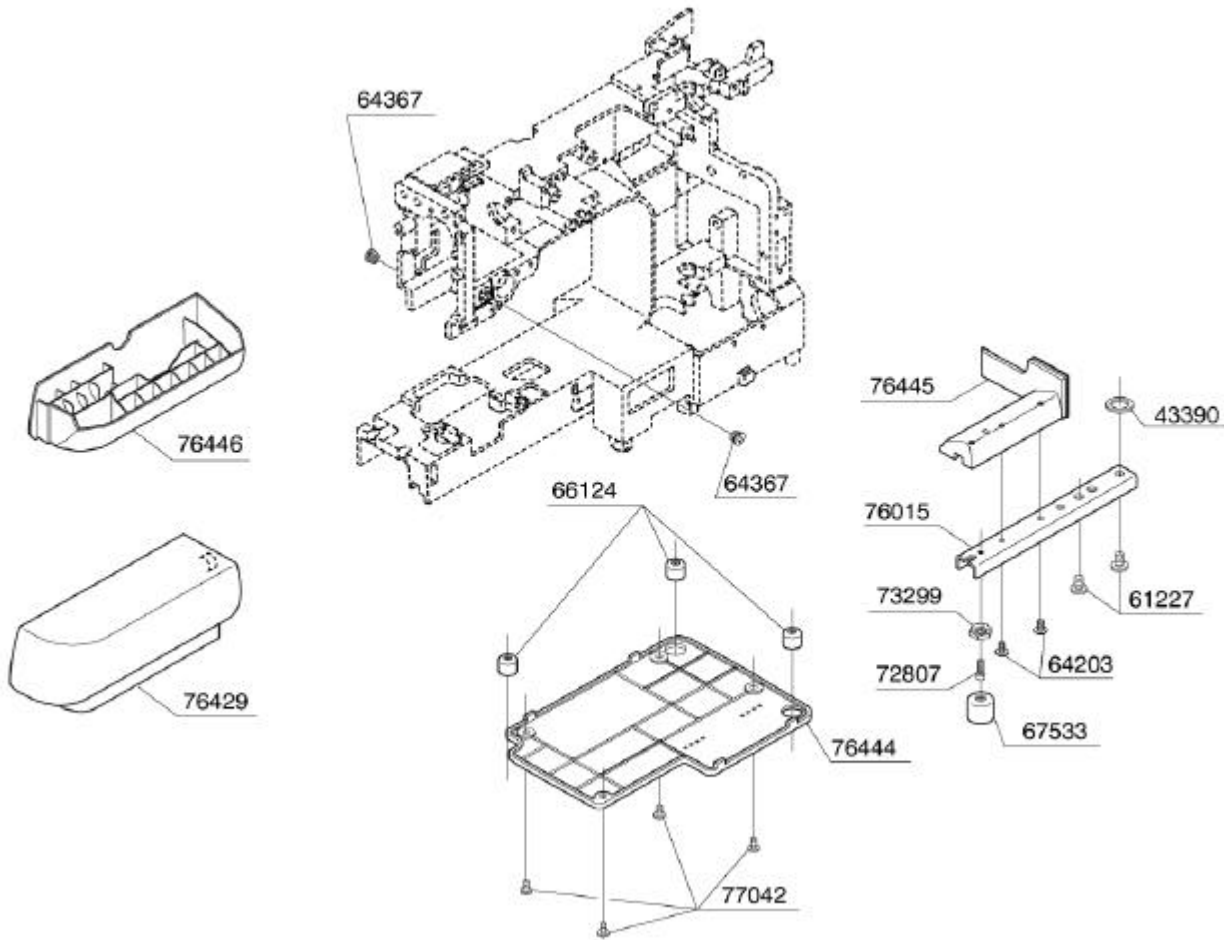
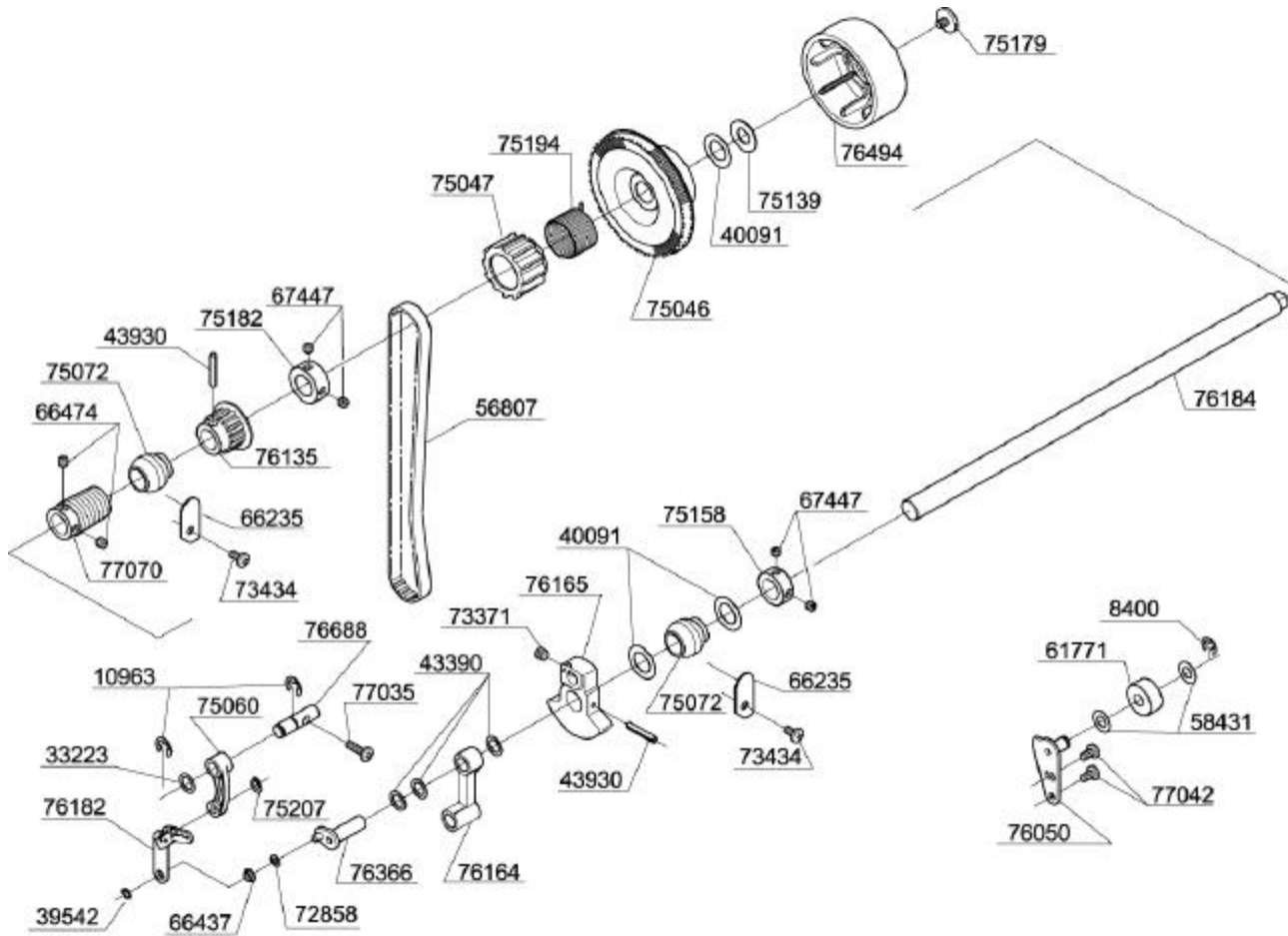


BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS	PART NO	DESCRIPTION
BUYER'S MODEL NAME	SCHOLASTIC		1			43390	THRUST WASHER
FACTORY MODEL	CA97861					61227	E6 PHILLIPS SCREW
ORIGINAL ISSUE	December, 2005	SERIAL NO.				64203	TAPPING SCREW
						64367	M8 SCREW
						66124	RUBBER FOOT
						67533	RUBBER CUSHION
						72807	M4 STUD SCREW
						73299	M4 TORQUE NUT
						76015	LEG
						76429	EXTENSION TABLE
						76444	BOTTOM COVER
						76445	LEG COVER
						76446	ACCESSORY BOX
						77042	M4 PHILLIPS SCREW



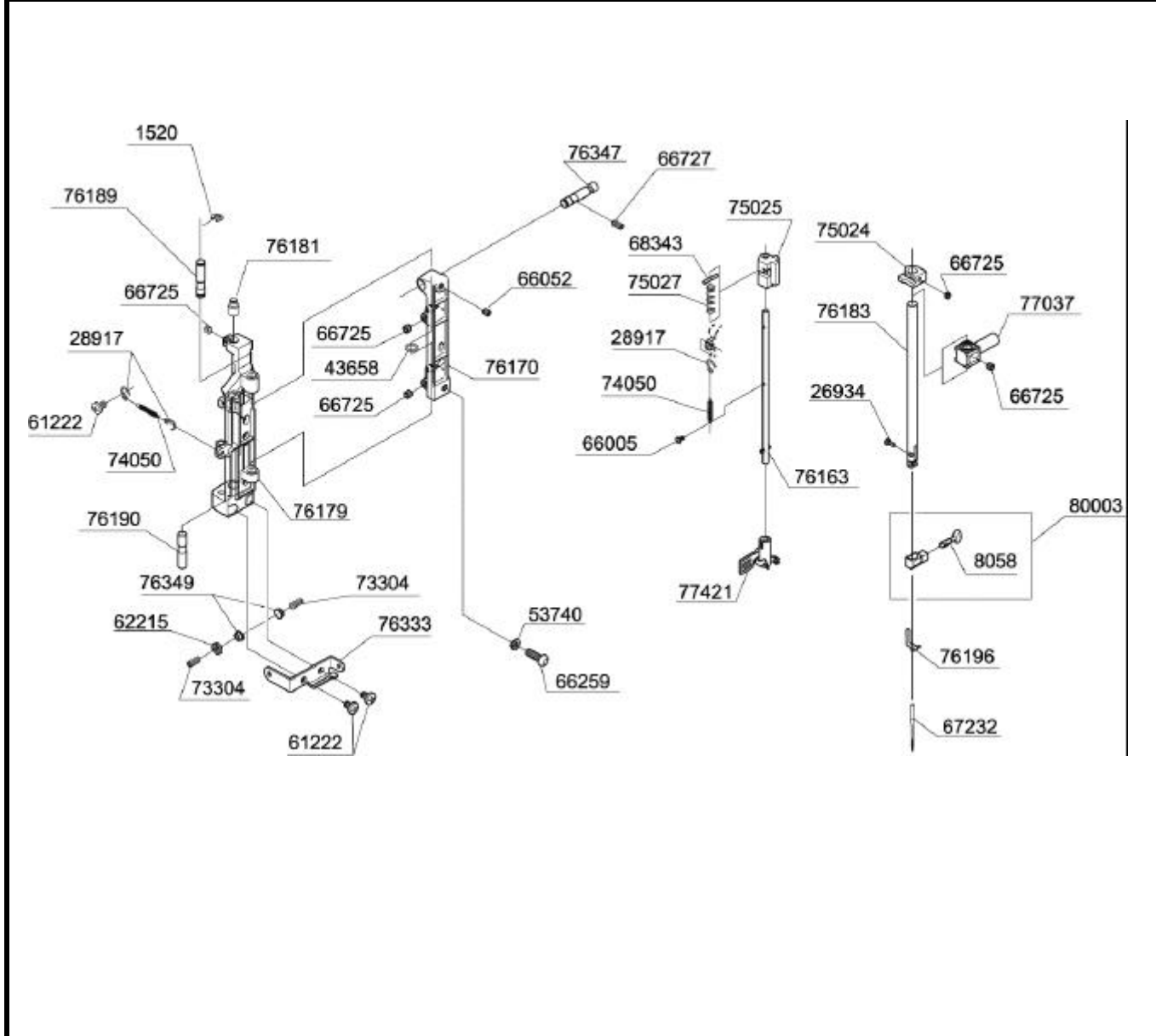
BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS
BUYER'S MODEL NAME	SCHOLASTIC		2		
FACTORY MODEL	CA97861				
ORIGINAL ISSUE	December, 2005	SERIAL NO.			



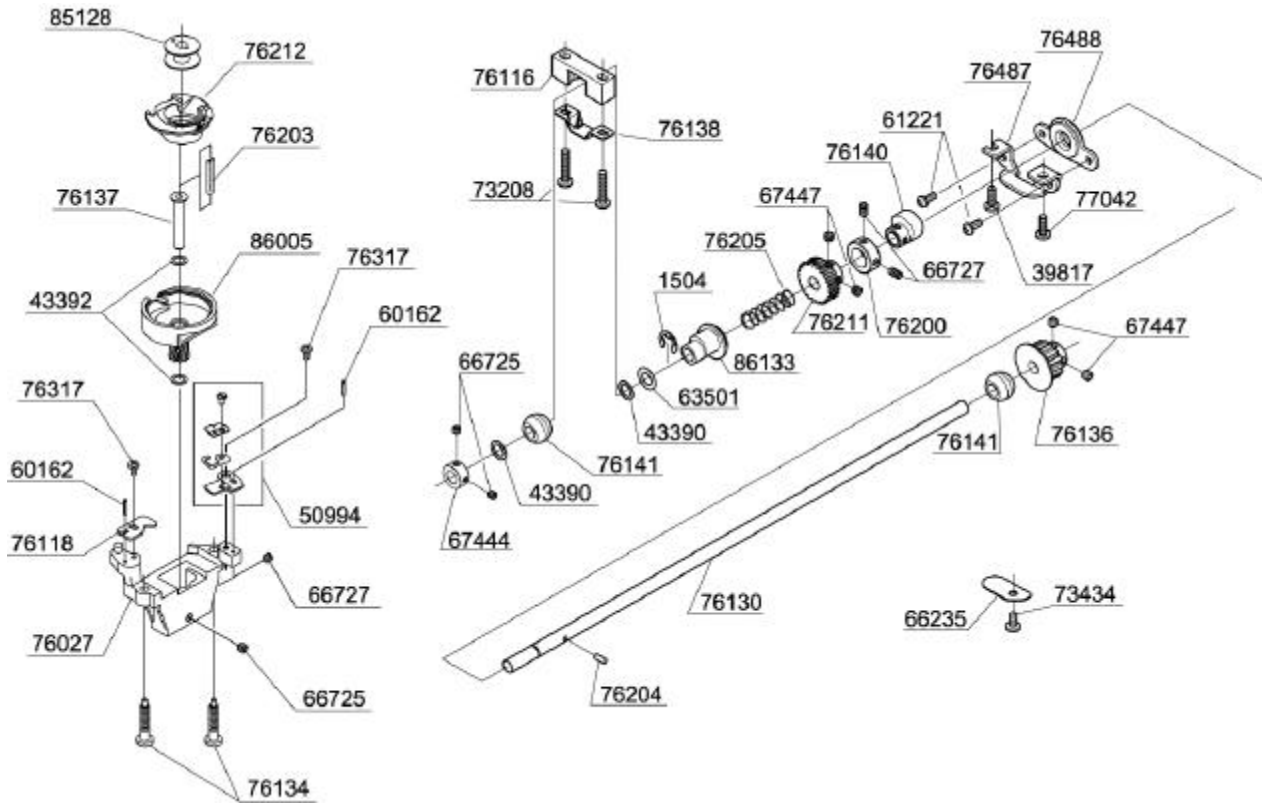
PART NO	DESCRIPTION
8400	E5 CLIP-ON-WASHER
10963	E6 CLIP-ON-WASHER
33223	WASHER
39542	CLIP-ON-WASHER
40091	THRUST WASHER
43390	THRUST WASHER
43930	SPRING PIN
56807	TIMING BELT
58431	FIBER WASHER
61771	TENSION ROLLER
66235	SECURING PLATE
66437	BUSH
66474	M5 SCREW
67447	M5 SCREW
72858	WASHER
73371	M6 SCREW
73434	M4 PHILLIPS SCREW
75046	BELT PULLEY
75047	CLUTCH
75060	TAKE-UP LEVER CRANK
75072	BALL BUSHING
75139	WASHER
75158	COLLAR
75179	M5 SCREW
75182	COLLAR
75194	TORSION SPRING
75207	GRIP RING
76050	TENSIONING PULLEY BASE
76135	BELT PULLEY
76164	NEEDLE BAR CRANK
76165	BALANCER
76182	TAKE-UP LEVER
76184	MAIN SHAFT
76366	CRANK SHAFT
76494	HAND WHEEL
76688	SHAFT
77035	M4 PHILLIPS SCREW
77042	M4 PHILLIPS SCREW
77070	SPRING GEAR

BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS
BUYER'S MODEL NAME	SCHOLASTIC		3		
FACTORY MODEL	CA97861				
ORIGINAL ISSUE	December, 2005	SERIAL NO.			

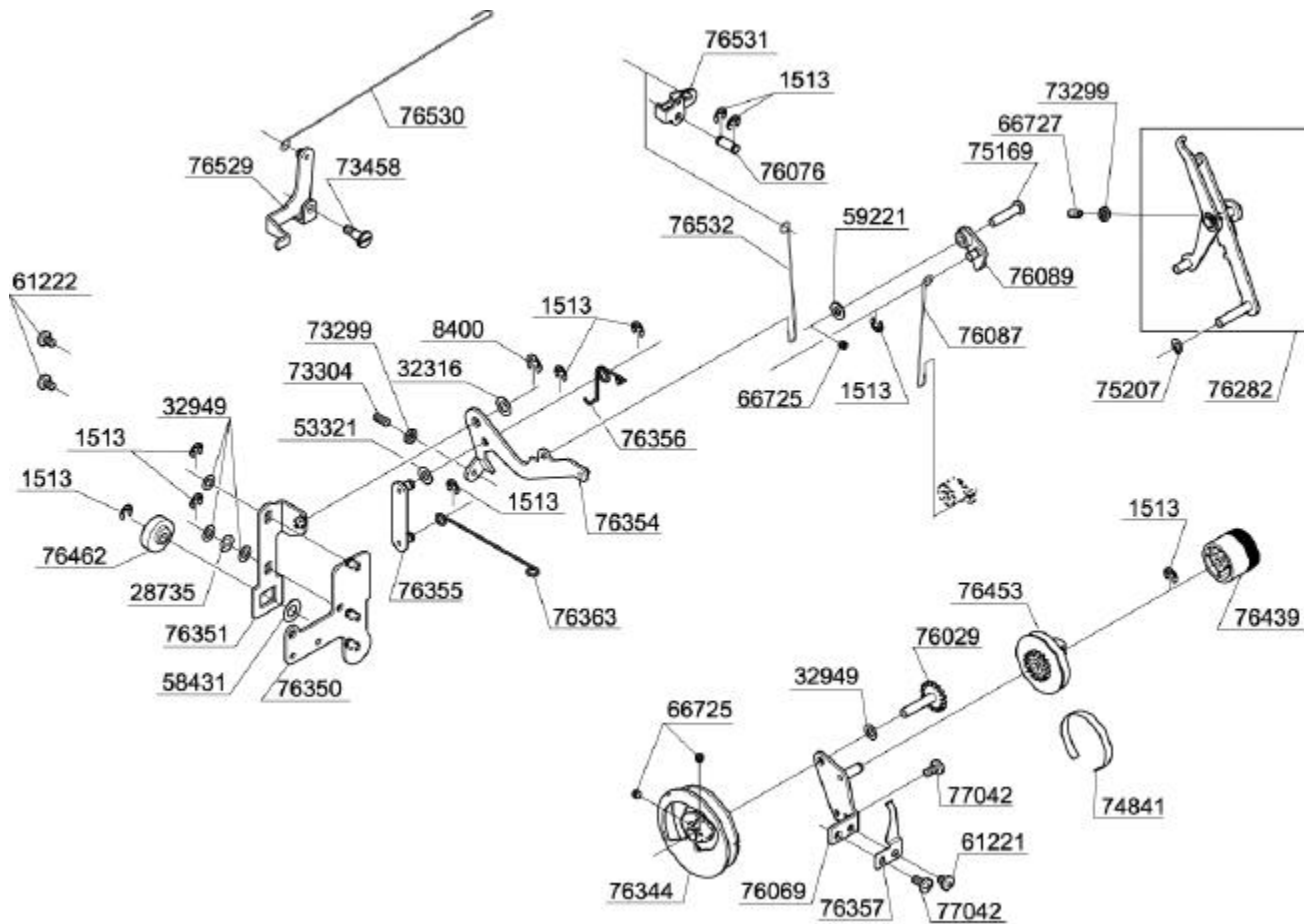
PART NO	DESCRIPTION
1520	E3 CLIP-ON-WASHER
8058	NEEDLE CLAMP SCREW
26934	#8 SCREW
28917	HOOK FOR SPRING
43658	THRUST WASHER
53740	SPRING WASHER
61222	M4 PHILLIPS SCREW
62215	M4 TORQUE NUT
66005	M2 PHILLIPS SCREW
66052	M4 SCREW
66259	M4 SCREW
66725	M4 SCREW
66727	M4 SCREW
67232	NEEDLE
68343	PIN
73304	M4 SCREW
74050	EXTENSION SPRING
75024	STOPPER
75025	GUIDE BLOCK
75027	COMPRESSION SPRING
76163	THREADER SHAFT SET
76170	SUPPORT BRACKET
76179	NEEDLE BAR SUPPORT
76181	SUPPORT CENTER PIN
76183	NEEDLE BAR
76189	SUPPORT PIN
76190	SUPPORT CENTER PIN
76196	THREAD GUIDE
76333	SUPPORT THREAD GUIDE
76347	SUPPORT BASE PIN
76349	CAP
77037	NEEDLE BAR CLAMP
77421	THREADER ASSEMBLY
80003	NEEDLE CLAMP SET



BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS	PART NO	DESCRIPTION
BUYER'S MODEL NAME	SCHOLASTIC		5			1504	E7 CLIP-ON-WASHER
FACTORY MODEL	CA97861					39817	M4 PHILLIPS SCREW
ORIGINAL ISSUE	December, 2004	SERIAL NO.				43390	THRUST WASHER
						43392	THRUST WASHER
						50994	RETAINER SET
						60162	KNOCK PIN
						61221	M4 PHILLIPS SCREW
						63501	WASHER
						66235	SECURING PLATE
						66725	M4 SCREW
						66727	M4 SCREW
						67444	COLLAR
						67447	M5 SCREW
						73208	M4 PHILLIPS SCREW
						73434	M4 PHILLIPS SCREW
						76027	SHUTTLE RACE BASE
						76116	BALL METAL GUIDE
						76118	BOBBIN CASE STOPPER
						76130	LOWER SHAFT
						76134	SCREW
						76136	BELT METAL
						76137	SHUTTLE RACE SHAFT
						76138	SECURING PLATE
						76140	FEED REGULATING
						76141	BALL METAL
						76200	COLLAR
						76203	OILING CORD
						76204	PIN
						76205	TORSION SPRING
						76211	BEVEL GEAR
						76212	BOBBIN CASE
						76317	M3 PHILLIPS SCREW
						76487	LOWER SHAFT GUIDE BRACKET
						76488	LOWER SHAFT GUIDE
						77042	M4 PHILLIPS SCREW
						85128	BOBBIN
						86005	SHUTTLE RACE
						86133	FEED LIFTING CAM

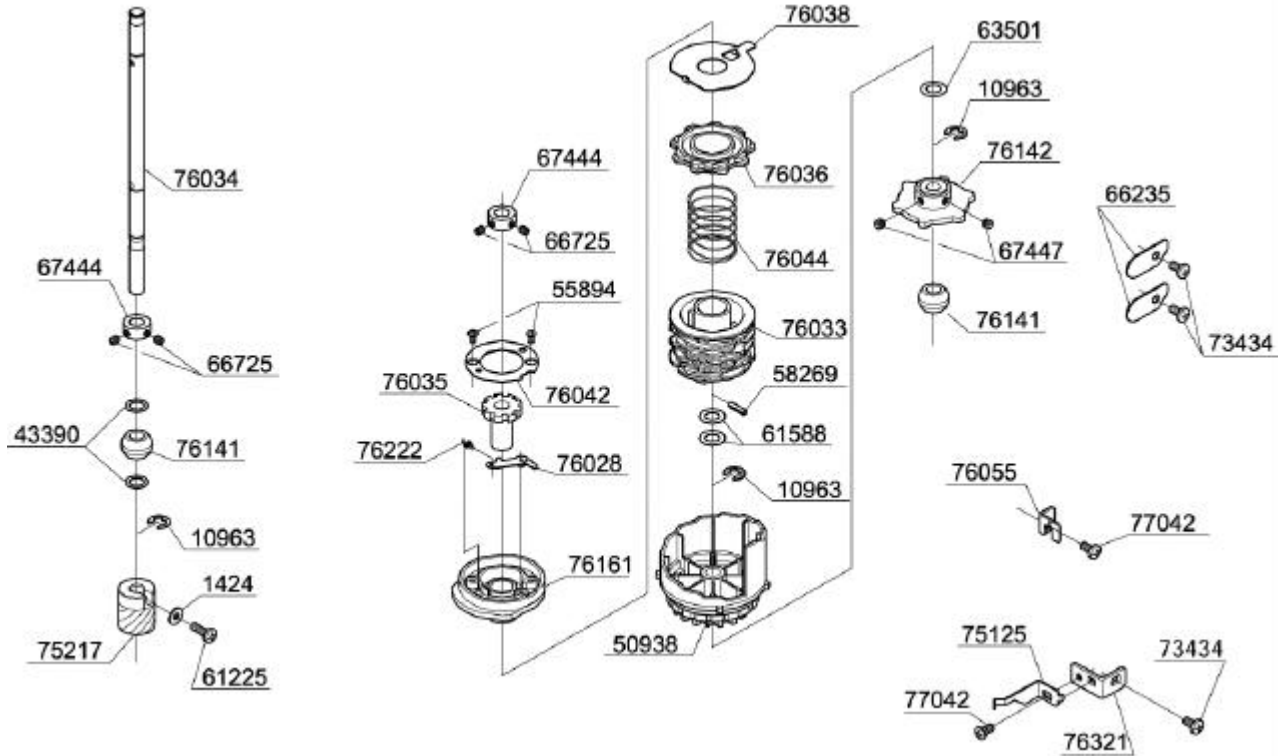


BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS	PART NO	DESCRIPTION
BUYER'S MODEL NAME	SCHOLASTIC		6			10963	E6 CLIP-ON-WASHER
FACTORY MODEL	CA97861					37515	WASHER
ORIGINAL ISSUE	December, 2005	SERIAL NO.				39817	M4 PHILIPS SCREW
						43658	THRUST WASHER
						43858	WASHER
						61381	CRINKLE WASHER
						66052	M4 SCREW
						64653	M3 SCREW
						66481	M4 STUD SCREW
						66725	M4 SCREW
						67445	COLLAR
						67447	M5 SCREW
						68891	WASHER
						72791	M4 SCREW
						72821	COLLAR
						72826	EXTENSION SPRING
						73299	M4 TORQUE NUT
						76025	FEED DOG BASE
						76026	FEED REGULATING BRACKET
						76088	FEED CONTROL LINK
						76104	FEED DOGS
						76109	FEED REGULATING LINK R.
						76110	FEED REGULATING LINK L.
						76111	HEADED PIN
						76112	PIN
						76121	FEED REGULATING ARM
						76122	FEED BASE ADJUSTMENT
						76125	SPRING HOOK PLATE
76131	HORIZONTAL FEED SHAFT						
76132	SHAFT						
76133	FEED REGULATING SHAFT						
76197	HEADED PIN						
76199	PIN						
76206	TORSION SPRING						
76215	SPRING						
76324	M4 SCREW						
77035	M4 PHILLIPS SCREW						
77042	M4 PHILLIPS SCREW						
77056	WASHER						

BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS	PART NO	DESCRIPTION
BUYER'S MODEL NAME	SCHOLASTIC		7			1513	E4 CLIP-ON-WASHER
FACTORY MODEL	CA97861					8400	E5 CLIP-ON-WASHER
ORIGINAL ISSUE	December, 2005	SERIAL NO.				28735	CRINKLE WASHER
						32316	WASHER
						32949	WASHER
						53321	WASHER
						58431	FIBER WASHER
						59221	WASHER
						61221	M4 PHILLIPS SCREW
						61222	M4 PHILLIPS SCREW
						66725	M4 SCREW
						66727	M4 SCREW
						73299	M4 TORQUE NUT
						73304	M4 SCREW
						73458	M4 STUD SCREW
						74841	SEAL
						75169	HEADED PIN
						75207	GRIP RING
						76029	PINION SHAFT
						76069	SECURING SHAFT PLATE
						76076	PIN
						76087	R. CONNECTING ROD C
						76089	FEED CONTROL ARM
						76282	S.S. CHANGING LINK ASSEMBLY
						76344	STITCH LENGTH CONTROL CAM
						76350	BH TUNING SETTING PLATE
						76351	BH FINE TUNING PLATE
76354	FEED CONTROL LINK A						
76355	FEED CONTROL LINK B						
76356	TORSION SPRING						
76357	LEAF SPRING						
76363	BH WIRE ROD						
76439	STITCH LENGTH CONTROL						
76453	DIAL INDICATOR						
76462	ECCENTRIC CAM						
76529	R. FUNCTION PLATE						
76530	CONNECTING ROD A						
76531	R. LINK PLATE						
76532	R. CONNECTING ROD B						
77042	M4 PHILLIPS SCREW						

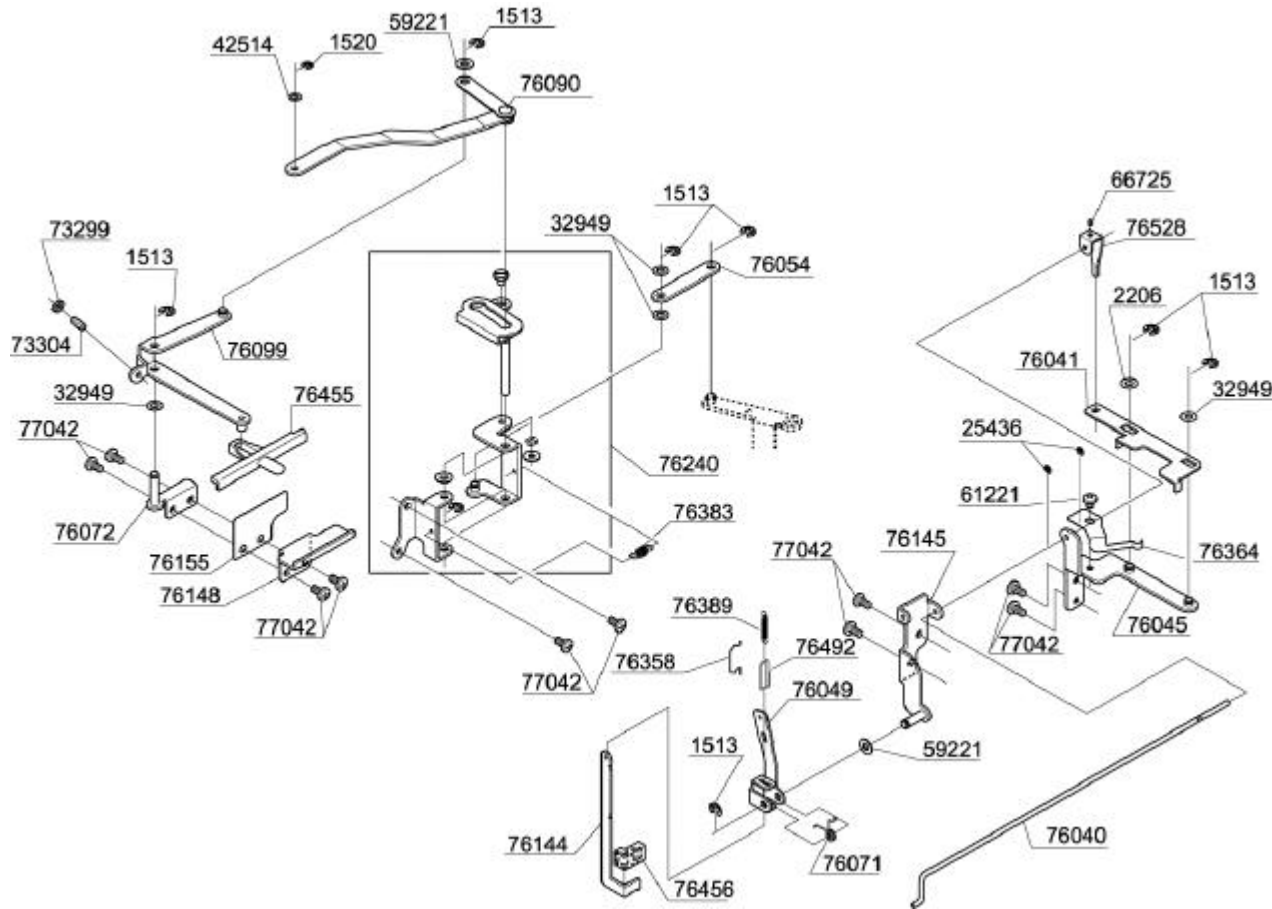
BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS	PART NO	DESCRIPTION
BUYER'S MODEL NAME	SCHOLASTIC		8			1513	E4 CLIP-ON-WASHER
FACTORY MODEL	CA97861					8400	E5 CLIP-ON-WASHER
ORIGINAL ISSUE	December, 2005	SERIAL NO.				25436	E2 CLIP-ON-WASHER
<p>The diagram shows an exploded view of a mechanical assembly. Key components include a main frame (76371), a shaft (76052) with a pulley (76438), a bevel gear (76150), a spring (76085), a roller (76096), a string (76228), and various washers (1513, 53321, 67447) and screws (77042, 76097). A pattern selecting dial (76438) is also shown. The assembly is connected to a motor or actuator (76097).</p>						53321	WASHER
						67447	M5 SCREW
						74819	INDICATOR
						76052	SHAFT
						76085	SPRING
						76096	ROLLER
						76097	INDICATOR DRIVER PULLEY
						76150	BEVEL GEAR
						76226	SEAL
						76228	STRING (TETRON)
						76235	STRAIGHT PIN
						76371	INDICATOR GUIDE PLATE
						76438	PATTERN SELECTING DIAL
						77042	M4 PHILLIPS SCREW

BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS	PART NO	DESCRIPTION
BUYER'S MODEL NAME	SCHOLASTIC		9			1424	WASHER
FACTORY MODEL	CA97861					10963	E6 CLIP-ON-WASHER
ORIGINAL ISSUE	December, 2005	SERIAL NO.				43390	THRUST WASHER



1424	WASHER
10963	E6 CLIP-ON-WASHER
43390	THRUST WASHER
50938	PATTERN SELECTING CAM
55894	TAPPING SCREW
58269	SPRING PIN
61225	M4 PHILLIPS SCREW
61588	WASHER
63501	WASHER
66235	SECURING PLATE
66725	M4 SCREW
67444	COLLAR
67447	M5 SCREW
73434	M4 PHILLIPS SCREW
75125	LEAF SPRING
75217	WORM GEAR
76028	BH NOTCH
76033	PATTERN CAM
76034	CAM SHAFT
76035	PINION
76036	BH WIDTH CAM
76038	BH RING PLATE
76042	BH CAP
76044	COMPRESSION SPRING
76055	RING STOPPER
76141	BALL METAL
76142	STRETCH STITCH CAM
76161	BH CAM
76222	SPRING
76321	BRACKET
77042	M4 PHILLIPS SCREW

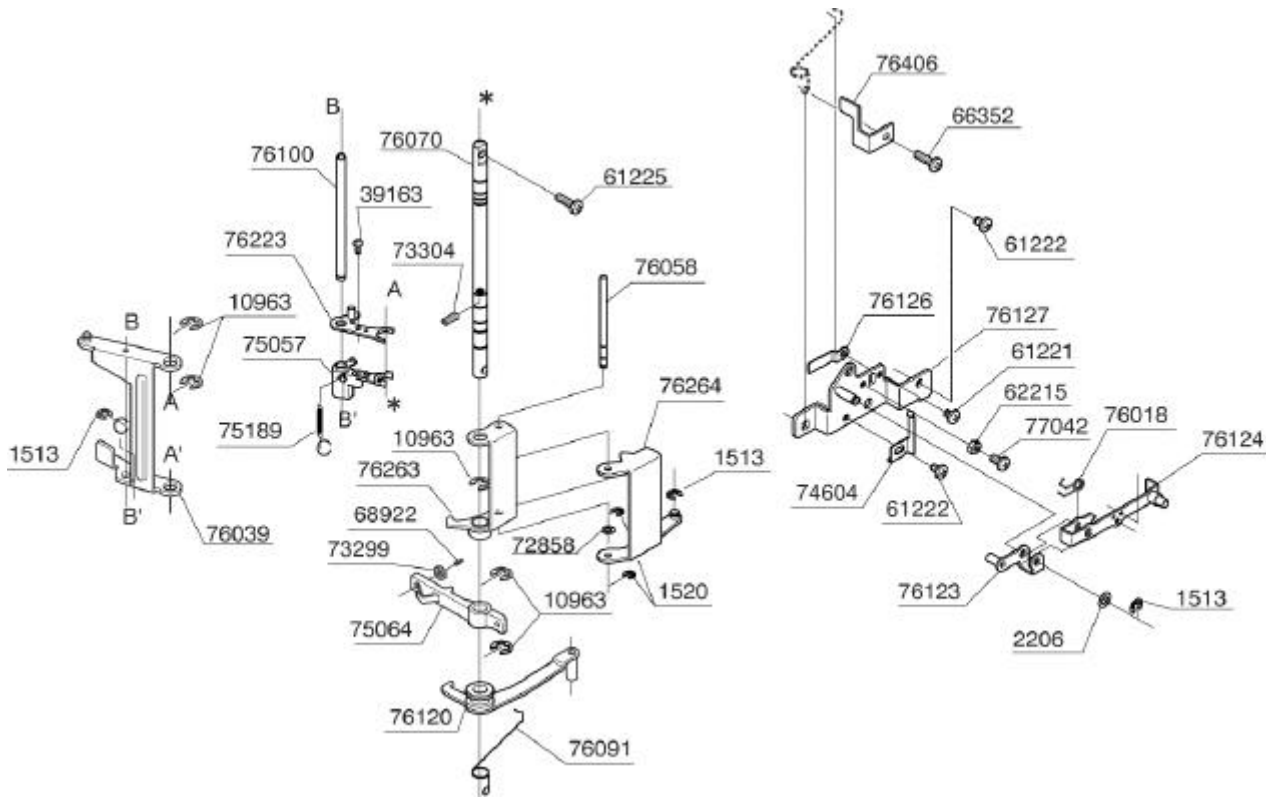
BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS	PART NO	DESCRIPTION
BUYER'S MODEL NAME	SCHOLASTIC		10			1513	E4 CLIP-ON-WASHER
FACTORY MODEL	CA97861						1520
ORIGINAL ISSUE	December, 2005	SERIAL NO.				2206	WASHER



1513	E4 CLIP-ON-WASHER
1520	E3 CLIP-ON-WASHER
2206	WASHER
25436	E2 CLIP-ON-WASHER
32949	WASHER
42514	WASHER
59221	WASHER
61221	M4 PHILLIPS SCREW
66725	M3 SCREW
73299	M4 TORQUE NUT
73304	M4 SCREW
76040	BH CONNECTING ROD A
76041	BH SLIDE PLATE A
76045	BH SECURING PLATE
76049	BH CHANGEOVER LEVER
76054	ZZ CONTROL ARM
76071	TORSION SPRING
76072	ZZ LEVER SECURING PLATE
76090	ZIGZAG GUIDE BAR ASSEMBLY
76099	ZZ CONTROL PLATE
76144	BH FUNCTIONING PLATE
76145	BH SECURING PLATE
76148	ZZ LEVER BASE
76155	TORQUE SPRING
76240	ZZ WIDTH CONTROL BASE ASSEMBLY
76358	NOTCH SPRING
76364	PLATE SPRING
76383	EXTENSION SPRING
76389	EXTENSION SPRING
76455	ZZ LEVER
76456	BH LEVER CAP
76492	HOOK FOR SPRING
76528	BH CHANGE LEVER B
77042	M4 PHILLIPS SCREW

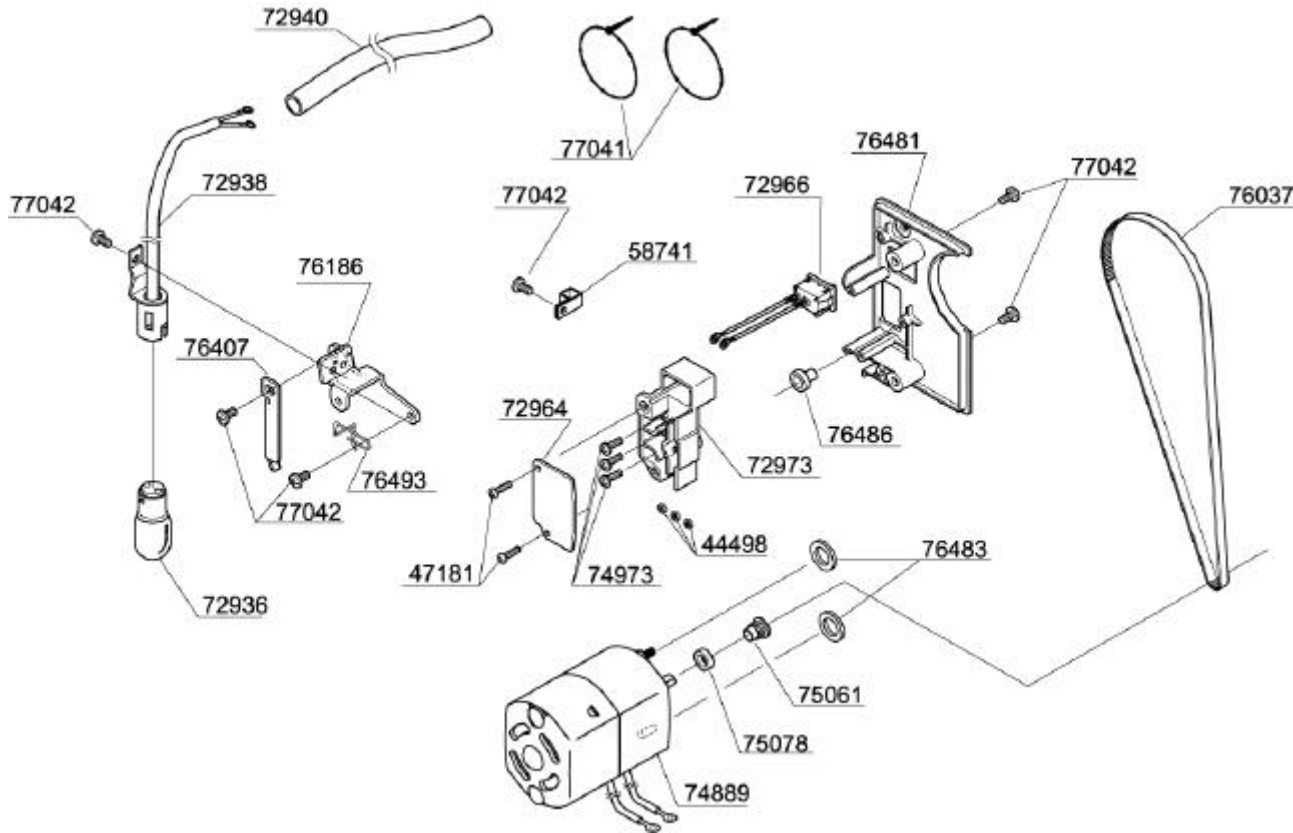
BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS
BUYER'S MODEL NAME	SCHOLASTIC		11		
FACTORY MODEL	CA97861				
ORIGINAL ISSUE	December, 2005	SERIAL NO.			

PART NO	DESCRIPTION
1513	E4 CLIP-ON-WASHER
1520	E3 CLIP-ON-WASHER
2206	WASHER
10963	E6 CLIP-ON-WASHER
39163	TAPPING SCREW
61221	M4 PHILLIPS SCREW
61222	M4 PHILLIPS SCREW
61225	M4 PHILLIPS SCREW
62215	M4 NUT
66352	M4 PHILLIPS SCREW
68922	M4 SCREW
72858	WASHER
73299	M4 TORQUE NUT
73304	M4 SCREW
74604	LEFT SPRING
75057	ZIGZAG GUIDE BLOCK
75064	PATTERN SELECTING CAM CLAW
75189	EXTENSION SPRING
76018	TORSION SPRING A
76039	GUIDE PLATE
76058	STRAIGHT SHAFT
76070	GUIDE SHAFT A
76091	TORSION SPRING
76100	GUIDE SHAFT B
76120	S.STITCH CAM FOLLOWER
76123	S.S.CONTROL PLATE A
76124	S.S.CONTROL PLATE B
76126	SPRING PLATE
76127	S.S.CONTROL BASE PLATE
76223	PATTERN REGULATING PLATE
76263	BH FEED REGULATING PLATE
76264	BH FEED PLATE
76406	LIMITING PLATE
77042	M4 PHILLIPS SCREW



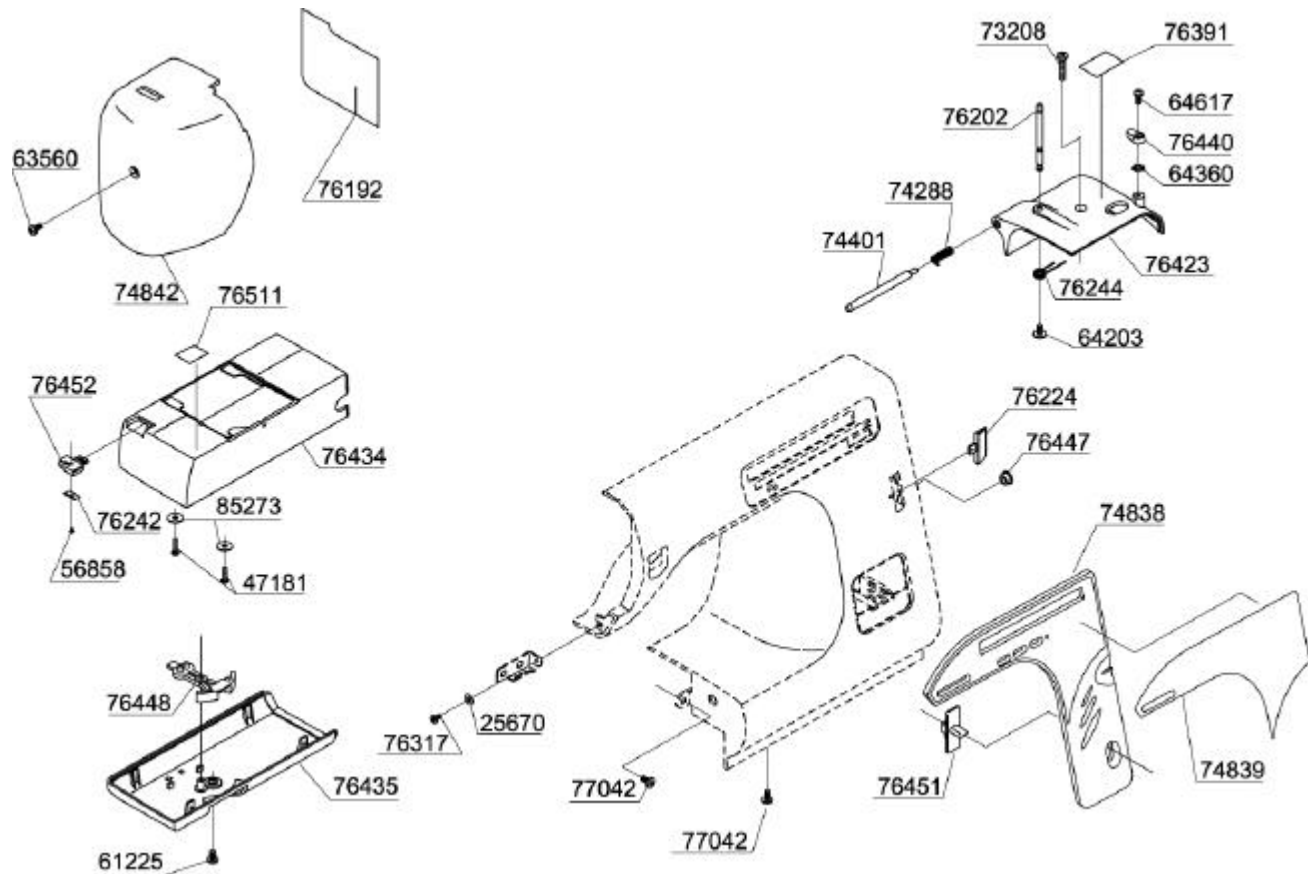
BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS
BUYER'S MODEL NAME	SCHOLASTIC		12		
FACTORY MODEL	CA97861				
ORIGINAL ISSUE	December, 2005	SERIAL NO.			

PART NO	DESCRIPTION
44498	M3 NUT
47181	TAPPING SCREW
58741	CORD GUARD
72936	LIGHT BULB
72938	HARNESS
72940	VINYL TUBE
72964	TERMINAL BLOCK COVER
72966	SWITCH ASSEMBLY
72973	TERMINAL BLOCK
74889	MOTOR
74973	M4 PHILLIPS SCREW
75061	MOTOR PULLEY
75078	MOTOR PULLEY FLANGE
76037	MOTOR BELT
76186	LAMP BASE PLATE
76407	LIMITING PLATE
76481	TERMINAL COVER
76483	WASHER
76486	PIN
76493	SPRING
77041	UNITY FASTENER
77042	M4 PHILLIPS SCREW



BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS	PART NO	DESCRIPTION
BUYER'S MODEL NAME	SCHOLASTIC		13			1504	E7 CLIP-ON-WASHER
FACTORY MODEL	CA97861					1513	E4 CLIP-ON-WASHER
ORIGINAL ISSUE	December, 2005	SERIAL NO.				28917	HOOK FOR SPRING
						42359	CRINKLE WASHER
						43392	THRUST WASHER
						56858	M2 PHILLIPS SCREW
						61224	M4 PHILLIPS SCREW
						62215	M4 NUT
						64051	M4 PHILLIPS SCREW
						68332	EXTENSION SPRING
						68380	M4 STUD SCREW
						72266	STUD SCREW
						74291	EXTENSION SPRING
						74843	NEEDLE PLATE
						75130	RATCHET A
						75131	RATCHET B
						75163	M4 STUD SCREW
						75196	TORSION SPRING
						76082	TORSION SPRING
						76084	STRAIGHT PIN
						76114	COVER GUIDE (R)
						76115	THREAD CONTROL PLATE
						76158	RELEASE LEVER
						76159	COMPRESSION LEVER
						76175	TENSION RELEASE LEVER A
						76177	SECURING PLATE
						76188	THREAD CONTROL PLATE
						76198	SCREW WITH SHAFT
						76237	BOBBIN WINDER COMPLETE
						76276	AUTO-TENSION PLATE B
76277	STUD SCREW						
76278	STUD SCREW						
76326	PROTECTION PLATE						
76345	TENSION RELEASE LEVER B						
76389	EXTENSION SPRING						
76390	SECURING PLATE						
76428	THREAD GUIDE PLATE UNIT						
76430	REVERSE STITCH LEVER						
76443	PRESSURE BAR LIFTER						
76523	AUTO-TENSION PLATE A						
77042	M4 PHILLIPS SCREW						
85164	SHUTTLE RACE COVER						
85183	COVER GUIDE (L)						

BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS	PART NO	DESCRIPTION
BUYER'S MODEL NAME	SCHOLASTIC		14			25670	WASHER
FACTORY MODEL	CA97861					47181	TAPPING SCREW
ORIGINAL ISSUE	December, 2003	SERIAL NO.				56858	M2 PHILLIPS SCREW



47181	TAPPING SCREW
56858	M2 PHILLIPS SCREW
61225	M4 PHILLIPS SCREW
63560	M4 PHILLIPS SCREW
64203	TAPPING SCREW
64360	TOOTHED WASHER
64617	TAPPING SCREW
73208	M4 PHILLIPS SCREW
74288	TORSION SPRING
74401	SPOOL PIN
74838	CONTROL PANEL
74839	PATTERN PANEL
74842	FACE COVER
76192	REFLECTING SHEET
76202	SPOOL PIN
76224	STITCH LENGTH INDICATOR
76242	BLADE
76244	TORSION SPRING
76317	M3 PHILLIPS SCREW
76391	SEAL
76423	SPOOL STAND
76434	BED COVER
76435	BOTTOM COVER
76440	BOBBIN WINDER LATCH
76447	ARM CAP
76448	DROP KNOB
76451	KNOB
76452	BLADE FIXTURE
76511	SEAL
77042	M4 PHILLIPS SCREW
85273	WASHER

BUYER'S MODEL NO.	6518	SECTION	PAGE	REVISION	REMARKS	PART NO	DESCRIPTION
BUYER'S MODEL NAME	SCHOLASTIC		16			50996	ACCESSORY SET
FACTORY MODEL	CA97861					63398	SEWING MACHINE OIL
ORIGINAL ISSUE	December, 2005	SERIAL NO.				65811	LARGE SCREW DRIVER
						67233	NEEDLE SET(3 PCS)
						85128	BOBBIN
						74765	ZIPPER FOOT
						79070	SPOOL PIN CAP
						67544	MACHINE COVER
						72959	FOOT CONTROL
						74765	SPOOL PIN CAP
						74793	SMALL SCREW DRIVER
						76252	ZIPPER FOOT
						76254	SATIN FOOT
						76255	BLIND STITCH FOOT
						76258	OVERCASTING FOOT
						76360	ROLLED HEMMER
						76360	BUTTONHOLE FOOT
						77131	INSTRUCTION BOOK
79070	SPOOL PIN CAP						
85128	BOBBIN						
85365	SEAM RIPPER / BRUSH						