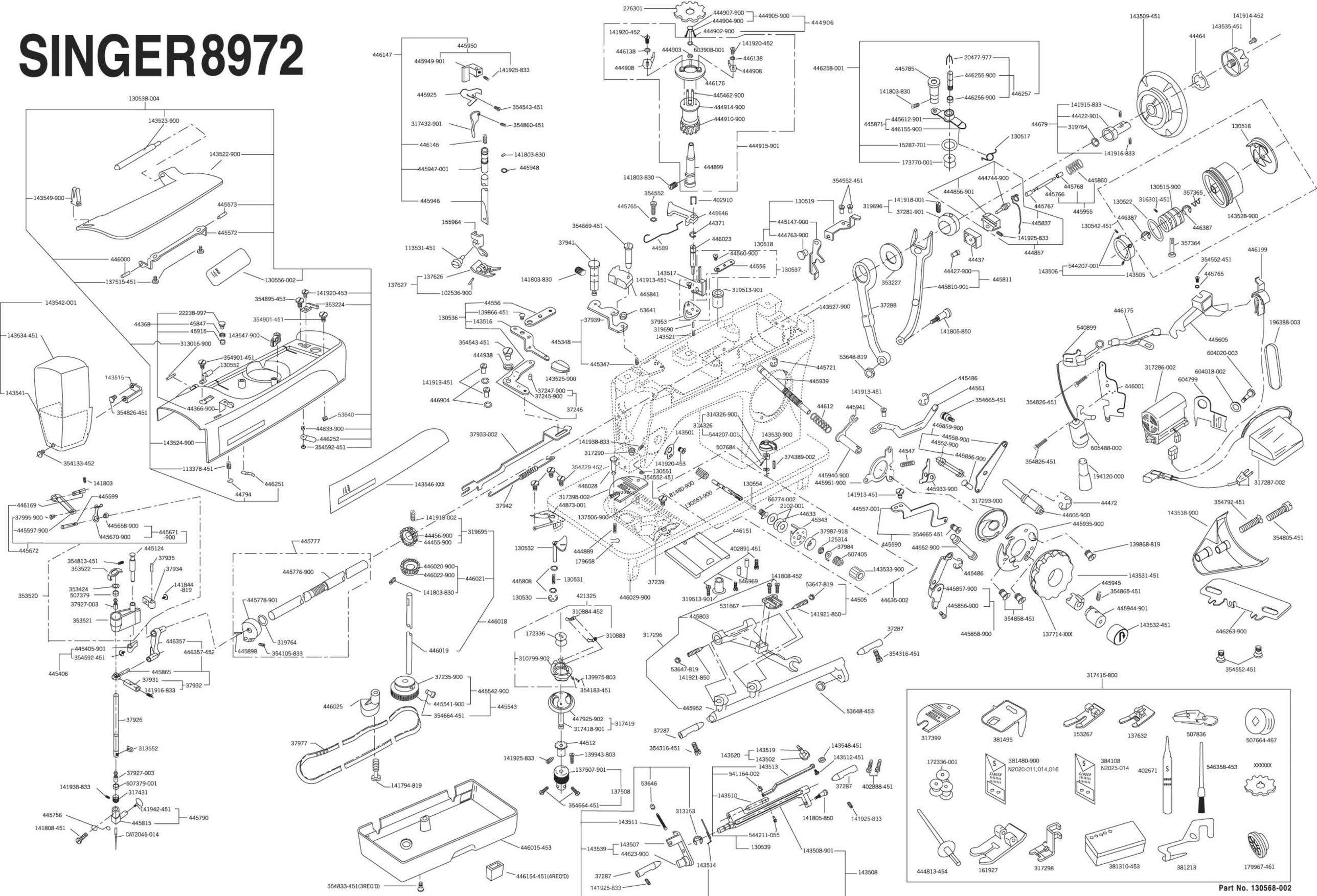
SINGER 8972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381213
179967-461
Part No. 130568-002

SINGER 8972 List of parts

P/N	DESCRIPTION	Q'TY	REM.
113378-451	B.W.T.BRACKET ADJ.SCREW	1	
113531-451	PRESSER FOOT THUMB SCREW	1	
125314	TENSION SPRING	1	
130515-900	HAND WHEEL BUSHING	1	F
130516	HAND WHEEL CLUTCH PLATE	1	F
130517	BOBBIN RETAINER SPRING	1	
130518	FEED REGUL. CONTROL ARM MOUNTING BRACK	1	
130522	WASHER	1	F
130529-451	SCREW	1	
130530	RETAINING RING	1	
130531	SPRING	1	
130532	BOBBIN CASE RETAINER PLATE ASS'Y	1	
130534-451	B/H & F/R CAM COMPLETE	1	
130536	B.A.C.LEVER COMPLETE	1	
130537	N.P.S. LEVER COMPLETE	1	
130538-004	ARM TOP COVER COMPLETE(FOR 8972)	1	
130539	DROP FEED CONTROL LINK COMPLETE	1	
130540-900	ARM & BED SUB-ASSY(BOLTED ONLY)	1	
130542-451	HAND WHEEL (PLASTICNGE) COMPLETE	1	
130551	T. GUIDE	1	
130552	THREAD GUIDE (UPPER)	1	
130553-900	TENSION STUD	1	
130554	T.R.PIN	1	
130556-002	STITCH PATTERN LABE	1	F
137506-900	T.PLATE P.PIN	1	
137507-901	ROTATING HOOK BELT DRIVE PULLEY FLANGE	1	
137508	R.H.B.D.PULLEY COMPL.	1	
137515-451	A.T.C.L.HINGE SCREW	2	
137627	PRESSER FOOT	1	
137632	SPECIAL FOOT	1	O
137714-XXX	CONTROL PANEL DIAL LABEL	1	
139866-451	SCREW	1	
139868-819	SCREW(4.5*0.75)	1	
139943-803	SCREW(M3.5*0.6)	1	
139975-803	R. H. B. C. T. SPRING SEGMENT SCREW	1	
141794-819	SCREW(M6*1.0)	1	
141803	BOBBIN WINDER HINGE STUD SET SCREW	1	
141803	SCREW(M4.5*0.75)	5	
141803	SCREW(M4.5*0.75)	1	
141805-850	SCREW(6.0*1.0)	2	
141808-451	SCREW (M3*0.5)	1	
141808-452	SCREW	2	
141844-819	SCREW	1	
141913-451	SCREW (M3.5*0.6)	3	
141913-451	SCREW (M3.5*0.6)	2	
141914-452	SCREW (M3.5*0.6)	1	F
141915-833	C. S. M. F. BUSHING POSITIONING SCREW	1	F
141916-833	NEEDLE BAR C.SET SCREW	1	
141918-001	SCREW (M4.5*0.75)	1	
141918-002	SCREW(M4.5*0.75)	1	
141920-451	SCREW	2	
141920-453	SCREW (M3*0.5) (WHITE)	1	
141920-453	SCREW (M3*0.5) (WHITE)	1	
141921-850	F.B.S.CENTER	2	
141925-833	SCREW (M6.0*1.0)	3	
141925-833	SCREW (M6.0*1.0)	1	
141925-833	SCREW (M6.0*1.0)	1	
141938-833	SCREW (M4.5 X 0.75)	2	
141942-451	NEEDLE THUMB SCREW	1	
143501	SLACK THREAD REGUL.&TENSION THREAD GUI	1	
143505	ARM SHAFT HORIZONTAL COLLAR	1	
143506	ARM SHAFT HORIZONTA COLLAR COMPLETE	1	
143507	DROP FEED CONTROL ACTUATING LINK	1	O
143508-901	FEED LIFTING ROCK SHAFT(MACHINED)	1	
143508	FEED LIFTING ROCK SHAFT COMPLETE	1	
143509-451	HAND WHEEL (PAINTED)	1	F
143510	FEED LIFTING CONTROL PIN	1	O
143511	DROP FEED ACTUATOR ADJUSTING SCREW	1	O
143512-451	DROP FEED CONTROL LINK SCREW	1	O
143513	DROP FEED CONTROL LINK	1	O
143514	SPRING	1	O
143515	FACE PLATE MOUNTING BRACKET	1	
143516	BIGHT AMPLITUDE CONTROL LEVER	1	
143517	NEEDLE POSITION SELECTOR LEVER	1	
143520	DROP FEED CONTROL ASS'Y	1	
143521	NEEDLE POSITION SELECTOR LEVER SPRING	1	
143522-900	ARM TOP COVER LID	1	
143523-900	ARM TOP COVER SPOOL PIN	1	
143524-900	ARM TOP COVER	1	
143525-900	BIGHT AMPLITUDE CONTROL LEVER KNOB	1	
143527-900	ARM(CASTING) FOR 8900 SERIES	1	
143528-900	HAND WHEEL	1	F

P/N	DESCRIPTION	Q'TY	REM.
143530-900	DROP FEED CONTROL LEVER KNOB	1	O
143531-451	BUTTONHOLER/FEED REGULATOR CONTROL DIA.	1	
143532-451	FEED REGULATOR POSITIONING PIN KNOB	1	
143533-900	TENSION INDICATOR (HOT STAMPED)	1	
143534-451	FACE PLATE W /STUD & BLADE	1	
143535-451	CLAMP STOP MOTION CLAMP SCREW	1	F
143538-900	MOTOR BELT COVER(PLASTIC)	1	O
143539	FEED CONTROL ACTUATING LINK OF STUD ASS'Y	1	O
143541	FACE PLATE LIGHT REELECTOR	1	
143542-001	FACE PLATE ASSEMBLY	1	
143546-XXX	CONTROL PANEL	1	F
143547-900	NEEDLE POSITION SELECTOR LEVER KNOB	1	
143548-451	WASHER FOR DROP FEED CONTROL LINK	2	O
143549-900	THREAD GUIDE	1	
15287-701	BOBBIN WINDER FRICTION RING	1	
153267	P.F.P.F.STR SEWING	1	
155964	P.FOOT SHANK	1	
161927-001	BUTTONHOLE FOOT	1	
171340	DISC NO.350 BLIND	1	
171341	DISC NO.351	1	
171342	DISC NO.352	1	
172336-001	BOBBIN	1	
172336-001	BOBBIN	3	O
173770-001	BOBBIN WINDER PULLEY(PLASTIC)	1	
179658	T.P.C.S.CLIP	1	
179967-461	A.T.COVER SPOOL PIN	1	
194120-000	SINGER LIGHT LAMP	1	F
196388-003	MOTOR BELT	1	
20477-977	BOBBIN WINDER SPINDLE BOBBIN RETAINING	1	
2102	TENSION DISC	2	
276302-001	DISC. NO.02	1	F
276305	DISC. NO.05	1	F
276306	DISC. NO.06	1	F
276310	DISC. NO.10	1	F
276311	DISC. NO.11	1	F
276312	DISC. NO.12	1	F
276313	DISC. NO.13	1	F
276317	DISC. NO.17	1	F
276319	DISC. NO.19	1	F
276320	DISC. NO.20	1	F
276325	DISC. NO.25	1	F
276326	DISC. NO.26	1	F
276327	DISC. NO.27	1	F
276337	DISC. NO.37	1	F
310799-902	ROTATING HOOK BOBBIN CASE(PLASTIC)	1	
310883	R. H. B. CASE TENSION SPRING	1	
310884-452	R. H. B. CASE TENSION SPRING SEGMENT	1	
313016-900	TENSION COVER THREAD GUIDE	1	
313153	RETAINING RING	1	O
313552	NEEDLE BAR GIB	1	
314326-900	DISC STACK&BUTTONHOLE ADJUSTING COLLAR	1	
314326	DISC STACK&BUTTONHOLE ADJ.COLLAR COMPLETE	1	O
317286-002	MOTOR COMPL	1	O
317287-002	LINE&CONTROLLER CORD	1	O
317290	N.B.B.B.(L)SOCKET	1	
317293-900	B&F. REG.CAM ASSY	1	
317296	F.R. SHAFT ASSY	1	
317298	P.F.F.BUTTON SEWING	1	O
317398	THROAT PLATE	1	
317399	THROAT PLATE	1	O
317415-800	ACC. SET COMP. FOR 8972	1	F
317419	THROAT PLATE	1	O
317431	NEEDLE BAR BALL BUSHING	1	
317432-901	PRESSER BAR LIFTER	1	
319513-901	A.S.BUSHING	2	
319690	N.P.S.B.P.PIN	1	
319695	A.S.(H) B.G.& FLE COMPL.	1	
319696	F.CAM COMPL	1	
319764	N.B.C.WASHER	2	F
353224	B.WINDER STOP	1	
353227	FEED F.C.R.WASHER	1	
353424	NEEDLE BAR BALL BUS HING SPRING WASHER	1	
353520	N.B.V. BRACKET COMPLETE	1	
353521	NEEDLE BAR VIBRATING BRACKET	1	
353522	NEEDLE BAR BALL BUS HING(UPPER)RETAINE	1	
354105-833	SCREW(M6*0.75)	1	
354133-452	SCREW(M3.5*0.6)	1	
354183-451	R. H. B. CASE TENSION REGULATION SCREW	1	
354229-452	SCREW(M3.5*0.6)	3	
354316-451	SCREW(M6.0*1.0)	2	
354543-451	SCREW(M4.5*0.75)	2	

P/N	DESCRIPTION	Q'TY	REM.
354552-451	SCREW(M4.5*0.75) MOTOR(1) BED(2)	3	O
354552-451	LIGHT LEAD SHIELD SCREW	1	
354592-451	COLLAR SET SCREW	1	
354664-451	SCREW	2	
354664-451	SCREW	1	
354665-451	SCREW(M3.5*0.6)	1	
354665-451	SCREW(M3.5*0.6)	1	
354669-451	SCREW(M3.5*0.6)	1	
354792-451	MOTOR BELT COVER SCREW(LOWER)	1	O
354805-451	MOTOR BELT COVER SCREW(UPPER)	1	O
354813-451	SCREW(M4.5*0.75)	1	
354826-451	SCREW(M3.5*0.6) MOTOR(2)	1	
354826-451	LIGHT SHIELD SCREW	1	
354826-451	LIGHT MOUNTING BRACKET SCREW	1	
354833-451	SCREW	3	O
354858-451	SCREW(M4.5*0.75)	2	
354860-451	SCREW(M4.5*0.75)PBLH	1	
354865-451	SCREW	1	
354895-453	SCREW(M3.5*0.6)	1	
354901-451	SCREW(L)	2	
357364	HAND WHEEL PIN	1	F
357365	HAND WHEEL SPRING	1	F
37239	BED SLIDE SPRING	1	
37246	B.A.C.LINK ASSY	1	
37281-901	FEED CAM	1	
37287	F.L.R.S.CENTER	4	
37288	F.L.R.S.C.ROD	1	
374389-002	SPRING PIN	1	O
37926	NEEDLE BAR	1	
37927-003	BALL BUSHING	2	
37931	NEEDLE BAR C.HINGE PIN	1	
37933-002	N.B.D.ARM	1	
37934	N.B.D.A.H.BRACKET	1	
37935	NEEDLE BAR BRACKET HINGE PIN	1	
37939	N.B.D.A.S.BRACKET	1	
37941	N.B.D.A.S.B.H.STUD	1	
37942	N.B.D.A.T.SPRING	1	
37953	N.P.S.L.BRACKET	1	
37977	BELT	1	
37984	T.I.S.WASHER	1	
37987-918	TENSION IND	1	
37995-900	T T-UP LEVER H.SPLID	1	
381213	BLIND STITCH	1	O
381310-453	ATTACH BOX	1	O
381480-900	NEEDLE PACK	1	O
384108-900	NEEDLE PACK FOR TWIN NEEDLE	1	O
402671	OIL TUBE	1	O
402888-451	SCREW (M6*1)M.H.C.S	2	
402891-451	ARM SCREW	3	
402910	SPRING CLIP	1	
421325	R.H.BOBBIN CASE COMPL	1	
44366-900	A.T.C.T.G&B. WINDER TENSION BRACKET	1	
44368	B.W.TENSION COMPL	1	
44371	D.F.R.RING	1	
44422-901	CLAMP STOP MOTION FLAMGED BUSHING	1	F
44427-900	FEED FORKED CONNECTION SLIDE BLOCK STUD	1	
44437	F.F.CONECTION SLIDE BLOCK	1	
44455-900	BEVEL GEAR	1	
44456-900	BEVEL GEAR INSERT	1	
44464	C.S.M.C.WASHER	1	F
44472	TT-UL.L.H.S.RING	1	
444744-900	F.R.C.PIN	1	
444813-454	S.PIN(PL) FOR TWIN NDL	1	O
444856-901	FEED REGULATOR	1	
444857	FEED REGULATOR COMPL.	1	
444858	F.REGULAL ASSY	1	
444889	T.P.C.SPRING	1	
444899	D.D.G.SHAFT	1	
444903	D.R.B.RETAINER	1	
444906	D.R.B.STUD	1	
444908	D.R.SPRING	2	
444910-900	D.D.GEAR	1	
444914-900	D.S.M.PLATE	1	
444915-901	D.D.GEAR COMPL.	1	
444938	B.A.C.L.L.H.S.F.WASHER	1	
445124	N.B.V.B.H.PIN	1	
44512	R.G.F.BUSHING	1	
445347	N.P.S.L.B.F.S.STUD	1	
445348	N.B.D.A.S.BRACKET COMPL	1	
445405-901	N.B.V.B.H.P.(ECC)COUAR	1	
445406	N.B.V.B.H.P.(ECC) COLLAR COMPL.	1	
445462-900	D.D.GEAR INSERT	1	

P/N	Description	Q'TY	REM.
44547	E&F.R.C.D.P.SPRING	1	
445486	B.B.C.C.F.L.L.R.RING	2	
445543	A.S.(UB.D.PULLEY COMPL.	1	
44556	B.N.P.C.F.L.LINK	1	
44557-001	B.B.C.C.F.L.LINK	1	
445572	A.T.C.L.HINGE	1	
445573	ARM TOP L.L.H.PIN	1	
445590	B.B.C.C.F.L.L.(R) COMPL.	1	
445597-900	T.T-UP LEVER LINK	1	
445599	T T-UP STUD	1	
445605	LIGHT LEAD SHIELD SCREW(PLASTIC)	1	
44560-900	B.N.P.C.F.L.L.RIVET	1	
445612-901	BOBBIN WINDER FRAME	1	
44561	B.N.P.C.F.L.LINK	1	
445646	D.FOLLOWER(L)	1	
445658-900	THERAD TAKE-UP LEVER BUSHING	1	
445670-900	THREAD TAKE-UP LEVER	1	
445672	THREAD TAKE-UP LEVER COMPL.	1	
445721	F.R.P.P.F.S.RET.RING	1	
445756	N.C.T.GUIDE	1	
445765	CONTROL PANEL SCREW WASHER	1	
445766	F.R.H.STUD	1	
445767	F.R.SPACER	1	
445768	F.R.R.SPACER	1	
445776-900	ARM SHAFT	1	
445777	ARM SHAFT ASSY	1	
445778-901	N.B.CRANK	1	
445785	BOBBIN WINDER HINGE STUD	1	
445790	NEDDLE CLAMP COMPL	1	
445803	F.BAR(M)	1	
445808	R.H.B.C.R.P.S. WASHER	2	
445810-901	FEED FORKED CONNECTION	1	
445811	F.F.CONNECTION	1	
445815	NEEDLE CLAMP BODY	1	
445837	F.R.V.SPRING	1	
445841	N.B.D.A.SLIDE	1	
445858-900	B.B.C.C.F LEVEL. COMPL	1	
445860	F.R.R.SPRING	1	
445865	NEEDLE BAR C>STUD	1	
445871	BOBBIN WINDER FRAME COMPLETE	1	
445898	N.B.C.PIN	1	
44589	D.F.SPRING	1	
445925	T.R.LEVER	1	
445933-900	B&F.R.C.DIAL.PAWL	1	
445935-900	B&F.R.M.P. COMPL	1	
445939	F.R..P.PIN	1	
445941	F.R.P.P.C.W.P.P.FOLLOW	1	
445944-901	F.R.P.P.ADAPTOR	1	
445945	R.F.C.FOLLOWER	1	
445946	P.BAR	1	
445947	P.BAR BUSHING	1	
445948	P.B.B.B.I.RING	1	
445949-901	P.B.G.BRACKET	1	
445951-900	B&F R.C.M.BRACKET	1	
445952	F.ROCK SHAFT(M)	1	
445955	F.R.H.STUD COMPL.	1	
446000	A.T.C.L.H.PIN(L)	1	
446001	FACE PLATE LIGHT MOUNTING BRACKET	1	
446015-453	BED COVER	1	O
446018	A.SHAFT (U) COMPL.	1	
446019	ARM SHAFT (U)	1	
446020-900	A.S.BEVEL GEAR	1	
446022-900	A.S.B.GEAR INSERT	1	
446023	D.F.(L&U)STUD	1	
446025	R.O.D.B.T.ADJ(ECC)	1	
446028	T.P.CLAMP	1	
446029-900	BED(CASTING)	1	
44612	F.R.P.P.SPRING	1	
446138	D.S.S.WASHER	2	
446146	P.BAR.SPRING	1	
446147	P. BAR & P. SYSTEM COMPL.	1	
446151	BED SLIDE	1	
446154-451	B.C.CUSHION	4	O
446155-900	BOBBIN WINDER FRAME PIN	1	
446169	T T-U L.L. STUD	1	
446175	LIGHT LEAD RETAINER BRACKET(CENTER)	1	
446176	D.P.A.SPACER	1	
446199	CORD RETAINER	1	
44623-900	FEED LIFTING ROCK SHAFT STUD	1	O
446251	A.L.H.R.SPRING(L)	1	
446252	A.L.H.R.SPRING(R)	1	
446255-900	BOBBIN WINDER SPINDLE	1	

P/N	DESCRIPTION	Q'TY	REM.
446256-900	B. W. SPINDLE BOBBIN RETAINING COLLAR	1	
446257	BOBBIN WINDER SPINDLE COMPLETE	1	
446258-001	B.WINDER COMPL	1	
446263-455	BED EXTENSION PLATE	1	O
44633	T.M.DISC	1	
44635-002	TENSION COMPLETE	1	
446357-452	NEEDLE BAR LINK ASSY	1	
446387	HAND WHEEL SPRING RING	2	F
44679	H.W.BUSHING COMPL	1	F
446904	B.A.C.L.L.STOP	2	
44794	B.W.T.B.A.S.R.CLIP	1	
44833-900	A.T.COVER INSERT	1	
44873-001	R/H B. CASE POSITION PLATE	1	
45343	T.T-UP.S.T.GUARD	1	
507379-001	N.B.B.SOCKET	1	
507379	NEEDLE BAR BALL BUS HING SOCKET	1	
507405	TENSION ADAPTOR	1	
507664-467	A.T.C. LEAD-OFF	1	O
507684	SCREW SPRING WASHER	1	O
507836	P.ZIPPER FOOT	1	
531667	FEED DOG	1	
53640	B.W.S.S.NUT	1	
53641	NUT	1	
53646	HEX NUT	1	O
53647	F.B.S.C.NUT	2	
53648-453	F.F.C.H.S.NUT	2	
540899	SELF-LOCKING NYLON CABLE	1	
541164-002	HEX NUT	1	O
544207-001	SET SCREW	2	O
544207-001	SET SCREW	1	O
544211-055	FEED LIFTING ROCK SHAFT(MACHINED)	1	O
546358-453	LINT BRUSH	1	O
546969	ARM DOWL PIN	2	
603908-001	RETAINING RING	1	
604018-002	WASHER FLAT	1	
604020-003	MOTOR SCREW	1	
604799	MOTOR MOUNTING BRACKET	1	
605488-000	LIGHT COMPL	1	
66774-002	T.T-UP SPRING	1	
81480-900	T.T-UP S.P.COLLAR	1	
CAT2045-011	NEEDLE (YELLOW) #11	1	
CAT2045-014	NEEDLE #014	1	
N2020-011	NEEDLE #11	1	O
N2020-014	NEEDLE #14	1	O
N2020-016	NEEDLE #16	1	O
N2025-014	TWIN NEEDLE	1	O

REMARK:O---OPTION
F---FEATURE