C.S.M.F.BUSHING | 1 | |
| 44427-900 | F.F.C.SLIDE BLOCK STUD | 1 | |
| 44437 | F.F.CONNECTION SLIDE BLOCK | 1 | |
| 44453-900 | TENSION STUD | 1 | |
| 44454 | T.STUD ASS'Y | 1 | |
| 44455-900 | BEVEL GEAR | 1 | |
| 44456-900 | BEVEL GEAR INSERT | 1 | |
| 44464 | C.S.M.C.WASHER | 1 | |
| 44468-459 | C.S.M.SCREW | 1 | |
| 44469-900 | C.S.MOTION SCREW INSERT | 1 | |
| 44472 | TT-UL.L.H.S.RING | 1 | |
| 444744-900 | F.R.C.PIN | 1 | |
| 444763-900 | F.R. CONTROL ARM HINGE RIVET | 1 | |
| 444800 | N.P.S.B.P.P.SPRING | 1 | |
| 444813-454 | ARM SPOOL PIN | 1 | |
| 444856-901 | FEED REGULATOR (BLANK) | 1 | |
| 444857 | FEED REGULATOR COMPL. | 1 | |
| S444858 | FEED REGULATOR ASSY | 1 | |
| 444889 | T.P.C.SPRING | 1 | |
| 444893 | B.A.C.LEVER | 1 | |
| 444895 | N.P.S.LEVER | 1 | |
| 444899 | D.D.G.SHAFT | 1 | |
| 444902-900 | DISC RELEASING BRACKET | 1 | |
| 444903-451 | D.R.B.RETAINER | 1 | |
| 444904-900 | DISC RELEASING BRACKET STUD | 1 | |
| 444905-900 | DISC RELEASING BRACKET STUD ASS'Y | 1 | |
| 444906 | D.R.B.STUD | 1 | |
| 444907-900 | DISC RELEASING BRACKET STUD KNOB | 1 | |
| 444908 | D.R.SPRING | 2 | |
| 444910-900 | D.D.GEAR | 1 | |
| 444911 | DISC DRIVING GEAR ASS'Y | 1 | |
| 444914-900 | D.S.M.PLATE | 1 | |
| 444915-901 | D.D.GEAR COMPL. | 1 | |
| 444938 | B.A.C.L.L.H.S.F.WASHER | 1 | |
| 44502-900 | C.S.M.S.WASHER INSERT | 1 | |
| 445054-922 | TENSION COVER(BLANK) | 1 | |
| 44505 | FEED BAR SCREW CENTER COMPL. | 1 | |
| 445124 | N.B.V.B.H.PIN | 1 | |
| 44512 | R.G.F.BUSHING | 1 | |
| 445147-900 | FEED REGULATOR CONTROL ARM | 1 | |
| 445347 | N.P.S.L.B.F.S.STUD | 1 | |
| 445348 | N.B.D.A.S.BRACKET COMPL | 1 | |
| 445349-908 | H.SPOOL PIN | 1 | |
| 445405-901 | N.B.V.B.H.P.(ECC)COLLAR | 1 | |
| 445406 | N.B.V.B.H.P.(ECC) COLLAR COMPL. | 1 | |
| 445462-900 | D.D.GEAR INSERT | 1 | |
| 44547 | E&F.R.C.D.P.SPRING | 1 | |
| 445486 | B.B.C.C.F.L.L.R.RING | 2 | |
| 44552-900 | ARM SHAFT(UP) BELT PULLEY ASS'Y | 1 | |
| 44552-900 | ARM SHAFT(UP) BELT PULLEY ASS'Y | 1 | |
| 445541-900 | ARM SHAFT BELT DRIVING PULLEY | 1 | |
| 445542-900 | ARM SHAFT (UP)BELT PULLEY ASS'Y | 1 | |
| 445543 | A.S.(UP)BELT PULLEY COMPL. | 1 | |
| 44556 | B.N.P.C.F.L.LINK | 1 | |
| 44556 | B.N.P.C.F.L.LINK | 1 | |
| 44557-001 | B.B.C.C.F.L.LINK | 1 | |
| 445572 | A.T.C.L.HINGE | 1 | |
| 445573 | ARM TOP L.L.H.PIN | 1 | |
| 44558-900 | B/H N.P.C. F. LEVER | 1 | |
| 445590 | B.B.C.C.F.LEVER LINK COMPL. | 1 | |

| P/N | DESCRIPTION | Q'TY | REM. |
|---|---|---|---|
| 445597-900 | T.T-UP LEVER LINK | 1 | |
| 445599 | T T-UP STUD | 1 | |
| 445605 | L.L.SHIELD | 1 | O |
| 44560-900 | B.N.P.C.F.L.L.RIVET | 1 | |
| 445612-901 | BOBBIN WINDER FRAME(M) | 1 | |
| 44561 | B.N.P.C.F.L.LINK | 1 | |
| 445646 | D.FOLLOWER(L) | 1 | |
| 445658-900 | THREAD TAKE-UP LEVER BUSHING | 1 | |
| 445670-900 | THREAD TAKE-UP LEVER | 1 | |
| 445671-900 | T.T-U LEVER SUB-ASS'Y | 1 | |
| 445672 | THREAD TAKE-UP LEVER COMPL. | 1 | |
| 445721 | F.R.P.P.F.S.RET.RING | 1 | |
| 445736-452 | MOTOR BELT COVER | 1 | O |
| 445756 | N.C.T.GUIDE | 1 | |
| 445758 | F.FORKED CONNECTION COMPL. | 1 | |
| 445765 | WASHER | 1 | O |
| 445765 | WASHER | 1 | |
| 445766 | F.R.H.STUD | 1 | |
| 445767 | F.R.SPACER | 1 | |
| 445768 | F.R.R.SPACER | 1 | |
| 445776-900 | ARM SHAFT | 1 | |
| 445777 | ARM SHAFT ASSY | 1 | |
| 445778-901 | N.B.CRANK | 1 | |
| 445784 | T. GUIDE | 1 | |
| 445785 | B.W.H.STUD | 1 | |
| 445790 | NEEDLE CLAMP COMPL | 1 | |
| 445803 | F.BAR(M) | 1 | |
| 445808 | R.H.B.C.R.P.S. WASHER | 2 | |
| 445810-901 | FEED FORKED CONNECTION(M) | 1 | |
| 445811 | F.F.CONNECTION | 1 | |
| 445815 | NEEDLE CLAMP BODY | 1 | |
| 445837 | F.R.V.SPRING | 1 | |
| 445841 | N.B.D.A.SLIDE | 1 | |
| 445856-900 | B/H N.P. CAM FOLLOWER | 1 | |
| 445856-900 | B/H N.P. CAM FOLLOWER | 1 | |
| 445857-900 | B/H N.P. CAM FOLLOWER LEVER | 1 | |
| 445858-900 | B.B.C.C.F LEVEL. COMPL | 1 | |
| 445859-900 | B.B.C.C.F. LEVER COMPL | 1 | |
| 445860 | F.R.R.SPRING | 1 | |
| 445865 | NEEDLE BAR C.STUD | 1 | |
| 445871 | BOBBIN WINDER FRAME ASS'Y | 1 | |
| 445898 | N.B.C.PIN | 1 | |
| 44589 | D.F.SPRING | 1 | |
| 445901-900 | ARM | 1 | |
| 445902-900 | ARM & BED SUB-ASSY(BOLTED ONLY) | 1 | |
| 445916-453 | FACE PLATE #3913 | 1 | |
| 445917-453 | FACE PLATE COMPL. | 1 | |
| 445925 | T.R.LEVER | 1 | |
| 445933-900 | B&F.R.C.DIAL.PAWL | 1 | |
| 445934-901 | B/H & F.R.MTG PLATE COMPL. | 1 | |
| 445935-900 | B&F.R.MTG PLATE COMPL | 1 | |
| 445939 | F.R..P.PIN | 1 | |
| 445940-900 | F.R.P.PIN CARRIER(INSERT) | 1 | |
| 445941 | F.R.P.P.C.W.P.P.FOLLOW | 1 | |
| 445943 | F.R.P.P.KNOB ADAPTER COMPL. | 1 | |
| 445944-901 | F.R.P.P.ADAPTER | 1 | |
| 445945 | R.F.C.FOLLOWER | 1 | |
| 445946 | P.BAR | 1 | |
| 445947 | P.BAR BUSHING | 1 | |
| 445948 | P.B.B.B.I.RING | 1 | |
| 445949-901 | P.B.G.BRACKET | 1 | |
| 445950 | P.BAR BUSHING BRACKET SUB-ASS'Y | 1 | |
| 445951-900 | B&F R.C.M.BRACKET | 1 | |
| 445952 | F.ROCK SHAFT(M) | 1 | |
| 445955 | F.R.H.STUD COMPL. | 1 | |
| 446000 | A.T.C.L.H.PIN(L) | 1 | |
| 446001 | F.P.L.M.BRACKET | 1 | O |
| 446002 | F.P.M.BRACKET | 1 | |
| 446015-453 | BED COVER | 1 | O |
| 446018 | A.SHAFT (U) COMPL. | 1 | |
| 446019 | ARM SHAFT (U) | 1 | |
| 446020-900 | A.S.BEVEL GEAR | 1 | |
| 446021 | A.S.(U)BEVEL GEAR COMPLETE | 1 | |
| 446022-900 | A.S.B.GEAR INSERT | 1 | |
| 446023 | D.F.(L&U)STUD | 1 | |
| 446025 | R.O.D.B.T.ADJ(ECC) | 1 | |
| 446028 | T.P.CLAMP | 1 | |
| 446029-900 | BED | 1 | |
| 446067-900 | FACE PLATE REFLECTION | 1 | |
| 44606-900 | HINGE RIVET | 1 | |
| 446079-456 | ARM & BED PRE-ASSY #3913 | 1 | |
| 446091-904 | B.A.C LEVER KNOB | 2 | |
| 446103-902 | ARM TOP COVER(PLASTIC) | 1 | |
| 446104-453 | ARM TOP COVER(HOT STAMPED) | 1 | |

| P/N | DESCRIPTION | Q'TY | REM. |
|---|---|---|---|
| 446104-902 | ARM TOP COVER WITH INSERT FOR900 | 1 | |
| 446105-XXX | ARM TOP COVER W/ARM T.C.LID COMP. | 1 | F |
| 446106-902 | A.T.COVER LID | 1 | |
| 446109-902 | ARM TOP COVER LID COMPLETE | 1 | |
| 446110-453 | A.T.COVER GUIDE | 1 | |
| 446111-XXX | C.PANEL | 1 | F |
| 446114-XXX | M.FRAME(SNOW WHITE) | 1 | F |
| 446115-XXX | MEDALLION FRAME SUB-ASS'Y | 1 | F |
| 44612 | F.R.P.P.SPRING | 1 | |
| 446138 | D.S.S.WASHER | 2 | |
| 446146 | P.BAR.SPRING | 1 | |
| 446147 | P. BAR & PRESSER SYSTEM COMPL. | 1 | |
| 446151 | BED SLIDE | 1 | |
| 446152-901 | F.L.ROCK SHAFT | 1 | |
| 446153 | F.L.ROCK SHAFT ASS'Y | 1 | |
| 446154-451 | B.C.CUSHION | 4 | O |
| 446155-900 | BOBBIN WINDER FRAME PIN | 1 | |
| 446169 | T T-U L.L. STUD | 1 | |
| 446175 | L.L.R.BRACKET | 1 | O |
| 446176 | D.P.A.SPACER | 1 | |
| 446199 | C.RETAINER | 1 | O |
| 44623-900 | F.L.ROCK SHAFT STUD | 1 | |
| 446251 | A.L.H.R.SPRING(L) | 1 | |
| 446252 | A.L.H.R.SPRING(R) | 1 | |
| 446255-900 | BOBBIN WINDER SPINDLE | 1 | |
| 446256-900 | BOBBIN WINDER SPINDLE COLLAR | 1 | |
| 446257 | BOBBIN WINDER SPINDLE ASS'Y | 1 | |
| 446258-001 | B.WINDER COMPL. | 1 | |
| 446263-455 | BED EXT.PLATE(PLASTIC) | 1 | O |
| 446263-455-A | BED EXT. PLATE | 1 | O |
| 44626 | N.P.S. LEVER | 1 | |
| 44628 | N.P.S.L.BRACKET ASS'Y | 1 | |
| 44633 | T.M.DISC | 1 | |
| 44634 | T.R.PIN | 1 | |
| 44635-476 | TENSION COMPL #3913 | 1 | |
| 446357-452 | NEEDLE BAR LINK ASSY | 1 | |
| 446357-901 | NEEDLE BAR LINK | 1 | |
| 44652 | B.A.C LEVER COMPL | 1 | |
| 44679 | H.W.BUSHING COMPL | 1 | |
| 446904 | B.A.C.L.L.STOP | 2 | |
| 447925-902 | ROTATING HOOK BODY | 1 | |
| 44794 | B.W.T.B.A.S.R.CLIP | 1 | |
| 44833-900 | ARM TOP COVER INSERT | 1 | |
| 44873-001 | R/H B. CASE POSITION PLATE | 1 | |
| 45343 | T.T-UP.S.T.GUARD | 1 | |
| 45847 | B.W.TENSION DISC SPRING | 1 | |
| 45915 | B.W.TENSION DISC | 1 | |
| 507379-001 | N.B.B.SOCKET | 1 | |
| 507379 | NEEDLE BAR BALL BUSHING SOCKET | 1 | |
| 507405 | TENSION ADAPTER | 1 | |
| 507664-467 | A.T.C. LEAD-OFF | 1 | |
| 507836 | P.ZIPPER FOOT | 1 | |
| 531667 | FEED DOG | 1 | |
| 53640 | B.W.S.S.NUT | 1 | |
| 53641 | NUT | 1 | |
| 53647 | F.B.S.C.NUT | 2 | |
| 53648-453 | F.F.C.H.S.NUT | 2 | |
| 540899 | SELF-LOCKING NYLON CABLE | 1 | O |
| 540899 | SELF-LOCKING NYLON CABLE | 1 | |
| 546358-453 | LINT BRUSH | 1 | |
| 546969 | ARM DOWEL PIN | 2 | |
| 603908-001 | RETAINING RING | 1 | |
| 604018-002 | WASHER | 1 | O |
| 604020-003 | SCREW | 1 | O |
| 605488-XXX | LIGHT CORD COMPL | 1 | O |
| 66774-002 | T.T-UP SPRING | 1 | |
| 81480-900 | T.T-UP S.P.COLLAR | 1 | |
| CAT2045-011 | NEEDLE (YELLOW) #11 | 1 | |
| N2020-011 | NEEDLE #11 | 1 | |
| N2020-014 | NEEDLE #14 | 1 | |
| N2020-014 | NEEDLE #14 | 1 | |
| N2020-016 | NEEDLE #16 | 1 | |
| N2025-014 | TWIN NEEDLE | 1 | |
| XXXXXX | MOTOR | 1 | O |
| XXXXXX | FOOT CONTROLLER | 1 | O |
| XXXXXX | MOTOR BRACKET | 1 | O |

REMARK:O---OPTION
F---FEATURE