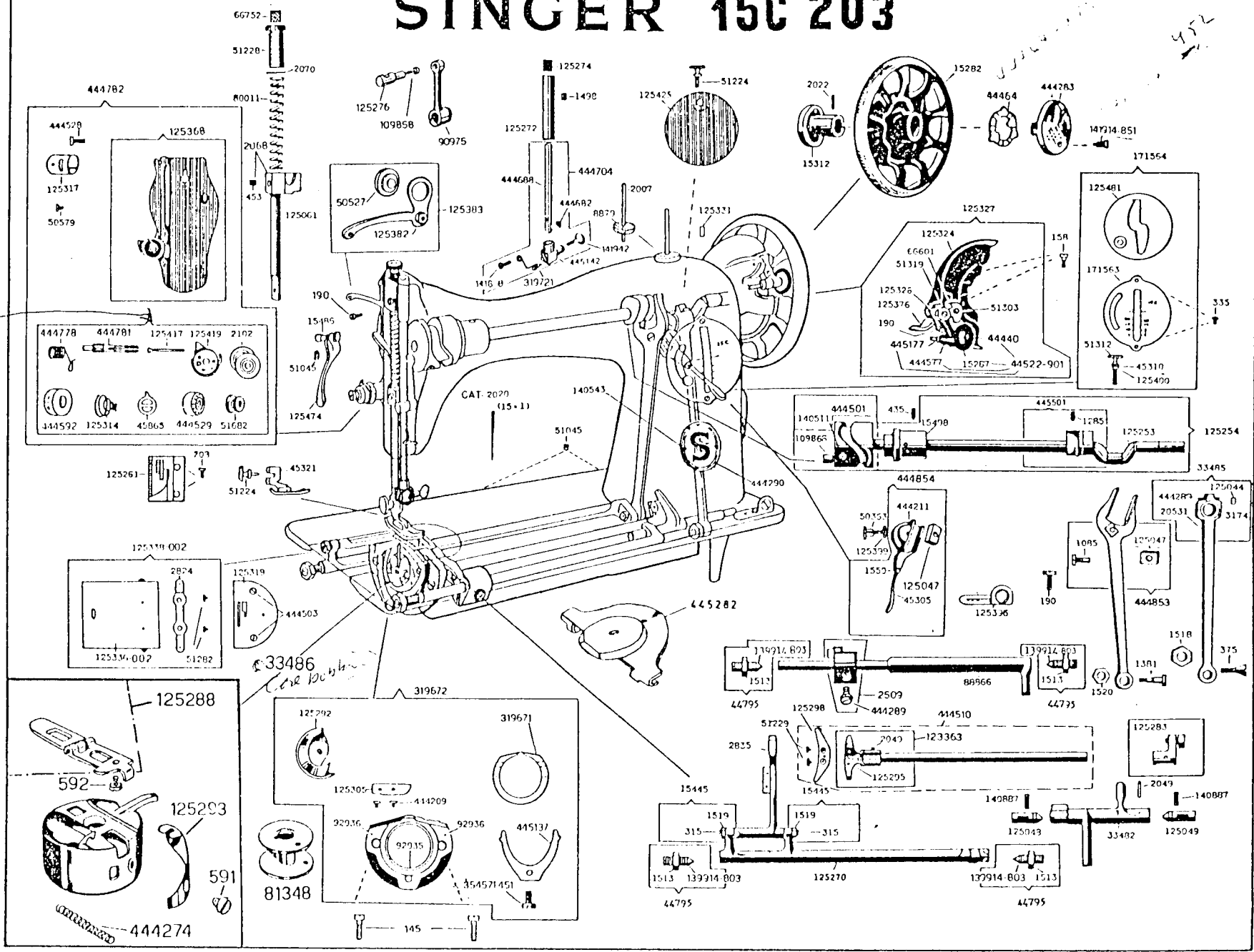


**SINGER**  
**15C203**

220 173145080

# SINGER\* 15C 203

*Other Components  
on  
See Check Complete*



SINGER DO BRASIL INDÚSTRIA E COMÉRCIO LTDA

SPARE PARTS

EXPLODED VIEW      REV. 1982

PRODUCT: - CLASS 15C203 MACHINE

D A T E: - JAN/12/83

<u>PART Nº</u>	<u>D E S C R I P T I O N</u>
203	Feed Dog Screw
315	Feed Bar Screw Center
335	Stitch Indicator Plate Screw
375	Crank Connecting Rod Hinge Screw
435	Arm Shaft Set Screw
453	Presser Bar Lifter Hinge Stud Set Screw
591	Shuttle Bobbin Case Tension Regulating Screw
1085	Feed Forked Connection Slide Block Screw Stud
1285	Feed Cam & Counterbalance Position Screw
1381	Feed Forked Connection Hinge Screw (Ecc.)
1498	Needle Bar Bushing Set Screw
1513	Feed Lifting Rock Shaft Screw Center Nut
1518	Crank Connecting Rod Hinge Screw Nut
1519	Feed Bar Screw Center Nut
1520	Feed Forked Connection Hinge Screw Nut
2007	Arm Spool Pin
2049	Oscilating Shaft Crank Pin
2070	Presser Bar Spring Washer
2102	Tension Disc
2835	Feed Bar (2835-900 Machined)
3174	Crank Connecting Rod Cap
8879	Arm Spool Pin Washer (Felt)
15282	Hand Whell
15445-004	Feed Bar Screw Center
15498	Arm Shaft Bushing (15498-901 Machined)
20531	Crank Connecting Rod

PRODUCT: - CLASS 15C203 MACHINE

<u>PART NQ</u>	<u>D E S C R I P T I O N</u>
32773	Presser Foot (Hinged) Complete
33482	Oscillating Rock Shaft (33482-900 Machined)
33485	Crank Connecting Rod
37984	Tension Indicator Stop Washer
44440	Bobbin Winder Pulley (Plastic)
44464	Clamp Stop Motion Clamp Washer
44523-701	Bobbin Winder Complete
44727	Shuttle Bobbin Case Complete
44795	Feed Lifting Rock Shaft Screw Center
45310	Stitch Regulating Thumb Screw Washer (Fiber)
50527	Thread Take-Up Lever Hinge Screw
50579	Thread Take-Up Spring Regulation Set Screw
51224	Presser Foot Thumb Screw
51229	Shuttle Driver Cushion Spring Screw
51282	Shuttle Race Slide Spring Screw
51319	Bobbin Winder Frame Screw
66752	Pressure Regulating Thumb Screw Plug (Felt)
80011	Presser Bar Spring
81348	Bobbin (Plastic)
92936	Shuttle Race Back Position Pin
92937	Shuttle Race Body
109868	Thread Take-Up Cam Screw
125044	Crank Connecting Rod Oil Pad (Felt)
125048	Oscillating Rock Shaft Center (Left)
125049	Oscillating Rock Shaft Center (Right)
125061	Presser Bar
125254	Arm Shaft
125270	Feed Rock Shaft
125272	Needle Bar Bushing
125274	Needle Bar Bushing Oil Pad (Felt)
125276-002	Needle Bar Connecting Stud
125292	Shuttle Body
125293	Shuttle Bobbin Case Tension Spring
125298	Shuttle Driver Cushion Spring
125305	Shuttle Race Cap

PRODUCT: - CLASS 15C203 MACHINE

<u>PART N<sup>o</sup></u>	<u>D E S C R I P T I O N</u>
125314	Tension Spring
125317	Thread Take-Up Spring Regulator
125324-003	Bobbin Winder Bracket (Belt Cover)
125326	Bobbin Winder Tripping Arm
125331	Arm Oil Pad (Felt)
125336-006	Shuttle Race Slide
125338-006	Shuttle Race Slide Complete
125368	Face Plate
125383	Thread Take-Up Lever
125396	Bobbin Winder Tension Bracket Complete
125399	Feed Regulator Hinge Screw Friction Washer
125400	Stitch Regulating Thumb Screw Friction Washer
125419	Tension Thread Guard
125425	Arm Side Cover
125474	Presser Bar Lifter
139914-803	Feed Lifter Rock Shaft Screw Center
140511	Arm Shaft Thread Take-Up Cam Position Screw
140543	Trademark Screw
141808	Needle Clamp Body Screw
141915-833	Clamp Stop Motion Flanged Bishing Position Screw
141916-833	Clamp Stop Motion Flanged Bushing Set Screw
141942-825	Needle Thumb Screw
319671	Shuttle Race Gate (Plastic)
319672	Shuttle Race Complete (Alternate To N <sup>o</sup> 3986-997)
319820	Feed Torked Connection Slide Block (Plastic)
354571-451	Shuttle Race Back Spring Screw
354794-451/2	Face Plate Screw (Alternate To N <sup>o</sup> 190-852)
354806-451	Clamp Stop Motion Clamp Stop Screw
354812	Feed Regulator Hinge Screw
354849-451	Shuttle Race Screw
354930-451	Throat Plate Screw
354931-451	Oscillating Rock Shaft Center Set Screw
354933	Bobbin Winder Bracket (Belt Cover) Screw
354934	Needle Bar Connecting Stud Set Screw
354950-451	Pressure Regulating Thumb Screw

PRODUCT: - CLASS 15C203 MACHINE

<u>PART N<sup>o</sup></u>	<u>D E S C R I P T I O N</u>
444209	Shuttle Race Cap Screw
444274	Shuttle Bobbin Case Latch Spring
444280	Shuttle Bobbin Case Latch Lever
444281	Shuttle Bobbin Case Latch
444283	Clamp Stop Motion Clamp Screw
444289	Crank Connecting Rod Cap Screw
444290	Trademark
444501	Thread Take-Up Cam
444528	Tension Stud Set Screw
444577	Bobbin Winder Frame
444682	Needle Bar Gib
444683	Needle Bar
444778	Thread Take-Up Spring
444782	Face Plate Complete
444849	Feed Lifting Rock Shaft
445054	Tension Indicator
445137	Shuttle Race Back Spring
445142	Needle Clamp Body (445142-900 Machined)
445177	Bobbin Winder Spindle
445282	Feed Cover Plate
445501	Feed Cam & Counterbalance
445648	Arm Shaft
445650	Clamp Stop Motion Flanged Bushing
445686	Needle Bar Connecting Link
445756	Needle Clamp Thread Guide
445789	Feed Dog (445789-900 Machined)(Alternate To 125261)
445805	Throat Plate
445833	Bobbin Winder Frame Spring
445334	Shuttle Race Slide Spring
445957	Oscillating Shaft
445958	Oscillating Shaft
445962	Shuttle Driver
445977	Feed Reverse Handle
446004	Presser Bar Spring Bracket
446006	Stitch Regulating Plate

PRODUCT: - CLASS 15C203 MACHINE

<u>PART N<sup>o</sup></u>	<u>D E S C R I P T I O N</u>
446007	Stitch Regulating Plate Complete
446126	Tension Indicator Adaptor
446130	Feed Lifting Rock Shaft Crank
446133	Feed Forked Connection
446134	Feed Regulator
446137	Presser Bar Lifter Hinge Stud
446187	Thread Take-Up Lever
446202	Needle Bar
446277	Oscillating Shaft Crank
446288	Bobbin Winder Stop Latch
446324	Tension Spring Cup
446325	Tension Releasing Pin
446327	Tension Stud
446335-451	Stitch Indicator Plate (Plastic)
CAT 2020	Needle (15x1) Size 11/14/16.