

SINGER
5500 Series

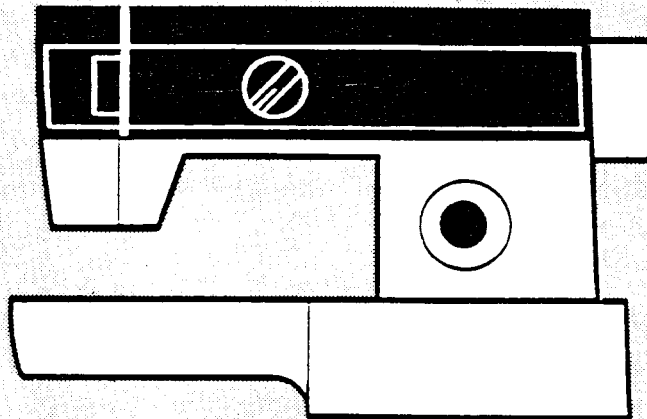
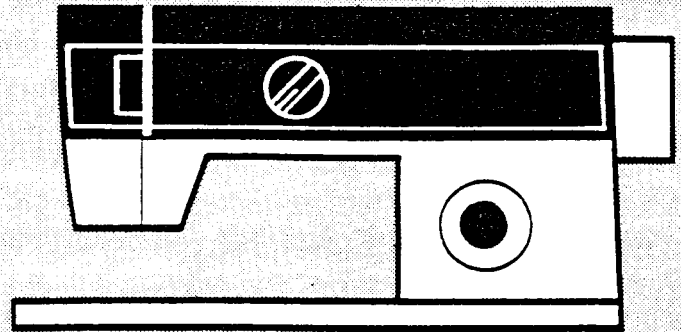
773 5328
17374 500

LIST OF PARTS

5328

Series 5500

HOUSEHOLD SEWING MACHINES



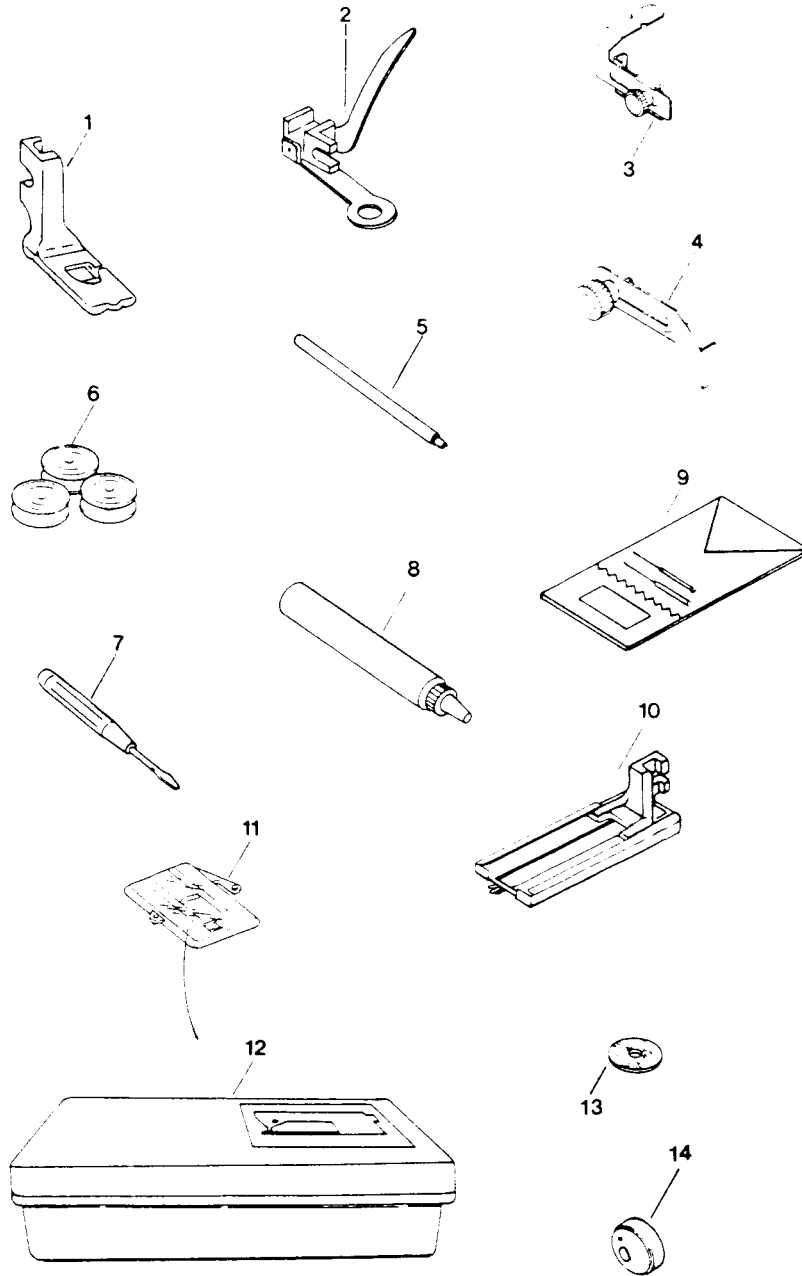
by **SINGER***



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ATTACHMENT SET



5500 SERIES PARTS LIST

REF.	SINGER PART #	ATTACHMENT SET.	5	5	5	5	5	5	5	5	5	5
			0	0	0	0	2	2	2	2	2	2
			2	4	5	8	2	4	5	8		
1	176637	Button Sewing Foot	X	X			X	X				
2	176638	Darning Foot	X	X	X	X	X	X	X	X	X	X
3	176639	Zipper Foot	X	X	X	X	X	X	X	X	X	X
4	176640	Seam Guide	X	X	X	X	X	X	X	X	X	X
5	176641	Plastic Spool Pin	X	X	X	X	X	X	X	X	X	X
6	176642	Plastic Bobbins	X	X	X	X	X	X	X	X	X	X
7	176643	Screw Driver	X	X	X	X	X	X	X	X	X	X
8	176644	Tubed Oiler	X	X	X	X	X	X	X	X	X	X
9	176645	Needle Pack	X	X	X	X	X	X	X	X	X	X
10	176646	Buttonhole Foot			X	X			X	X		
11	176647	Feed Cover Plate (Plastic) (Snap-on)	X	X	X	X	X	X	X	X	X	X
12	176648	Attachment Box	X	X	X	X	X	X	X	X	X	X
13	176649	Felt Washer	X	X	X	X	X	X	X	X	X	X
14	176650	Small Spool Holder	X	X	X	X	X	X	X	X	X	X

1515151515151515
 1515151515151515
 01010102121212
 21415182141518

REF.	SINGER PART #	COVERS/ADD ONS (A)																		
1	176651	Arm Top Cover	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
2	176652	Arm Top Cover Thread Guide	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
3	176653	Arm Top Cover Screw (Left)	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
4	176654	Arm Top Cover Thread Guide Set Screw	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
5	176655	Arm Spool Pin Thread Lead-Off Complete	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
6	176656	Arm Spool Pin <i>OR 408097454</i>	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
7	176657	Arm Top Cover Screw (Right)	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
8	176658	Bobbin Presser Screw	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
9	176659	Bobbin Presser	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
10	176660	Oil Through	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
11	176661	Oil Through Retaining Ring	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
12	176662	Bobbin Winder Complete <i>NLA</i>	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
13	176663	Bobbin Winder Shaft Spring	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
14	176664	Bobbin Winder Mounting Spring	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
15	176665	Bobbin Winder Bracket Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
16	176666	Bobbin Winder Bracket Stud Screw	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
17	176667	Bobbin Winder Bracket Rubber Ring	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
18	176668	Control Panel Retaining Washer	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
19	176669	Control Panel Washer	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
20	176670	Control Dial	X						X											
	176671	Control Dial		X										X						
	176672	Control Dial			X															
	176673	Control Dial				X														X
21	176674	Control Dial Washer (Nylon)	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
22	176675	Control Dial Washer	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
23	176676	Control Dial Set Screw	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
24	176677	Control Knob	X						X											
	176678	Control Knob		X										X						
25	176679	Control Knob Washer (Nylon)	X	X					X	X										
26	176680	Control Knob Washer	X	X					X	X										
27	176681	Control Knob Set Screw	X	X					X	X										
28	176682	Pattern Selector Dial Insert with Graphics	X						X											
	176683	Pattern Selector Dial Insert with Graphics		X										X						
	176684	Pattern Selector Dial Insert with Graphics			X															X
29	176685	Pattern Selector Dial	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
30	176686	Feed Regulating Lever	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
31	176687	Feed Regulating Lever Roll Pin	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
32	176688	Pattern Selector Dial Shaft Set Screw		X	X	X								X	X	X				
33	176689	Pattern Selector Dial Shaft Retaining Ring		X	X	X								X	X	X				
34	176690	Pattern Selector Dial Shaft		X	X	X								X	X	X				
35	176691	Pattern Selector Dial Shaft Washer		X	X	X								X	X	X				
36	176692	Pattern Selector Dial Shaft Spring Washer		X	X	X								X	X	X				
37	176693	Feed Regulating Lever Bracket Spring		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
38	176694	Feed Regulating Bracket		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
39	176695	Feed Regulating Bracket Set Screw		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
40	176696	Control Panel	X																	
	176697	Control Panel		X																
	176698	Control Panel			X															
	176699	Control Panel				X														
	176700	Control Panel								X										
	176701	Control Panel												X						
	176702	Control Panel																	X	
	176703	Control Panel																		X
41	176704	Control Panel	X																	
	176705	Control Panel												X						
	176706	Control Panel		X																
	176707	Control Panel																	X	
	176708	Control Panel			X															
	176709	Control Panel																	X	
	176710	Control Panel				X														
	176711	Control Panel																		X

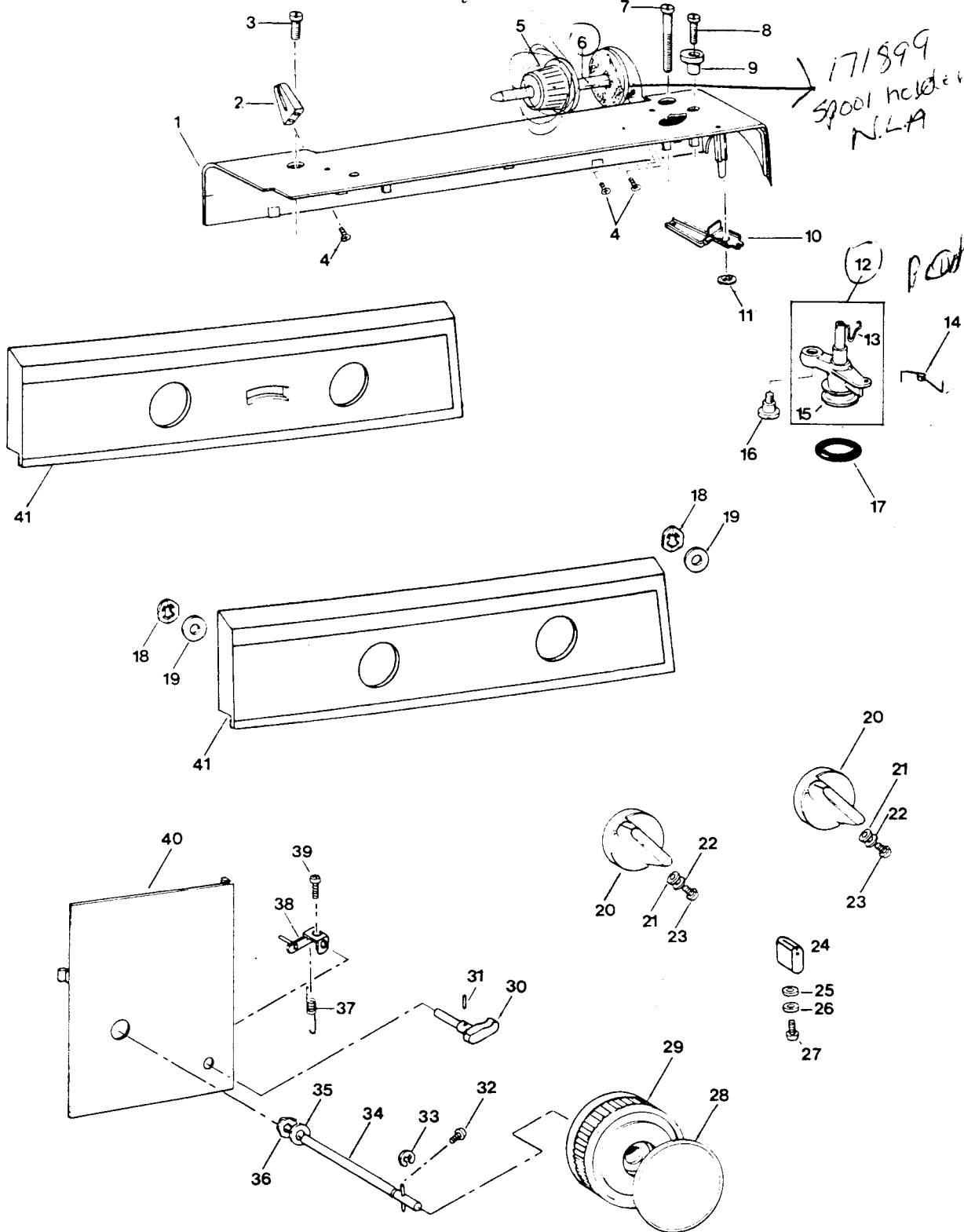
1767
 1086
 3286

COVERS AND ADD ONS (A)

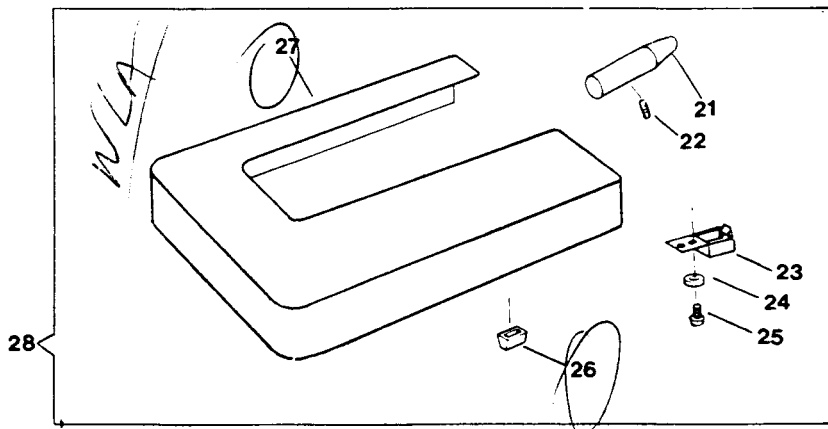
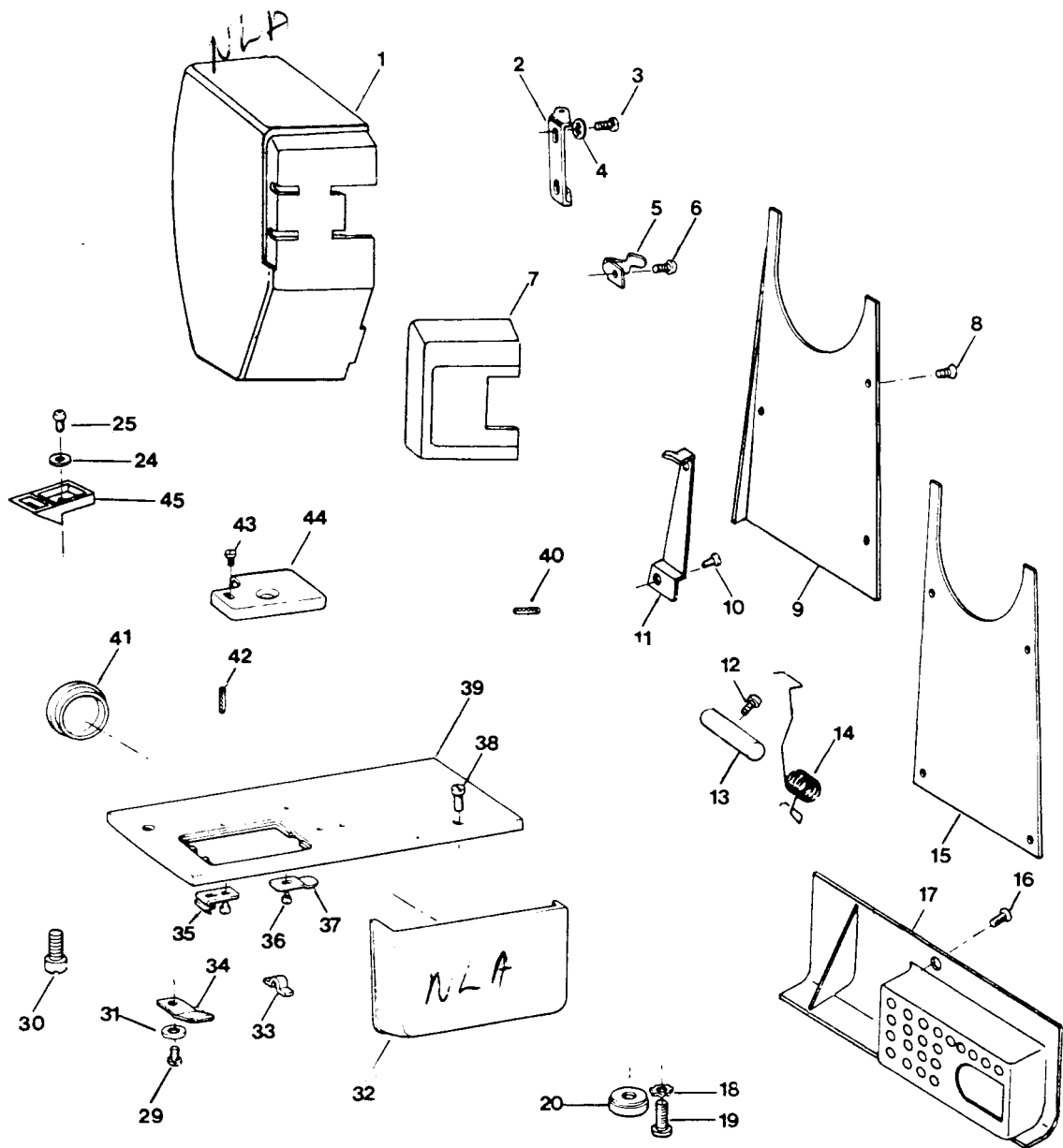
405097454

171899
spool holder
N.L.A

Roller unit
N.L.A



COVERS AND ADD ONS (B)



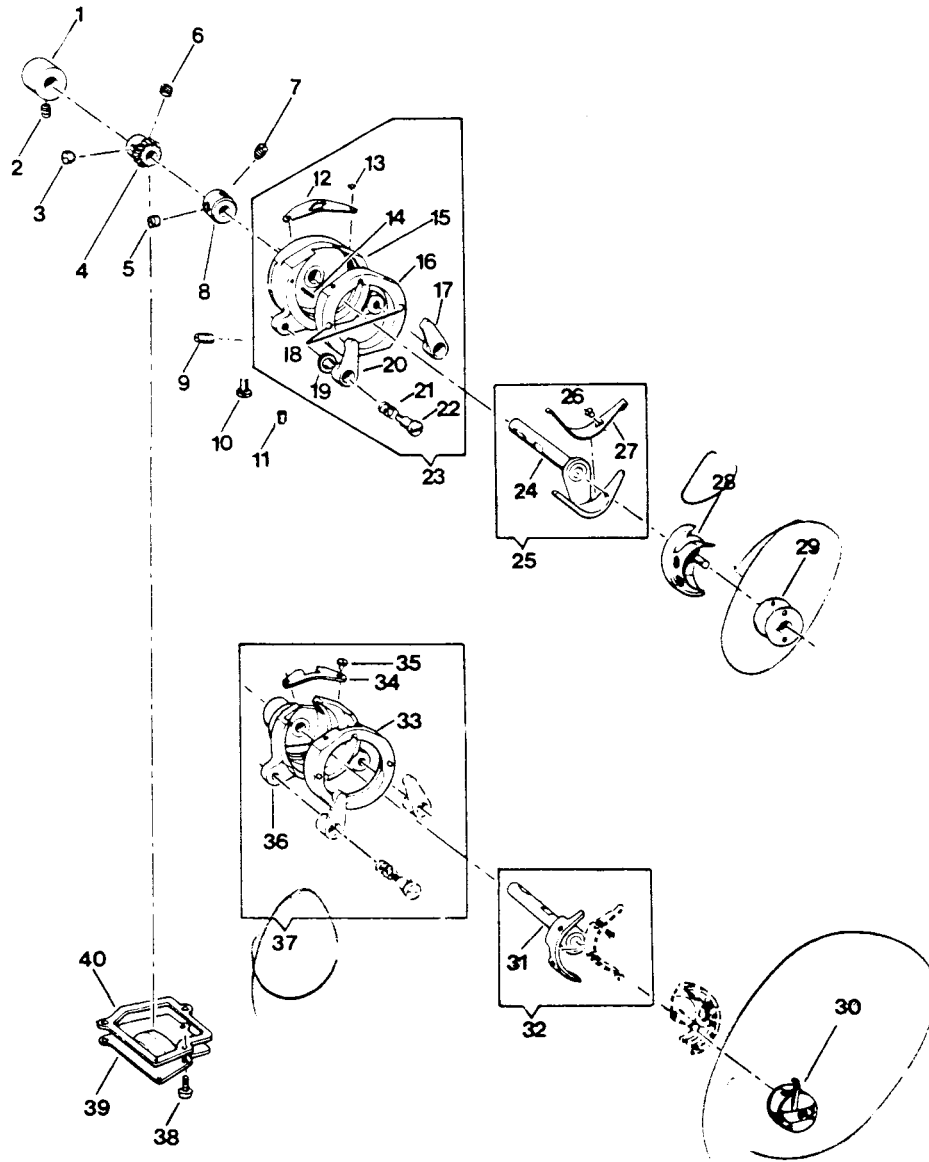
5500 SERIES PARTS LIST

REF.	SINGER PART #	COVERS/ADD ONS (B)	5	5	5	5	5	5	5	5	5	5
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			2	4	5	8	2	4	5	8		
1	176712	Face Plate <i>NLA</i>	X	X	X	X	X	X	X	X	X	X
2	176713	Face Plate Hinge	X	X	X	X	X	X	X	X	X	X
3	176714	Face Plate Hinge Screw	X	X	X	X	X	X	X	X	X	X
4	176715	Face Plate Hinge Star Washer	X	X	X	X	X	X	X	X	X	X
5	176716	Face Plate Hinge Spring		X	X	X	X	X	X	X	X	X
6	176717	Face Plate Hinge Spring Screw		X	X	X	X	X	X	X	X	X
7	176718	Face Plate Panel	X				X					
	176719	Face Plate Panel		X				X				
	176720	Face Plate Panel			X				X			
	176721	Face Plate Panel				X					X	
8	176722	Arm End Cover Plate Mounting Screw	X	X	X	X	X	X	X	X	X	X
9	176723	Arm End Cover Plate					X	X	X	X	X	X
10	176717	Arm End Cover Plate Mounting Bracket Screw					X	X	X	X	X	X
11	176724	Arm End Cover Plate Mounting Bracket					X	X	X	X	X	X
12	176725	Stud Set Screw					X					
13	176726	Spring Holder Stud		X	X	X		X	X	X	X	X
14	176727	Spring	X	X	X	X	X	X	X	X	X	X
15	176728	Arm End Cover Plate	X	X	X	X						
16	176729	Motor Cover Plate Mounting Screw					X	X	X	X	X	X
17	176730	Motor Cover Plate					X	X	X	X	X	X
18	176731	Star Washer					X	X	X	X	X	X
19	176732	Screw					X	X	X	X	X	X
20	176733	Rubber Cushion for Base Plate					X	X	X	X	X	X
21	176734	Guide Pin (Rear)					X	X	X	X	X	X
22	176735	Guide Pin Set Screw					X	X	X	X	X	X
23	176736	Table Retaining Latch Holder <i>NLA</i>					X	X	X	X	X	X
24	176737	Washer					X	X	X	X	X	X
25	176688	Latch Screw					X	X	X	X	X	X
26	176738	Rubber Cushion					X	X	X	X	X	X
27	176739	Accessory Table <i>NLA</i>					X	X	X	X	X	X
28	176740	Accessory Table Complete <i>NLA</i>					X	X	X	X	X	X
29	176741	Hinged Door Spring Set Screw					X	X	X	X	X	X
30	176742	Screw	X	X	X							
31	176743	Screw Washer					X	X	X	X	X	X
32	176744	Hinged Door <i>NLA</i>					X	X	X	X	X	X
33	176745	Hinged Plate					X	X	X	X	X	X
34	176746	Hinged Door Spring					X	X	X	X	X	X
35	176747	Needle Plate Spring (Left)					X	X	X	X	X	X
36	176748	Needle Plate Spring Set Screw					X	X	X	X	X	X
37	176749	Needle Plate Spring (Right)					X	X	X	X	X	X
38	176750	Upper Plate Mounting Screw					X	X	X	X	X	X
39	176751	Upper Plate					X	X	X	X	X	X
40	176752	Spring Pin	X	X	X	X	X	X	X	X	X	X
41	176753	Cover Plug (Large)					X	X	X	X	X	X
42	176754	Spring Pin					X	X	X	X	X	X
43	176717	Bevel Gear Cover Mounting Screw					X	X	X	X	X	X
44	176755	Bevel Gear Cover					X	X	X	X	X	X
45	176756	Table Retaining Latch					X	X	X	X	X	X

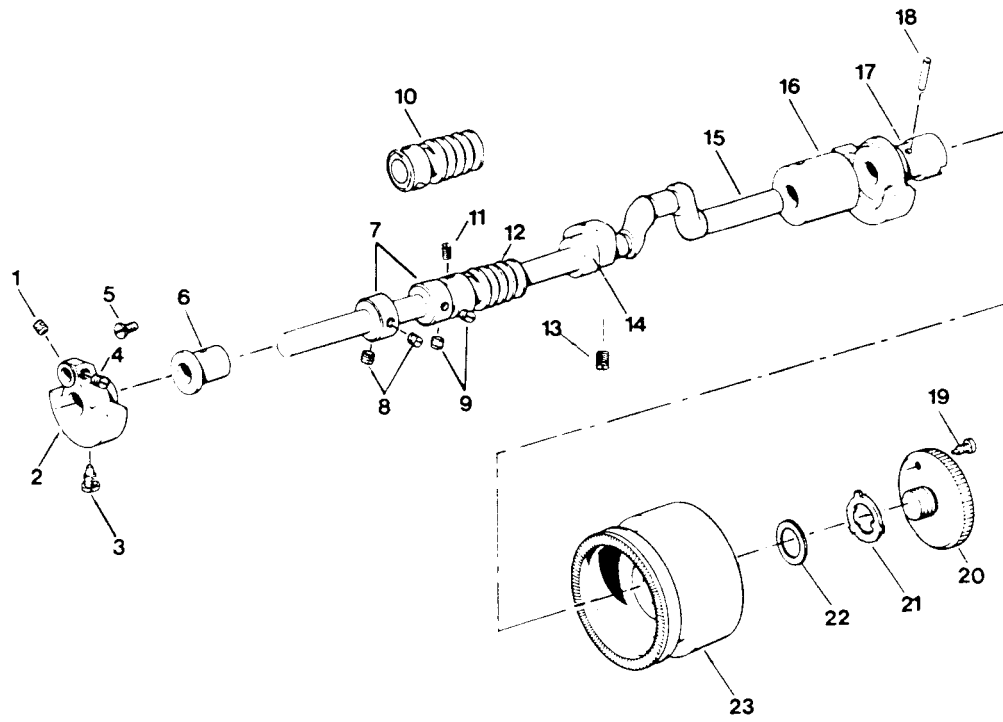
5500 SERIES PARTS LIST

REF.	SINGER PART #	SHUTTLE	5	5	5	5	5	5	5	5	5	5
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			2	4	5	8	2	4	5	8		
1	176757	Shuttle Driver Shaft Bearing	X	X	X	X						
2	176758	Shuttle Driver Shaft Bearing Set Screw	X	X	X	X						
3	176759	Shuttle Drive Shaft Bevel Gear Set Screw					X	X	X	X		
	176735	Shuttle Drive Shaft Bevel Gear Set Screw	X	X	X	X						
4	176760	Shuttle Drive Shaft Bevel Gear					X	X	X	X		
	176761	Shuttle Drive Shaft Bevel Gear	X	X	X	X						
5	176762	Shuttle Drive Shaft Collar Set Screw		X	X	X	X	X	X	X	X	X
6	176763	Shuttle Drive Shaft Bevel Gear Set Screw					X	X	X	X		
	176764	Shuttle Drive Shaft Bevel Gear Set Screw	X	X	X	X						
7	176735	Shuttle Drive Shaft Collar Set Screw					X	X	X	X		
8	176765	Shuttle Drive Shaft Collar		X	X	X	X	X	X	X	X	X
9	176766	Shuttle Drive Shaft Set Screw	X	X	X	X						
10	176767	Shuttle Driver Set Screw						X	X	X	X	
11	176758	Shuttle Driver Set Screw	X	X	X	X						
12	176768	Shuttle Race Top Spring						X	X	X	X	
13	176769	Shuttle Race Top Spring Mounting Screw (2)						X	X	X	X	
14	176770	Shuttle Race Pin (2)						X	X	X	X	
15	176771	Shuttle Race Body						X	X	X	X	
16	176772	Shuttle Race Ring						X	X	X	X	
17	176773	Shuttle Lever, Right	X	X	X	X	X	X	X	X	X	X
18	176774	Shuttle Race Ring Pin (2)						X				
19	176775	Shuttle Lever Washer (2)						X	X	X	X	
20	176776	Shuttle Lever, Left	X	X	X	X	X	X	X	X	X	X
21	176777	Shuttle Lever Spring (2)	X	X	X	X	X	X	X	X	X	X
22	176778	Shuttle Lever Stud Screw (2)	X	X	X	X	X	X	X	X	X	X
23	176779	Shuttle Race Assembly						X	X	X	X	
24	176780	Shuttle Driver						X	X	X	X	
25	176781	Shuttle Driver Assembly						X	X	X	X	
26	176782	Shuttle Driver Spring Screw (2)	X	X	X	X	X	X	X	X	X	X
27	176783	Shuttle Driver Spring	X	X	X	X	X	X	X	X	X	X
28	176784	Shuttle Hook	X	X	X	X	X	X	X	X	X	X
29	176785	Bobbin	X	X	X	X	X	X	X	X	X	X
30	176786	Bobbin Case Assembly	X	X	X	X	X	X	X	X	X	X
31	176787	Shuttle Driver	X	X	X	X						
32	176788	Shuttle Driver Assembly	X	X	X	X						
33	176789	Shuttle Race Ring	X	X	X	X						
34	176790	Shuttle Race Top Spring	X	X	X	X						
35	176791	Shuttle Race Top Spring Mounting Screw (2)	X	X	X	X						
36	176792	Shuttle Race Body	X	X	X	X						
37	176793	Shuttle Race Assembly	X	X	X	X						
38	176717	Lower Shaft Bevel Gear Cover Mounting Screw (3)	X	X	X	X						
39	176794	Lower Shaft Bevel Gear Cover	X	X	X	X						
40	176795	Lower Shaft Bevel Gear Cover Fiber Gasket	X	X	X	X						

SHUTTLE MECHANISM



ARMSHAFT, HANDWHEEL



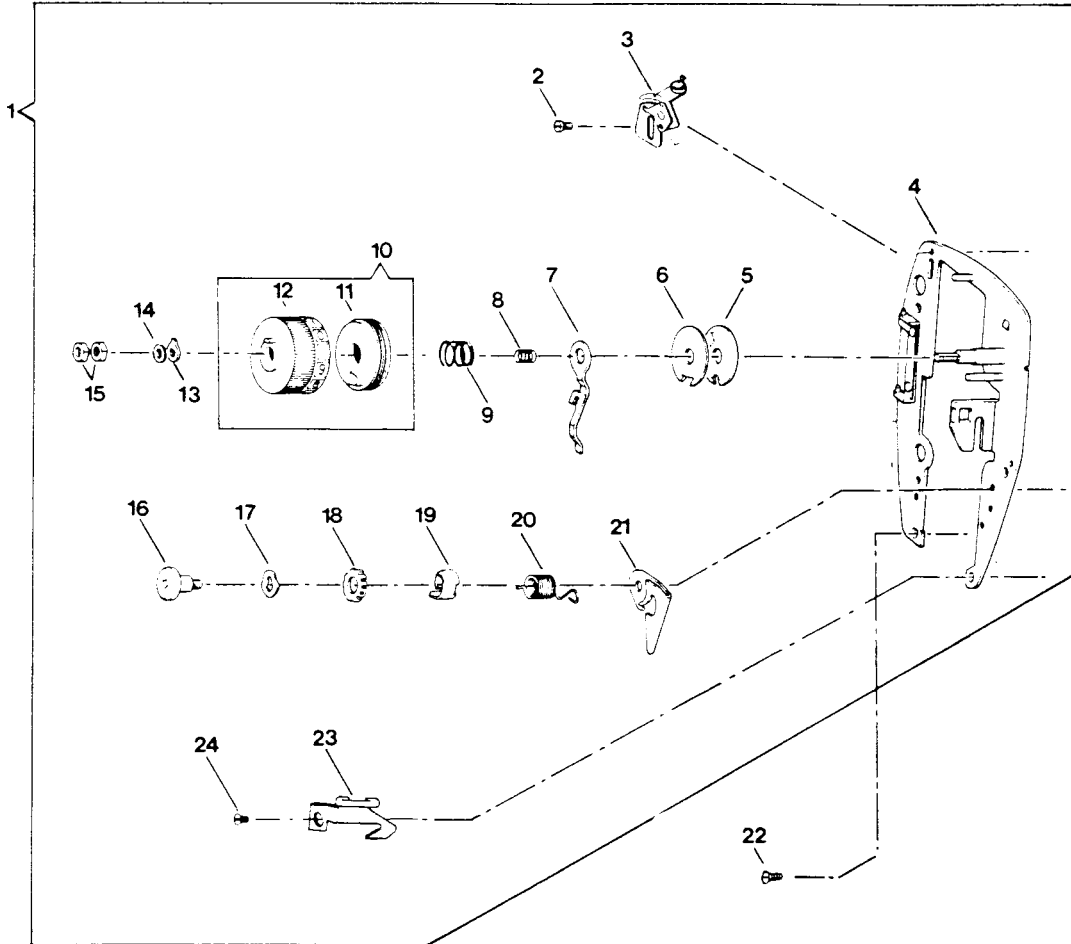
5500 SERIES PARTS LIST

REF.	SINGER PART #	TENSION ASSEMBLIES								
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			5	5	5	5	5	5	5	
			0	0	0	0	2	2	2	
			2	4	5	8	2	4	5	
1	176821	Thread Guard Assembly	X				X			
	176822	Thread Guard Assembly		X				X		
	176823	Thread Guard Assembly			X				X	
	176824	Thread Guard Assembly				X			X	
2	176825	Thread Guide Mounting Screw (Upper)	X	X	X	X	X	X	X	
3	176826	Thread Guide Assembly (Upper)	X	X	X	X	X	X	X	
4	176827	Thread Guard Bracket		X	X	X	X	X	X	
5	176828	Tension Disc	X	X	X	X	X	X	X	
6	176829	Tension Disc	X	X	X	X	X	X	X	
7	176830	Tension Release Lever	X	X	X	X	X	X	X	
8	176831	Tension Spring (Small)	X	X	X	X	X	X	X	
9	176832	Tension Spring (Large)	X	X	X	X	X	X	X	
10	176833	Tension Control Knob Assembly	X				X			
	176834	Tension Control Knob Assembly		X				X		
	176835	Tension Control Knob Assembly			X				X	
	176836	Tension Control Knob Assembly				X			X	
11	176837	Tension Control Ring	X	X	X	X	X	X	X	
12	176838	Tension Control Knob	X				X			
	176839	Tension Control Knob		X				X		
	176840	Tension Control Knob			X				X	
	176841	Tension Control Knob				X			X	
13	176842	Tension Control Knob Stopper	X	X	X	X	X	X	X	
14	176843	Control Knob Washer	X	X	X	X	X	X	X	
15	176844	Control Knob Nut (2)	X	X	X	X	X	X	X	
16	176845	Tension Stud Screw	X	X	X	X	X			
17	176846	Spring Washer	X	X	X	X	X	X	X	
18	176847	Thread Take-Up Spring Case, Front	X	X	X	X	X	X	X	
19	176848	Thread Take-Up Spring Case, Back	X	X	X	X	X	X	X	
20	176849	Thread Take-Up Spring	X	X	X	X	X	X	X	
21	176850	Thread Take-Up Spring Cover		X	X	X	X	X	X	
22	176722	Thread Guard Bracket Mounting Screw		X	X	X	X	X	X	
23	176851	Thread Guide (Lower)	X	X	X	X	X	X	X	
24	176722	Thread Guide Mounting Screw (Lower)	X	X	X	X	X	X	X	

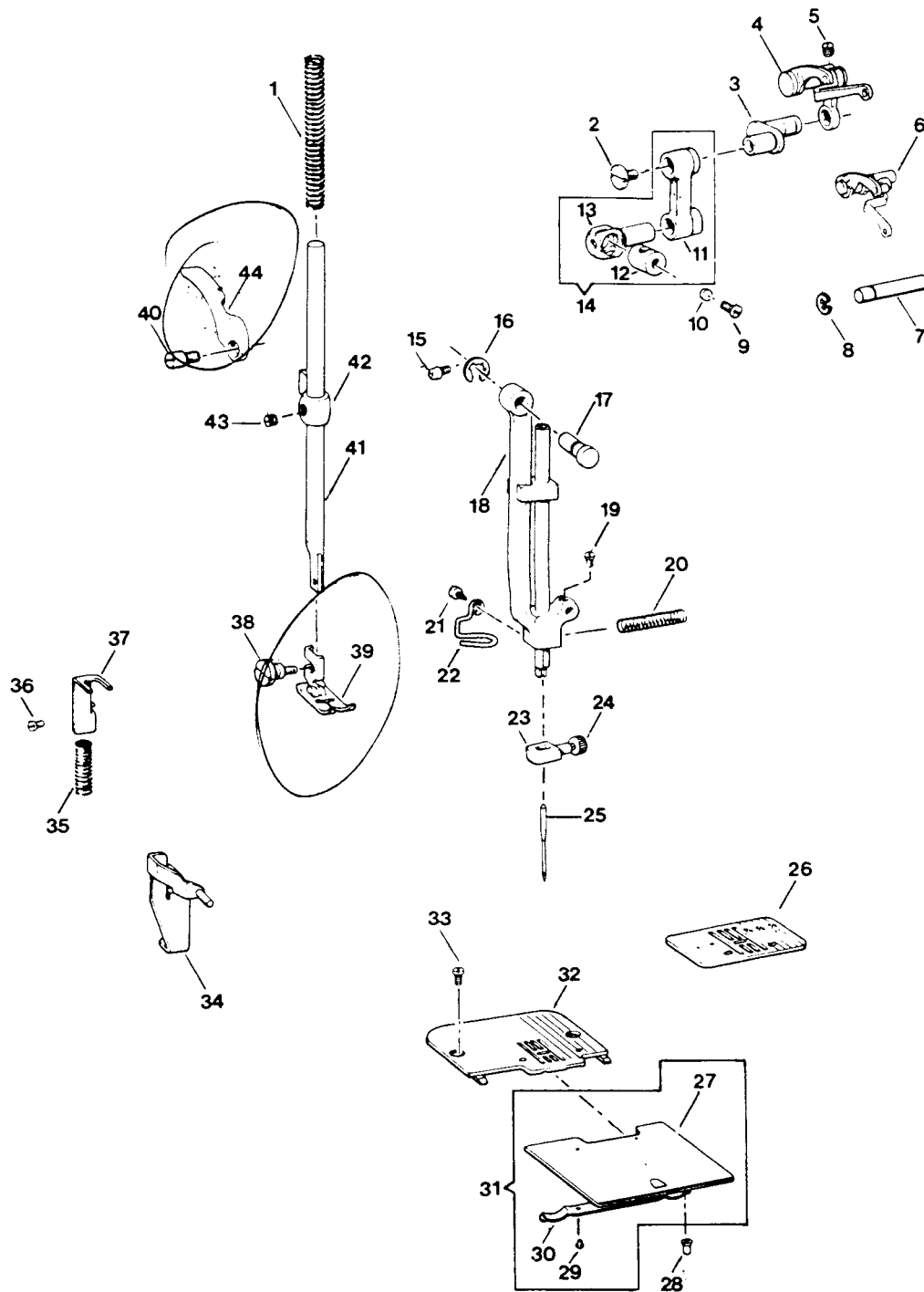
5500 SERIES PARTS LIST

REF.	SINGER PART #	FEED MECHANISM (A)	5	5	5	5	5	5	5	5	5	5
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1	176892	Lower Shaft Bevel Gear	X	X	X	X						
2	176796	Lower Shaft Bevel Gear Set Screw, Small	X	X	X	X						
	176763	Lower Shaft Bevel Gear Set Screw, Small					X	X	X	X		
3	176893	Lower Shaft Bevel Gear Set Screw, Large	X	X	X	X	X	X	X	X	X	X
4	176894	Lower Shaft Bushing, Left, Washer					X	X				
5	176766	Lower Shaft Bushing, Left, Set Screw	X	X	X	X	X	X	X	X	X	X
6	176895	Lower Shaft Bushing, Left	X	X	X	X	X	X	X	X	X	X
7	176896	Lower Shaft	X	X	X	X						
8	176897	Vertical Feed Cam	X	X	X	X						
9	176800	Vertical Feed Cam Set Screw	X	X	X	X	X	X	X	X	X	X
10	176898	Lower Shaft Crank	X	X	X	X						
11	176899	Lower Shaft Crank Assembly	X	X	X	X						
12	176900	Lower Shaft Crank Screw	X	X	X	X						
13	176901	Lower Shaft Crank Hinge Shaft Screw	X	X	X	X	X	X	X	X	X	X
14	176902	Lower Shaft Bushing, Right	X	X	X	X						
15	176903	Vertical Feed Shaft Set Screw		X	X	X						
16	176904	Spring Washer		X	X	X						
17	176905	Washer		X	X	X						
18	176906	Vertical Feed Lever		X	X	X						
19	176689	Retaining Ring (2)		X	X	X						
20	176907	Vertical Feed Shaft Assembly		X	X	X						
21	176908	Vertical Feed Crank Roller		X	X	X						
22	176909	Retaining Ring		X	X	X						
23	176910	Feed Dog	X	X	X	X						
24	176911	Feed Bar		X	X	X						
	176912	Feed Bar	X									
25	176913	Feed Dog Set Screw (2)	X	X	X	X	X	X	X	X	X	X
26	176914	Rock Shaft Spring	X	X	X	X						
27	176915	Feed Rock Shaft Center Screw Nut (2)	X	X	X	X						
28	176916	Feed Rock Shaft Center Screw (2)	X	X	X	X						
29	176917	Felt	X	X	X	X						
30	176901	Feed Bar Hinge Shaft Set Screw	X	X	X	X						
31	176918	Horizontal Feed Rocking Shaft	X	X	X	X						
	176919	Horizontal Feed Rocking Shaft					X	X	X	X		
32	176920	Feed Bar Shaft	X	X	X	X						
33	176909	Feed Bar Hinge Shaft Retaining Ring	X	X	X	X	X	X	X	X	X	X
34	176921	Horizontal Feed Shaft Arm Set Screw, Small	X	X	X	X						
35	176900	Horizontal Feed Shaft Arm Set Screw, Large	X	X	X	X	X	X	X	X	X	X
36	176922	Horizontal Feed Shaft Arm	X	X	X	X						
37	176923	Horizontal Feed Rocking Shaft Assembly		X	X	X						
	176924	Horizontal Feed Rocking Shaft Assembly	X									
38	176925	Horizontal Feed Shaft Arm Assembly	X	X	X	X						

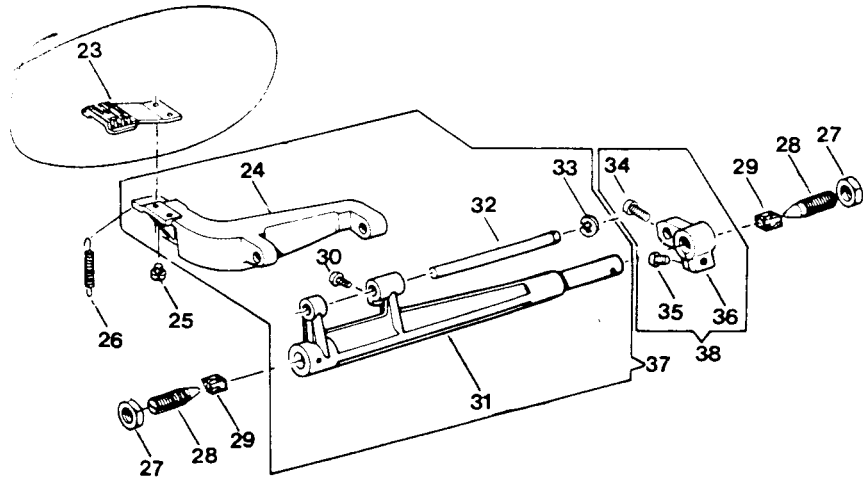
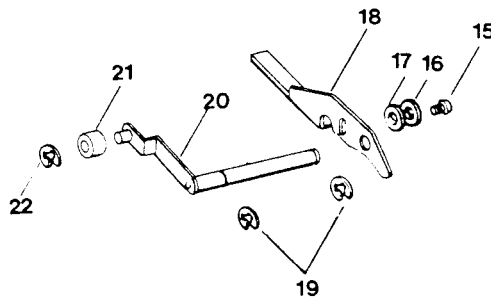
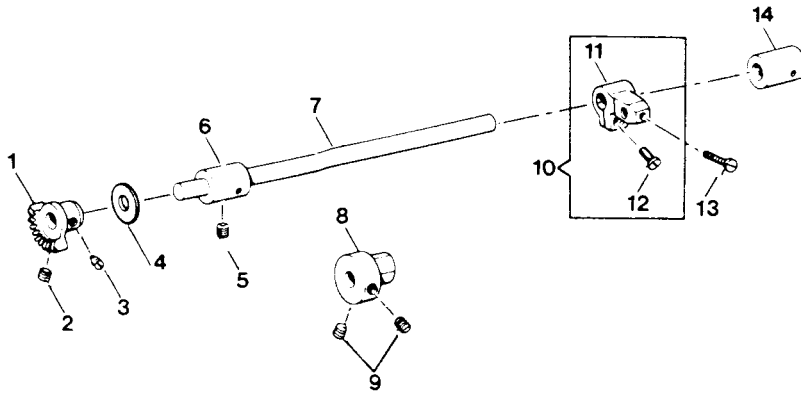
TENSION MECHANISM



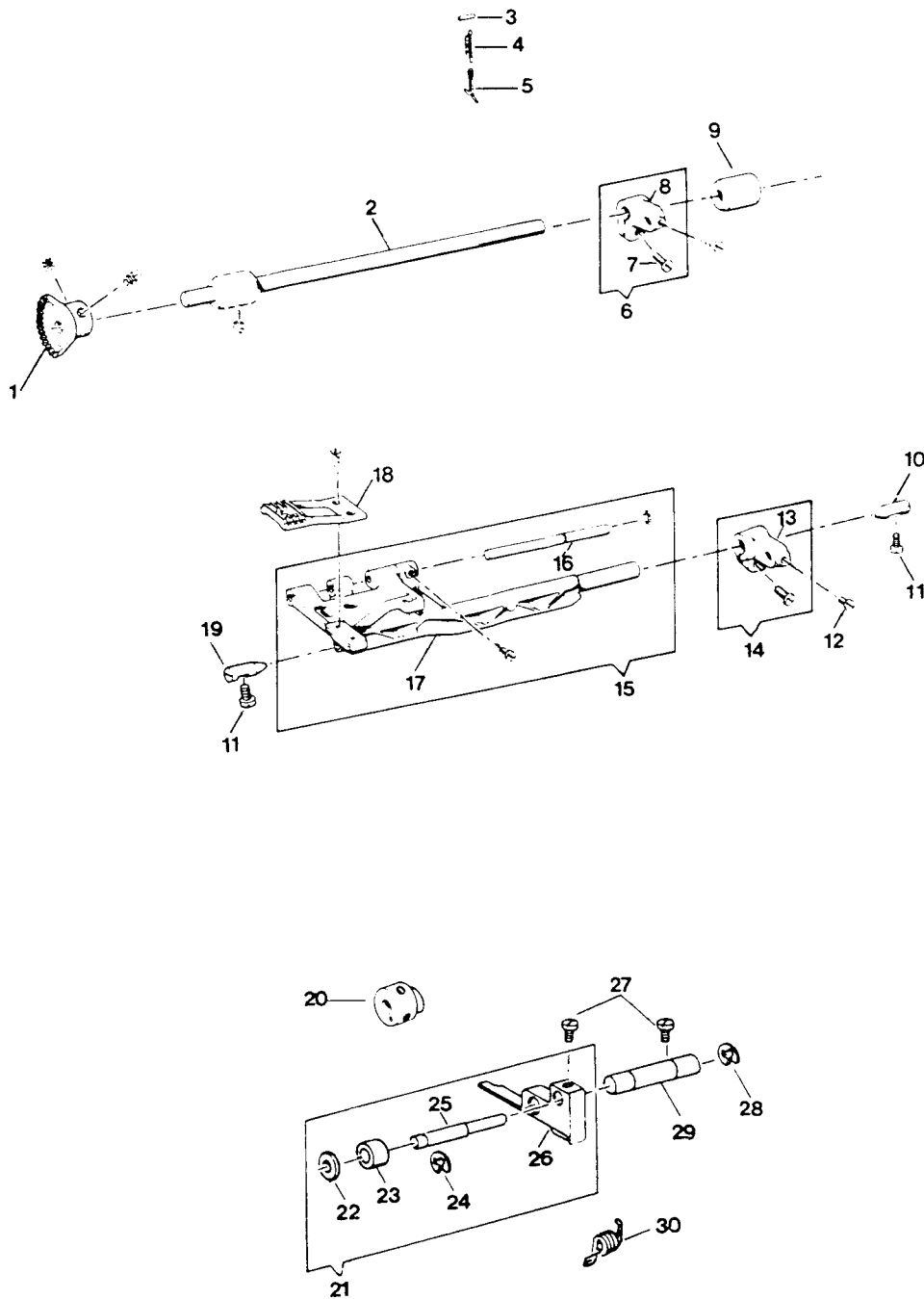
HEAD END MODULE



FEED MECHANISM (A)



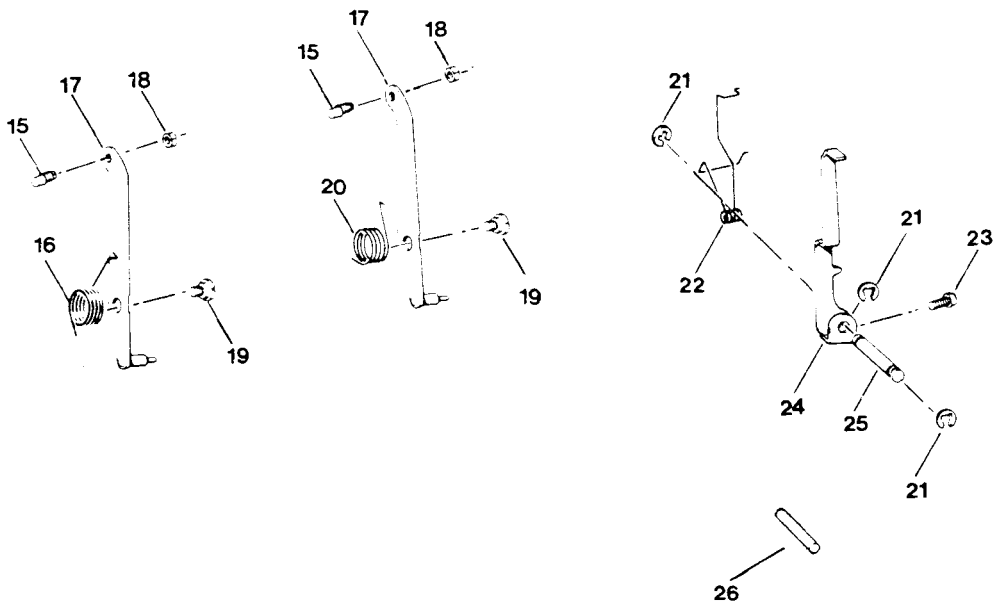
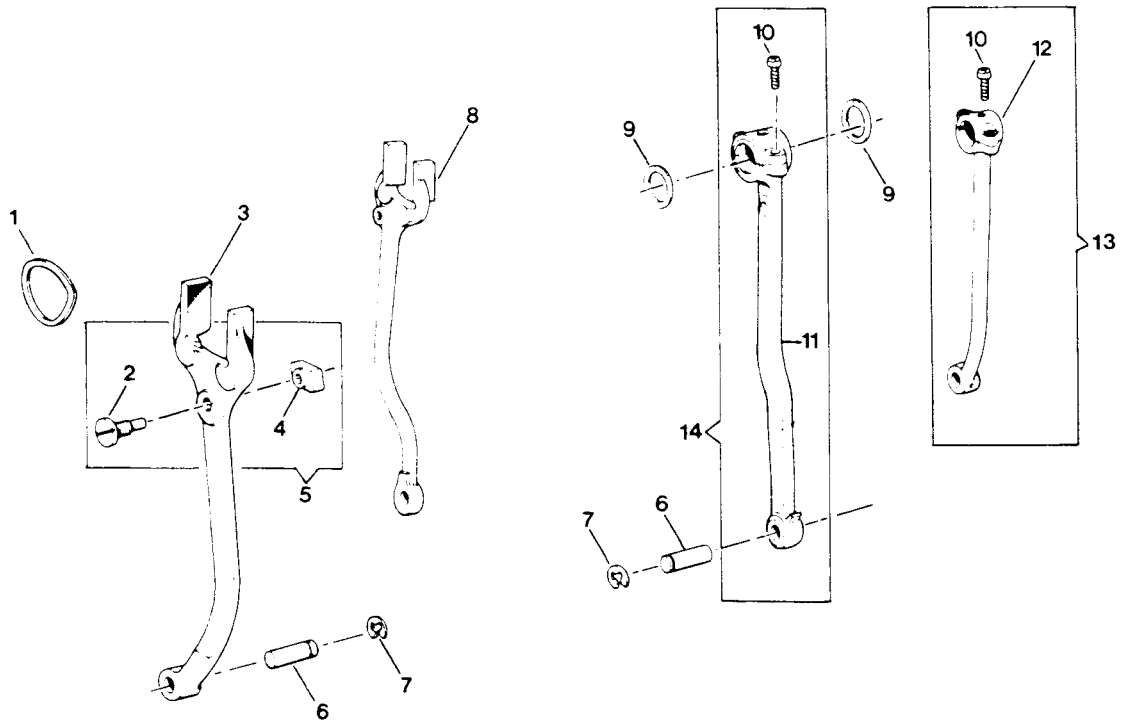
FEED MECHANISM (B)



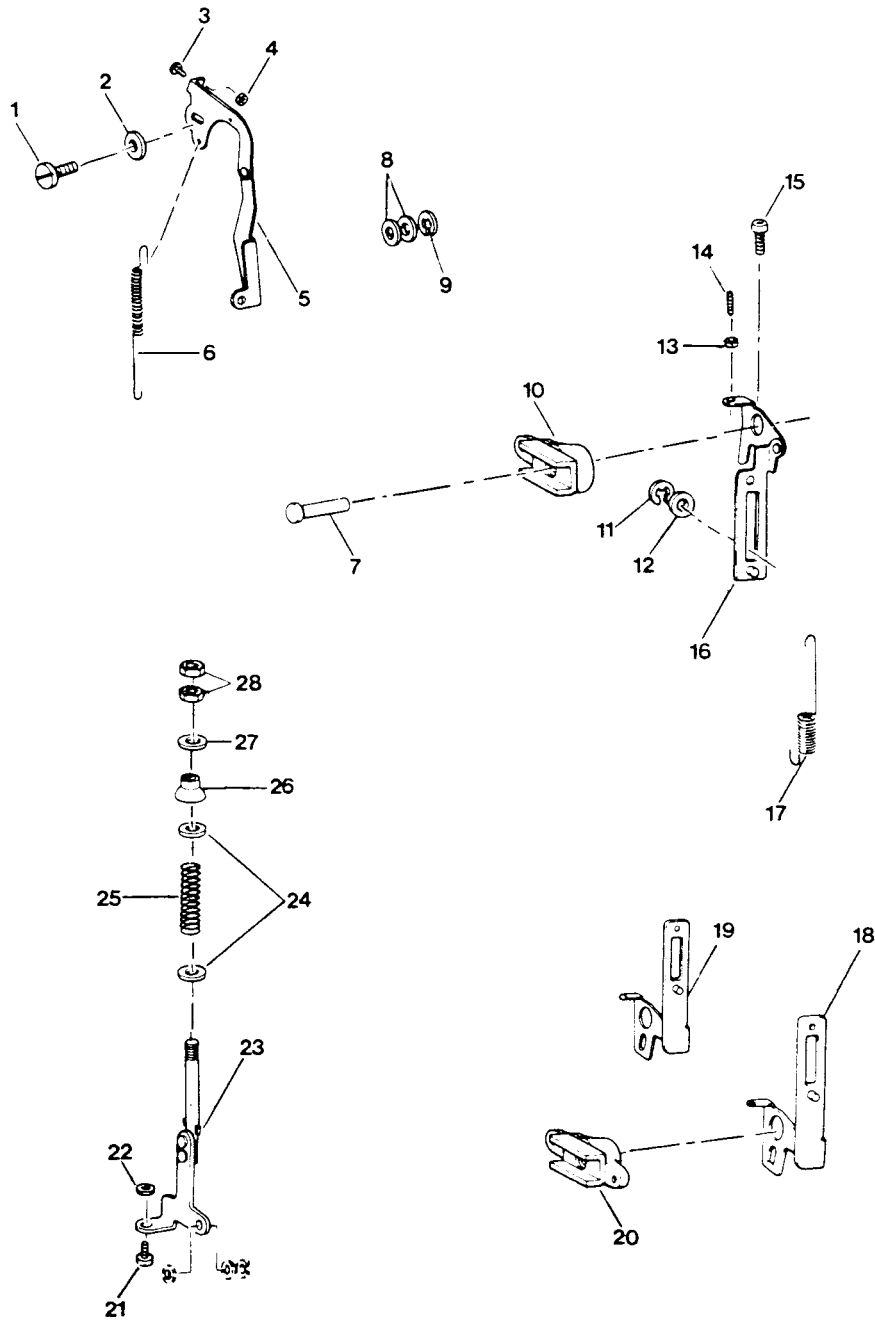
5500 SERIES PARTS LIST

REF.	SINGER PART #	FEED MECHANISM (B)	5	5	5	5	5	5	5	5	5
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			2	4	5	8	2	4	5	8	
1	176926	Lower Shaft Bevel Gear					X	X	X	X	
2	176927	Lower Shaft					X	X	X	X	
3	176770	Spring Retaining Pin					X	X	X	X	
4	176928	Spring					X	X	X	X	
5	176929	Spring Hanger					X	X	X	X	
6	176930	Lower Shaft Crank Assembly					X	X	X	X	
7	176900	Lower Shaft Crank Screw					X	X	X	X	
8	176931	Lower Shaft Crank					X	X	X	X	
9	176932	Lower Shaft Bushing, Right					X	X	X	X	
10	176933	Feed Rock Shaft Center, Right					X	X	X	X	
11	176901	Feed Rock Shaft Center Set Screw (2)					X	X	X	X	
12	176901	Horizontal Feed Shaft Arm Set Screw, Small					X	X	X	X	
13	176934	Horizontal Feed Shaft Arm					X	X	X	X	
14	176935	Horizontal Feed Shaft Arm Assembly					X	X	X	X	
15	176936	Horizontal Feed Rocking Shaft Assembly					X	X	X	X	
16	176937	Feed Bar Hinge Shaft					X	X	X	X	
17	176938	Feed Bar					X	X	X	X	
18	176939	Feed Dog					X	X	X	X	
19	176940	Feed Rock Shaft Center, Left					X	X	X	X	
20	176941	Vertical Feed Cam					X	X	X	X	
21	176942	Feed Lever Assembly					X	X	X	X	
22	176943	Vertical Feed Shaft Washer					X	X	X	X	
23	176944	Vertical Feed Shaft Collar					X	X	X	X	
24	176945	Retaining Ring					X	X	X	X	
25	176946	Vertical Feed Shaft					X	X	X	X	
26	176947	Vertical Feed Lever					X	X	X	X	
27	176901	Vertical Feed Lever Screw (2)					X	X	X	X	
28	176689	Retaining Ring					X	X	X	X	
29	176948	Feed Lever Assembly Shaft					X	X	X	X	
30	176949	Feed Lever Spring					X	X	X	X	

FEED MECHANISM (C)



FEED MECHANISM (D)



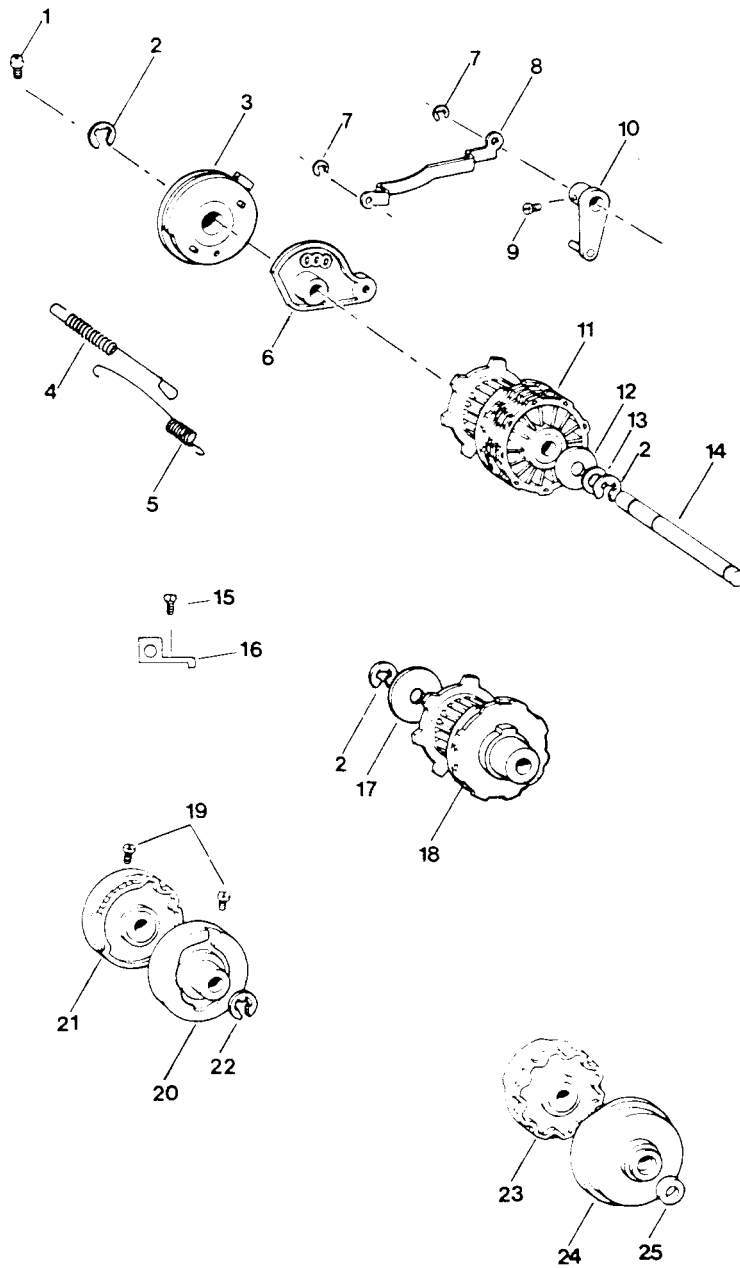
1100 SERIES PARTS LIST

REF.	SINGER PART #	FEED MECHANISM (D)	5	5	5	5	5	5	5	5	5	5	5
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			2	4	5	8	2	4	5	8	2	4	5
1	176973	Feed Lever Mounting Screw		X						X			
2	176974	Feed Lever Mounting Screw Washer		X						X			
3	176975	Feed Lever Screw		X						X			
4	176976	Feed Lever Screw Nut		X						X			
5	176977	Feed Lever Assembly		X						X			
6	176978	Feed Lever Spring		X						X			
7	176979	Feed Regulator Stud	X	X	X	X	X	X	X	X	X	X	X
8	176980	Feed Regulating Bar Washer (2)		X	X	X				X	X	X	
9	176945	Feed Regulating Bar Retaining Ring		X	X	X				X	X	X	
10	176981	Feed Regulator								X		X	X
	176982	Feed Regulator										X	
11	176689	Feed Regulating Adjg. Plate Mtg. Retaining Ring										X	
12	176691	Feed Regulating Adjusting Plate Mounting Washer		X								X	
13	176983	Feed Regulator Adjg. Plate Adjusting Screw Nut	X	X	X	X	X	X	X	X	X	X	X
14	176984	Feed Regulator Adjusting Plate Adjusting Screw	X	X	X	X	X	X	X	X	X	X	X
15	176958	Feed Regulator Adjusting Plate Mounting Screw	X	X	X	X	X	X	X	X	X	X	X
16	176985	Feed Regulator Adjusting Plate		X								X	
17	176986	Spring	X		X	X	X			X	X		X
18	176987	Feed Regulator Adjusting Plate			X	X						X	X
19	176988	Feed Regulator Adjusting Plate	X							X			
20	176989	Feed Regulator		X									
	176990	Feed Regulator	X		X	X							
21	176975	Feed Regulating Bar Assembly Mounting Screw			X	X						X	X
22	176976	Feed Regulating Bar Assembly Mounting Screw Nut			X	X						X	X
23	176991	Feed Regulating Bar Assembly			X	X						X	X
24	176992	Feed Regulating Bar Rod Washer (2)			X	X						X	X
25	176993	Feed Regulating Bar Rod Spring			X	X						X	X
26	176994	Feed Regulating Bar Rod Collar			X	X						X	X
27	176995	Feed Regulating Bar Rod Nut Washer			X	X						X	X
28	176958	Feed Regulating Bar Rod Nut (2)			X	X						X	X

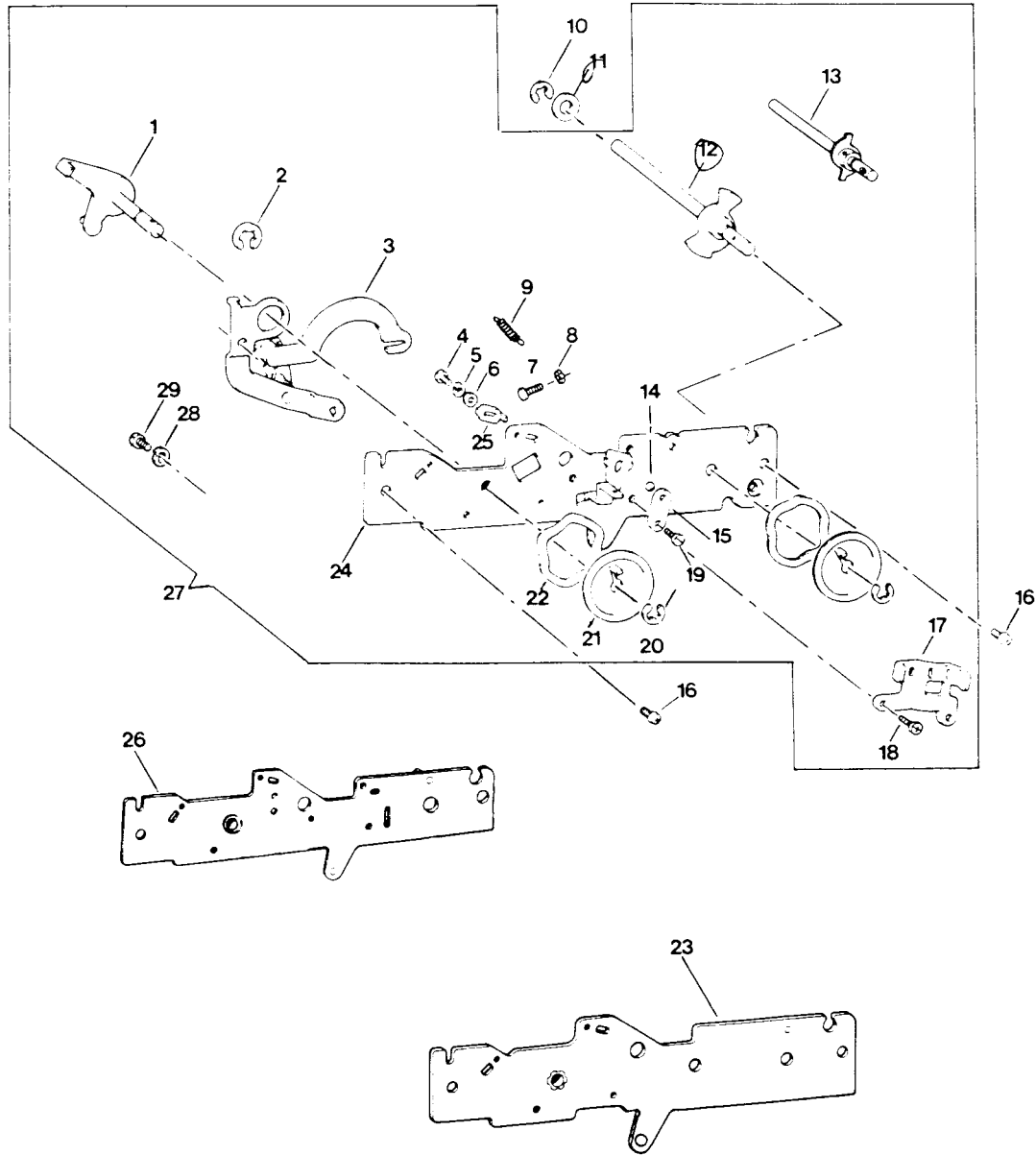
5500 SERIES PARTS LIST

REF.	SINGER PART #	CAM MECHANISM (A)	5	5	5	5	5	5	5	5	5	5
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			2	4	5	8	2	4	5	8		
1	176725	Shaft Set Screw		X	X	X		X	X	X		
2	176996	Feed Cam Retaining Ring (2)		X	X	X		X	X	X		
3	176997	Buttonhole Feed Cam			X	X			X	X		
4	176998	Spring		X	X	X		X	X	X		
5	176999	Spring		X				X				
6	177000	Buttonhole Feed Control Cam			X	X			X	X		
7	176945	Feed Control Cam Rod Retaining Ring (2)			X	X			X	X		
8	177001	Feed Control Cam Rod			X	X			X	X		
9	177002	Feed Adjusting Arm Set Screw			X	X			X	X		
10	177003	Feed Adjusting Arm			X	X			X	X		
11	177004	Pattern Cam Assembly			X	X			X	X		
12	177005	Pattern Cam Shaft Washer (Large)		X	X	X		X	X	X		
13	177006	Pattern Cam Shaft Washer (Small)		X	X	X		X	X	X		
14	177007	Pattern Cam Shaft		X	X	X		X	X	X		
15	176717	Spring Hanger Set Screw		X				X				
16	177008	Spring Hanger		X				X				
17	177009	Pattern Cam Washer		X				X				
18	177010	Pattern Cam Assembly		X				X				
19	176973	Z Selecting Cam Set Set Screw		X	X	X		X	X	X		
20	177011	Feed Selecting Cam		X				X				
21	177012	Z Selecting Cam		X				X				
22	176689	Z Selecting Cam Shaft Retaining Ring		X				X				
23	177013	Feed Selecting Cam			X				X			
	177014	Feed Selecting Cam				X				X		
24	177015	Z Selecting Cam			X				X			
	177016	Z Selecting Cam				X				X		
25	177006	Z Selecting Cam Washer			X	X			X	X		

CAM MECHANISM (A)



CAM MECHANISM (B)



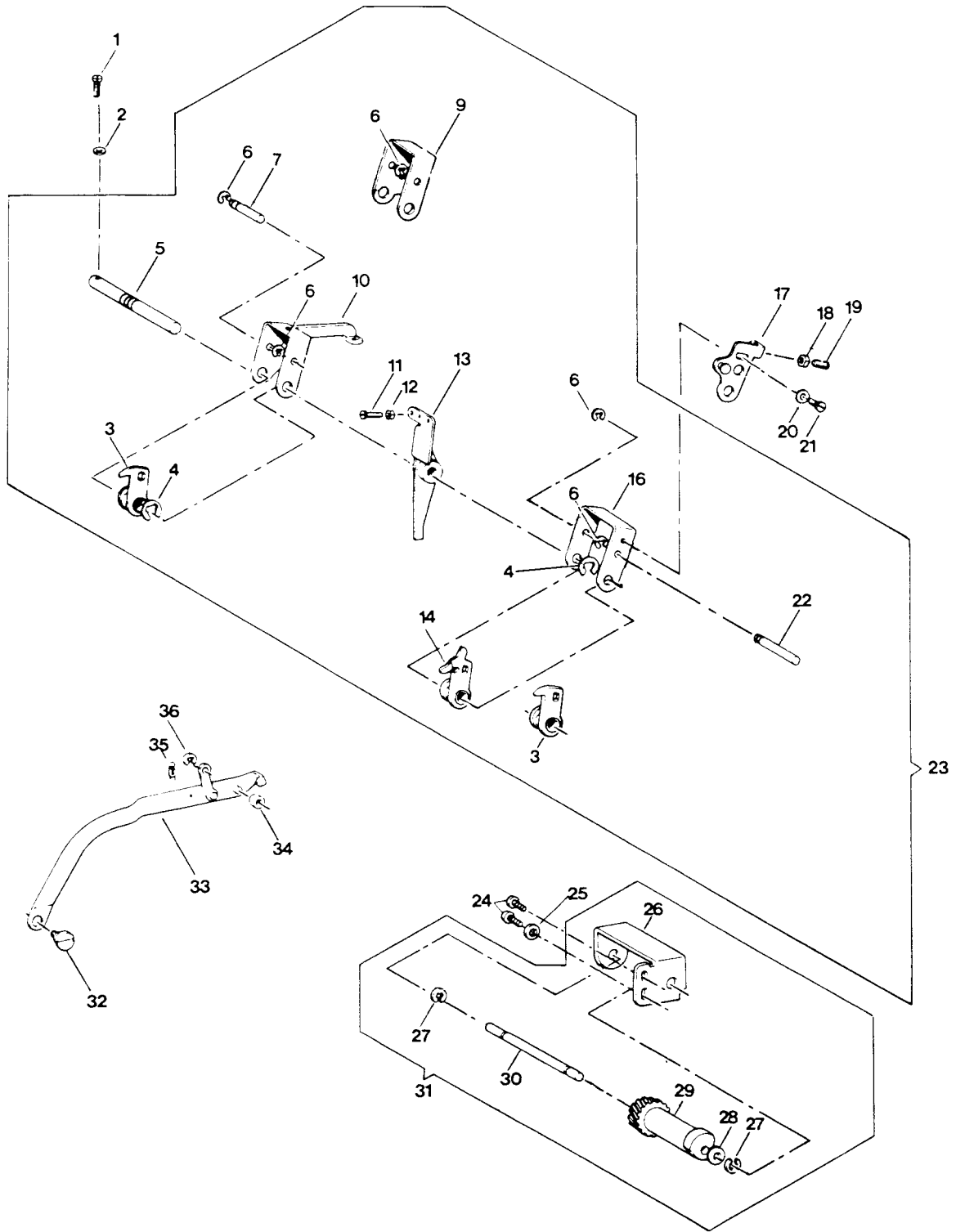
5500 SERIES PARTS LIST

REF.	SINGER PART #	CAM MECHANISM (B)	5	5	5	5	5	5	5	5	5	5
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			2	4	5	8	2	4	5	8		
1	177017	Zig-Zag Adjusting Lever	X	X	X	X	X	X	X	X	X	X
2	177018	Retaining Ring	X	X	X	X						
3	177019	Zig-Zag Adjusting Link Assembly	X				X					
	177020	Zig-Zag Link Assembly			X	X			X	X		
	177021	Zig-Zag Link Assembly		X				X				
4	177022	Zig-Zag Width Control Plate Mounting Screw	X	X	X	X	X	X	X	X	X	X
5	177023	Zig-Zag Width Control Plate Lock Washer	X	X	X	X	X	X	X	X	X	X
6	177024	Zig-Zag Width Control Plate Washer	X	X	X	X	X	X	X	X	X	X
7	177025	Adjusting Screw	X				X					
8	176976	Adjusting Screw Nut	X				X					
9	177025	Spring	X				X					
10	176909	Dial Shaft Retaining Ring	X		X	X	X		X	X		
11	177026	Dial Shaft Washer	X		X	X	X		X	X		
12	177027	Stitch Regulating Dial Shaft			X	X			X	X		
13	177028	Stitch Regulating Dial Shaft	X				X					
14	177029	Steel Ball	X	X			X	X				
15	177030	Needle Position Notched Spring	X	X			X	X				
16	176725	Control Frame Mounting Screw	X	X	X	X	X	X	X	X	X	X
17	177031	Needle Position Stopper	X	X			X	X				
18	177032	Position Stopper Mounting Screw	X	X			X	X				
19	177033	Notched Spring Mounting Screw	X	X			X	X				
20	176909	Adjusting Lever Retaining Ring	X	X	X	X	X	X	X	X	X	X
21	177034	Dial Stopper	X	X	X	X	X	X	X	X	X	X
22	177035	Dial Stopper Spring Washer	X	X	X	X	X	X	X	X	X	X
24	177036	Control Frame Body			X	X			X	X		
	177037	Control Frame Body		X					X			
25	177038	Zig-Zag Width Control Plate	X	X	X	X	X	X	X	X	X	X
26	177039	Control Frame Body	X				X					
27	177040	Frame Assembly	X				X					
	177041	Frame Assembly			X	X			X	X		
	177042	Frame Assembly		X					X			
28	177043	Control Frame Screw Washer					X	X	X	X		
	177043	Zig-Zag Link Assembly Mounting Screw Washer								X	X	
29	176921	Zig-Zag Link Assembly Mounting Screw								X	X	

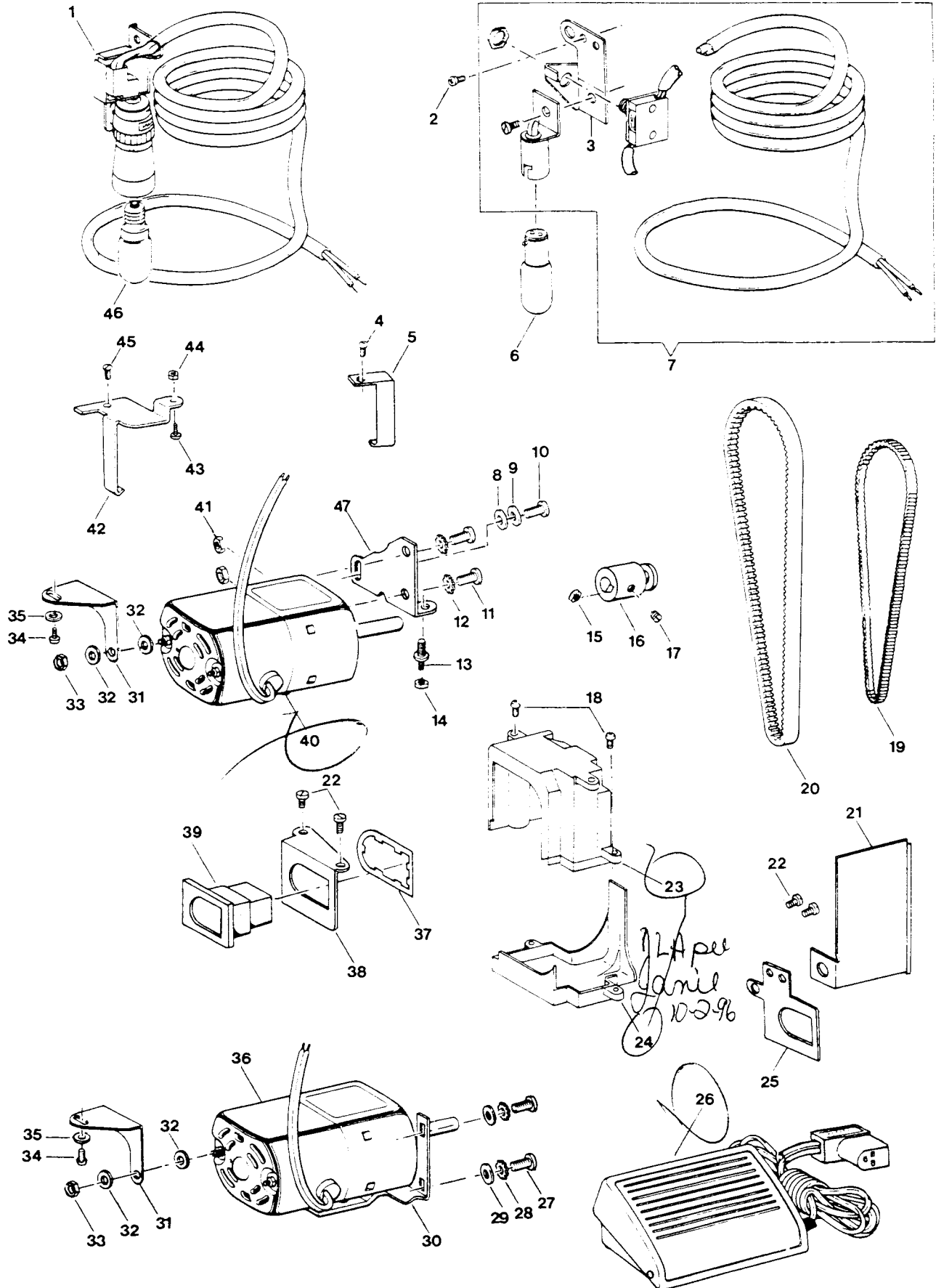
5500 SERIES PARTS LIST

REF.	SINGER PART #	CAM MECHANISM (C)	5	5	5	5	5	5	5	5	5	5
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			2	4	5	8	2	4	5	8		
1	177044	Finger Shaft Assembly Mounting Screw	X	X	X			X	X	X		
2	176974	Finger Shaft Assembly Mounting Screw Washer	X	X	X			X	X	X		
3	177045	Finger Assembly	X	X	X			X	X	X		
4	176689	Finger Shaft Retaining Ring	X	X	X			X	X	X		
5	177046	Finger Shaft	X	X	X			X	X	X		
6	176945	Frame Shaft Retaining Ring (4)	X	X	X			X	X	X		
7	177047	Finger Frame Shaft	X	X	X			X	X	X		
9	177048	Finger Frame	X					X				
10	177049	Finger Frame		X	X				X	X		
11	177050	Release Lever Adjusting Screw	X	X	X			X	X	X		
12	177051	Release Lever Adjusting Screw Nut	X	X	X			X	X	X		
13	177052	Release Lever	X	X	X			X	X	X		
14	177053	Z Finger Assembly		X	X				X	X		
16	177054	Z Finger Frame	X	X	X			X	X	X		
17	177055	Z Adjusting Arm	X	X	X			X	X	X		
18	176983	Z Adjusting Arm Adjusting Screw Nut	X	X	X			X	X	X		
19	176984	Z Adjusting Arm Adjusting Screw	X	X	X			X	X	X		
20	176743	Z Adjusting Arm Mounting Screw Washer	X	X	X			X	X	X		
21	177056	Z Adjusting Arm Mounting Screw	X	X	X			X	X	X		
22	177057	Z Finger Frame Shaft	X	X	X			X	X	X		
23	177058	Finger Shaft Assembly		X	X				X	X		
	177059	Finger Shaft Assembly	X					X				
24	176717	Zig-Zag Cam Assembly Mounting Screw (2)	X					X				
25	176974	Zig-Zag Cam Assembly Mounting Screw Washer	X					X				
26	177060	Zig-Zag Cam Frame	X					X				
27	176909	Zig-Zag Cam Shaft Retaining Ring (2)	X					X				
28	177061	Zig-Zag Cam Shaft Washer	X					X				
29	177062	Zig-Zag Cam	X					X				
30	177063	Zig-Zag Cam Shaft	X					X				
31	177064	Zig-Zag Cam Assembly	X					X				
32	177065	Eccentric Stud	X	X	X	X	X	X	X	X	X	X
33	177066	Zig-Zag Connecting Rod	X	X	X	X	X	X	X	X	X	X
34	177067	Roller	X	X	X	X	X	X	X	X	X	X
35	177068	Zig-Zag Connecting Rod Spring	X	X	X	X		X	X	X		
36	176945	Retaining Ring	X	X	X	X	X	X	X	X	X	X

CAM MECHANISM (C)



ELECTRICAL EQUIPMENT



550F SERIES PARTS LIST

REF.	SINGER PART #	ELECTRICAL EQUIPMENT	5	5	5	5	5	5	5	5	5
			0	0	0	0	2	2	2	2	2
			2	4	5	8	2	4	5	8	
1	177069	Sew Light Assembly (Eur.)					X	X	X	X	
1	177070	Sew Lighth Assembly (Eur.)	X	X	X	X					
2	176725	Sew Light Holder Set Screw (2)	X	X	X	X	X	X	X	X	
3	177071	Sew Light Holder	X	X	X	X	X	X	X	X	
4	176717	Cord Guide Plate Set Screw		X	X	X		X	X	X	
5	177072	Cord Guide Plate		X	X	X		X	X	X	
6	177073	Sew Lamp (120 V)	X	X	X	X	X	X	X	X	
7	177074	Sew Light Assembly	X	X	X	X	X	X	X	X	
8	177075	Motor Mounting Bracket Retaining Screw	X	X	X	X					
9	177076	Motor Mtg. Bracket Retaining Screw Lock Washer	X	X	X	X					
10	177077	Motor Bracket Retaining Screw Washer	X	X	X	X					
11	177078	Motor Mounting Bracket Screw	X	X	X	X					
12	177079	Motor Mtg. Bracket Screw Star Washer (Right)	X	X	X	X					
13	177080	Motor Adjusting Stud	X	X	X	X					
14	177081	Motor Adjusting Stud Nut	X	X	X	X					
15	177082	Pulley (Belt) Set Nut	X	X	X	X	X	X	X	X	
16	177083	Pulley (Belt)	X	X	X	X	X	X	X	X	
17	177084	Pulley Set Screw	X	X	X	X	X	X	X	X	
18	177085	Receptacle Plug Housing Set Screw (2)	X	X	X	X					
19	177086	Motor Belt	X	X	X	X					
20	177087	Motor Belt					X	X	X	X	
22	177088	Receptacle Plug Mounting Bracket Screws (2)	X	X	X	X	X	X	X	X	
23	177089	Receptacle Plug Upper Housing <i>NLA per Janie</i>	X	X	X	X					
24	177090	Receptacle Plug Lower Housing <i>NLA per Janie</i>	X	X	X	X					
25	177091	Receptacle Plug Mounting Bracket					X	X	X	X	
26	177092	Controller Complete (120 V)	X	X	X	X					
27	176732	Motor Mounting Bracket (Right) Mtg. Screw (2)					X	X	X	X	
28	177079	Motor Mtg. Bkt. (Rt.) Mtg. Screw Star Washer (2)					X	X	X	X	
29	176943	Motor Mtg. Bkt. (Rt.) Mtg. Screw Washer (2)					X	X	X	X	
30	177093	Motor Mounting Bracket (Right)					X	X	X	X	
31	177094	Motor Mounting Bracket (Left)	X	X	X	X	X	X	X	X	
32	177095	Motor Mounting Bracket (Left) Washer	X	X	X	X	X	X	X	X	
33	177096	Motor Mounting Bracket (Left) Retaining Nut	X	X	X	X	X	X	X	X	
34	177097	Motor Mounting Bracket (Left) Mounting Screw	X	X	X	X	X	X	X	X	
35	177098	Motor Mtg. Bracket (Left) Mounting Screw Washer	X	X	X	X	X	X	X	X	
36	177099	Motor Complete (120V)					X	X	X	X	
37	177100	Receptacle Plug Retaining Plate	X	X	X	X	X	X	X	X	
38	177101	Receptacle Plug Mounting Bracket	X	X	X	X					
39	177102	Receptacle Plug	X	X	X	X	X	X	X	X	
40	177103	Motor Complete (220V)	X	X	X	X					
41	177104	Motor Mounting Bracket Screw Nut (2)	X	X	X	X					
42	177105	Cord Guide Plate	X				X				
43	176975	Cord Guide Plate Screw	X				X				
44	176976	Cord Guide Plate Screw Nut	X				X				
45	176717	Cord Guide Plate Screw	X				X				
46	177106	Lamp (220 V)	X	X	X	X	X	X	X	X	
47	177107	Motor Mounting Bracket (Right)	X	X	X	X					