

*To: Ms. Zateha*

**HIGH MORTALITY PARTS LIST  
FOR MODEL 3000/3400  
SINGER**

**HAPPY INDUSTRIAL CORPORATION  
9-5 TAITO 2-CHOME, TAITO-KU  
TOKYO 110-0016 JAPAN**

**AUG.-27-1998**

## HIGH MORTALITY PARTS LIST

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3000	3400	PARTS NO.	DESCRIPTION	QTY PER 100M/CS	QTY. PER 1000M/CS
X	X	HP 01352	BOBBIN WINDER RUBBER RING	5	20
X	X	HP 02808	NEEDLE BAR GUIDE PLATE SET SCREW	2	10
X	X	HP 02812	BELT TENSION ASSY. SET SCREW	2	10
X	X	HP 02812	TERMINAL BRACKET ASSY. SET SCREW	2	10
X	X	HP 02868	FEED DOG SET SCREW	3	15
X	X	HP 02903	MOTOR ASSY. SET SCREW	3	15
X	X	HP 07221	NEEDLE BAR GUIDE PLATE SNAP RING	2	10
X	X	HP 07240	NEEDLE POINT ADJUSTING ROCK SCREW WASHER	2	10
X	X	HP 10708	HOOKE RACE ASSY. SET SCREW	3	15
X	X	HP 11360	CORD BAND	10	80
X	X	HP 11984 - B	UNIT COVER SET SCREW	5	30
X	X	HP 12040	NEEDLE BAR THREAD GUIDE SET SCREW	2	10
X	X	HP 13084	PRESSER FOOT THUMB SCREW	3	10
X	X	HP 13075	THREADER	2	10
X	X	HP 13235	PRESSER FOOT HOLDER	2	10
X	X	HP 30045	HAND WHEEL SNAP RING	1	5
X	X	HP 30048	NEEDLE BAR	1	5
X	X	HP 30057	ZIGZAG FOOT	2	10
X	X	HP 30074	THREAD CAP	3	15
X	X	HP 30091	TIMING BELT	1	5
X	X	HP 30129 - 2	NEEDLE PLATE ASSY.	2	5
X	X	HP 30184	FEED DOG	2	10
X	X	HP 30186	BOBBIN COVER PLATE	2	10
X	X	HP 30201	NEEDLE PLATE SET SCREW	2	10
X	X	HP 30222	BOBBIN	20	200
X	X	HP 30271	THREAD CUTTER ASSY. SET SCREW	2	10
X	X	HP 30281 - C	HAND WHEEL CAP	2	5
X	X	HP 30298	HAND WHEEL RETAINING RING	1	5
X	X	HP 30365	NEEDLE BAR GUIDE PLATE	2	10
X	X	HP 30391	THREADER LEVER SPRING	1	5
X	X	HP 30457	BOBBIN HOLDER (BOBBIN CASE)	2	10
X	X	HP 30906	RUBBER FOOT (A)	3	15
X	X	HP 30911	ARM CAP	2	10
X	X	HP 30955	THREAD CUTTER ASSY.	2	10
X	X	HP 30978	NEEDLE POINT ADJUSTING ROCK SCREW	2	10
X	X	HP 30979	NEEDLE POINT ADJUSTING SCREW	2	10
X	X	HP 30987	NEEDLE CLAMP	1	5
X	X	HP 30989	NEEDLE BAR THREAD GUIDE	2	10
X	X	HP 31000	SPOOL STAND	3	15
X	X	HP 31001	SPOOL STAND SHAFT	2	10
X	X	HP 31004	HANDLE HINGE (LEFT)	2	10
X	X	HP 31011	BELT TENSION ASSY.	1	5
X	X	HP 31017	MOTOR TIMING BELT	1	5
X	X	HP 31025	BOBBIN WINDER ASSY.	2	10
X	X	HP 31039	HOOKE RACE ASSY.	1	5
X	X	HP 31076	TERMINAL BRACKET ASSY.(110V/120V)	1	5
X	X	HP 31233	TERMINAL BRACKET ASSY.(220V/240V)	1	5
X	X	HP 31082	LIGHT BULB	5	20
X	X	HP 31083	BUTTONHOLE FOOT	2	10
X	X	HP 31098 - 2	FOOT CONTROLLER	1	5

## HIGH MORTALITY PARTS LIST

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<u>3000</u>	<u>3400</u>	PARTS NO.	DESCRIPTION	QTY PER 100M/CS	QTY. PER 1000M/CS
X	X	HP 31216	POWER SOCKET ASSY.(110V/120V)	2	10
X	X	HP 31229	POWER SOCKET ASSY.(220V/240V)	2	10
X	X	HP 31220 - 2	MOTOR ASSY. (110V/120V)	1	5
X	X	HP 31235 - 2	MOTOR ASSY. (220V/240V)	1	5
X	X	HP 31224	POWER CORD(USA, CANADA)	1	5
X	X	HP 31239	POWER CORD	1	5
X	X	HP 31290	POWER CORD(UK)	1	5
X	X	HP 31291	BASE SET SCREW	5	25
X	X	HP 31581	FRONT COVER SET SCREW	2	10
X	X	HP 31831	BED CAP SET SCREW	2	10
X	X	HP 60018	SPOOL STAND SHAFT SNAP RING	2	10
X	X	HP 60923	HAND WHEEL WAVE WASHER	1	5
X	X	HP 90810	SIDE COVER SET SCREW	2	10
X	X	HP 90810	HANDLE HINGE SET SCREW	3	15
X	X	HP 90810	FACE PLATE SET SCREW	3	15
X	X	HP 91782	NEEDLE SET	3	15
			< MANUAL & DOCUMENTS >		
X		HP 31273	INSTRUCTION MANUAL (ENGLISH)		
X		HP 31240	INSTRUCTION MANUAL (GERMAN)		
X		HP 31240 - 2	INSTRUCTION MANUAL (ITALIAN)		
X		HP 31240 - 3	INSTRUCTION MANUAL (DUTCH)		
X		HP 31240 - 4	INSTRUCTION MANUAL (FINNISH)		
X		HP 31240 - 5	INSTRUCTION MANUAL (DANISH)		
X		HP 31240 - 6	INSTRUCTION MANUAL (SPANISH)		
X		HP 31240 - 7	INSTRUCTION MANUAL (FRENCH)		
	X	HP 31926	INSTRUCTION MANUAL (ENGLISH/GERMAN/ITALIAN)		
	X	HP 31926 - 2	INSTRUCTION MANUAL (ENGLISH/SPANISH/DUTCH)		
X		HP 31277	PARTS LIST (ENGLISH)		
X		HP 31278	SERVICE MANUAL (ENGLISH)		
	X	HP 31941	PARTS LIST (ENGLISH)		
	X	HP 31942	SERVICE MANUAL (ENGLISH)		