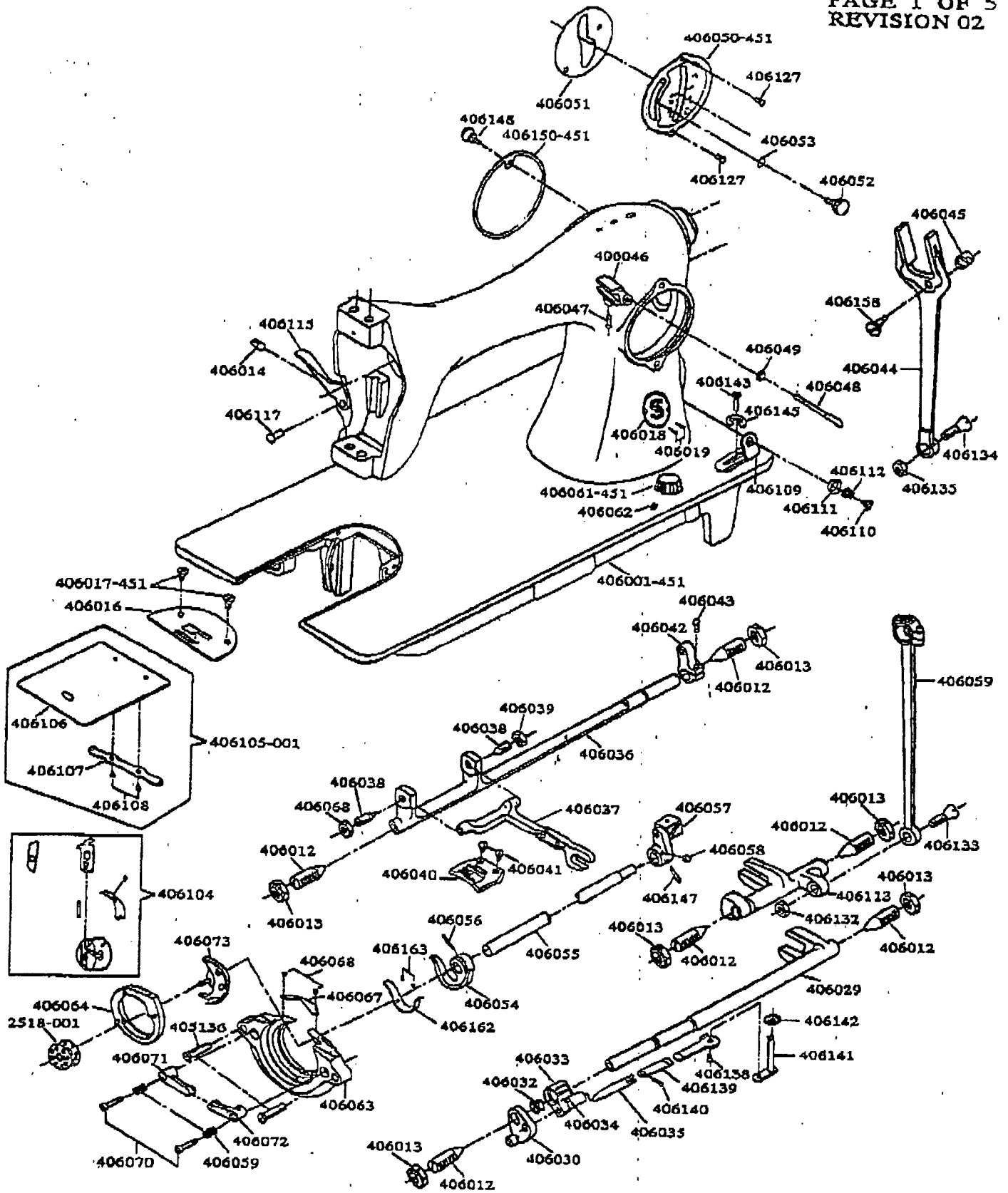
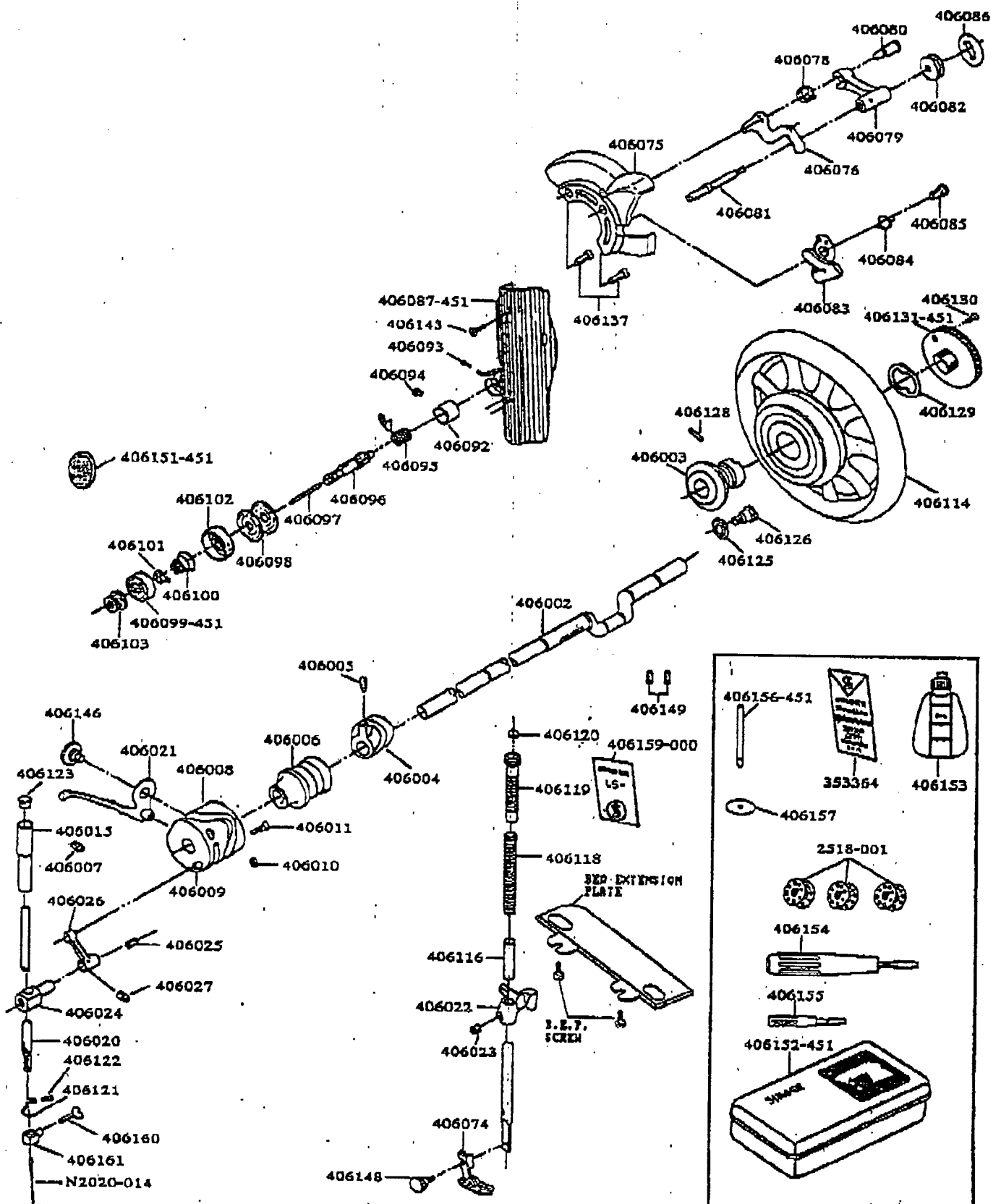


SINGER
15CH



FILENAME: NEW15CHA.TIF



FILENAME: NEW15CRB.TIF

REV. DATE: 08/09/96

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406001-451	ARM/BED ORNAMENTED
406002	ARM SHAFT
406003	CLAMP STOP MOTION FLANGED BUSHING
406004	FEED CAM
406005	FEED CAM POSITION SCREW
406006	ARM SHAFT BUSHING
406007	ARM SHAFT BUSHING SET SCREW
406008	THREAD TAKE-UP CAM
406009	NEEDLE BAR CONNECTING LINK HINGE SCREW
406010	NEEDLE BAR CONNECTING LINK HINGE SCREW NUT
406011	THREAD TAKE-UP CAM POSITION SCREW
406012	SCREW CENTER
406013	SCREW CENTER NUT
406014	PRESSER BAR LIFTER HINGE STUD SET SCREW
406015	NEEDLE BAR BUSHING
406016	THROAT PLATE
406017-451	THROAT PLATE SCREW
406018	TRADE MARK
406019	TRADE MARK RIVET
406020	NEEDLE BAR
406021	THREAD TAKE-UP LEVER COMP.
406022	PRESSER BAR GUIDE BRACKET
406023	PRESSER BAR GUIDE BRACKET SET SCREW
406024	NEEDLE BAR CONNECTING STUD
406025	NEEDLE BAR CONNECTING STUD SET SCREW
406026	NEEDLE BAR CONNECTING LINK
406027	NEEDLE BAR CONNECTING LINK SET SCREW
406028	NEEDLE CLAMP COMPLETE
406029	FEED LIFTING ROCK SHAFT
406030	FEED THROW-OUT LEVER
406031	FEED LIFTING ROLLER
406032	FEED THROW-OUT LEVER SPRING
406033	FEED THROW-OUT PLUNGER BRACKET
406034	FEED THROW-OUT PLUNGER BRACKET SET SCREW
406035	FEED THROW-OUT PITMAN ROD PLUNGER
406036	FEED ROCK SHAFT
406037	FEED BAR
406038	FEED BAR SCREW CENTER
406039	FEED BAR SCREW CENTER NUT
406040	FEED DOG
406041	FEED DOG SCREW
406042	FEED ROCK SHAFT CRANK
406043	FEED ROCK SHAFT CRANK SET SCREW
406044	FEED FORK CONNECTION
406045	FEED FORK CONNECTION SLIDE BLOCK
406046	FEED REGULATOR
406047	FEED REGULATOR LOCKING SCREW
406048	FEED REVERSING HANDLE
406049	FEED REVERSING HANDLE NUT
406050-451	STITCH INDICATOR PLATE
406051	STITCH REGULATING PLATE
406052	STITCH REGULATING THUMB SCREW
406053	STITCH REGULATING THUMB SCREW FRICTION WASHER
406054	SHUTTLE DRIVER BODY
406055	OSCILLATING SHAFT
406056	SHUTTLE DRIVER PIN
406057	OSCILLATING SHAFT CRANK COMP.

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406058	OSCILLATING SHAFT CRANK SCREW
406059	CRANK CONNECTING ROD
406060	CRANK CONNECTING ROD SCREW
406061-451	FEED THROW-OUT KNOB
406062	FEED THROW-OUT KNOB SET SCREW
406063	SHUTTLE RACE BODY
406064	SHUTTLE RACE RING
406065	SHUTTLE RACE RING PIN SCREW
406066	SHUTTLE RACE RING PIN
406067	SHUTTLE RACE CAP
406068	SHUTTLE RACE CAP SCREW
406069	SHUTTLE RACE GATE LATCH SPRING
406070	SHUTTLE RACE LATCH SCREW
406071	SHUTTLE RACE LATCH (LEFT)
406072	SHUTTLE RACE LATCH (RIGHT)
406073	SHUTTLE BODY
406074	PRESSER FOOT HINGED COMPLETE
406075	BOBBIN WINDER BRACKET
406076	BOBBIN WINDER TRIPPING ARM
406077	BOBBIN WINDER TRIPPING ARM SPRING
406078	BOBBIN WINDER FRAME SPRING
406079	BOBBIN WINDER FRAME
406080	BOBBIN WINDER FRAME HINGE SCREW
406081	BOBBIN WINDER SPINDLE RETAINING PIN
406082	BOBBIN WINDER PULLEY
406083	BOBBIN WINDER STOP LATCH
406084	BOBBIN WINDER STOP LATCH SPRING
406085	BOBBIN WINDER FRAME STOP LATCH HINGER SCREW
406086	BOBBIN WINDER FRICTION RING
406087-451	FACE PLATE
406088	FACE PLATE THREAD GUARD
406089	FACE PLATE THREAD GUARD SCREW
406090	THREAD TAKE-UP SPRING REGULATOR
406091	TENSION SCREW STUD
406092	THREAD TAKE-UP SPRING REGULATOR
406093	THREAD TAKE-UP SPRING REGULATOR SET SCREW
406094	TENSION STUD SET SCREW
406095	THREAD TAKE-UP SPRING
406096	TENSION STUD
406097	TENSION RELEASING PIN
406098	TENSION DISC
406099-451	TENSION INDICATOR
406100	TENSION SPRING
406101	TENSION INDICATOR FLANGE STOP WASHER
406102	TENSION REGULATING FLANGED
406103	TENSION INDICATOR THUMB NUT
406104	SHUTTLE BOBBIN CASE COMPLETE
406105-451	SHUTTLE RACE SLIDE COMPLETE
406106	SHUTTLE RACE SLIDE
406107	SPRING
406108	RIVETS
406109	BOBBIN WINDER TENSION BRACKET
406110	BOBBIN WINDER TENSION SPRING COVER SCREW
406111	BOBBIN WINDER TENSION SPRING COVER
406112	BOBBIN WINDER TENSION SPRING
406113	OSCILLATING ROCK SHAFT
406114	HAND WHEEL

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406115	PRESSER BAR LIFTER	
406116	PRESSER BAR LIFTER HINGE STUD	
406117	PRESSER BAR	
406118	PRESSER BAR SPRING	
406119	PRESSER REGULATING THUMB SCREW	
406120	PRESSER REGULATING THUMB SCREW OIL PAD FELT	
406121	NEEDLE BAR THREAD GUIDE	
406122	NEEDLE BAR THREAD GUIDE NEEDLE STOP SCREW	
406123	NEEDLE BAR BUSHING CAP	
406125	FEED REGULATOR HINGE SCREW FRICTION WASHER	
406126	FEED REGULATOR HINGE SCREW	
406127	STITCH INDICATOR PLATE SCREW	
406128	CLAMP STOP MOTION FLANGE BUSHING PIN	
406129	CLAMP STOP MOTION CLAMP WASHER	
406130	CLAMP STOP MOTION CLAMP STOP SCREW	
406131-451	CLAMP STOP MOTION CLAMP SCREW	
406132	CRANK CONNECTING ROD HINGE SCREW NUT	
406133	CRANK CONNECTING ROD HINGE SCREW	
406134	FEED FORK CONNECTION HINGE SCREW	
406135	FEED FORK CONNECTION HINGE SCREW NUT	
406136	SHUTTLE RACE SCREW	
406137	BOBBIN WINDER BRACKET SCREW	
406138	FEED THROW-OUT PITMAN ROD SCREW	
406139	FEED THROW-OUT PITMAN ROD	
406140	FEED THROW-OUT PITMAN ROD PIN	
406141	FEED THROW-OUT KNOB SHAFT	
406142	FEED THROW-OUT KNOB SHAFT FRICTION WASHER	
406143	FACE PLATE SCREW /BOBBIN WINDER TENSION BRACKET SCREW	
406145	BOBBIN WINDER TENSION BRACKET WASHER	
406146	THREAD TAKE-UP LEVER HINGE SCREW	
406147	OSCILLATING SHAFT CRANK PIN	
406148	PRESSER FOOT THUMB SCREW/ARM SIDE COVER THUMB SCREW	
406149	MACHINE HINGE SET SCREW	
406150-451	ARM SIDE COVER	
406151-451	THREAD TAKE-UP LEVER COVER	
406152-451	ACCESSORY BOX	
406153	OIL CONTAINER	
406154	SCREW DRIVER (MACHINE USE)	
406155	SCREW DRIVER (TENSION USE)	
406156-451	ARM SPOOL PIN	
406157	ARM SPOOL PIN WASHER FELT	
406158	FEED FORK CONNECTION SLIDE BLOCK STUD	
406159-000	INSTRUCITON BOOK	
406160	NEEDLE BAR CLAMP BODY SCREW	
406161	NEEDLE BAR CLAMP BODY	
406162	SHUTTLE DRIVER BODY SPRING	
406163	SHUTTLE DRIVER BODY SPRING SET SCREW	
353364	NEEDLE PACK (NO. 2020)	
2518-001	BOBBIN	
N2020-14	NEEDLE	