

14SH/CG 744/754 High-Mortality Parts List

updated 2005/5/10				
Anticipated No. of				
Parts Required on				
100 M/Cs Over 3 yrs				
No.	Part No.	Description	14SH/CG744	14SH/CG754
1	281481	Needle Guard (Back) (for Overedge Needle)	5	5
2	550346	Thread Unwinder Thread Guide Rod	5	5
3	550406	Right Looper Thread Guide	5	5
4	550410	Left Looper Holder Thread Guide (for 4 Thread)	5	5
5	556149	Needle Guard Bracket	5	5
6	364290-900	Pulley	5	5
7	130626-900	Pulley cover	10	10
8	412697	Front Cover Thread Guide Bracket Screw	10	10
9	504063-451	Presser Foot Screw	10	10
10	542402	Right Looper Shaft Bushing Thrust Washer	10	10
11	543804-003	Auxiliary Feed Dog Screw Washer	10	10
12	543805-003	Thread Unwinder Thread Guide Rod Screw Washer	10	10
13	543805-005	Motor Bracket Screw Washer	10	10
14	543848	Pulley Set Screw Washer	10	10
15	544212-072	Top Cover Screw	10	10
16	550304	Presser Bar Oil Felt	5	5
17	557725	Timing Belt	20	20
18	546893	Spool Holder	20	20
19	364283-901	Light Cover with painting	5	5
20	410326-900	Needle Bar Connecting Stud	5	5
21	544044	Needle Bar Connecting Stud screw	5	5
22	369215-001	Lamp (for 220-240V, 15W, Edison Type)	20	20
23	374573	Needle Set Screw	10	10
24	550370-391	Presser Regulating Thumb Screw Comp.	5	5
25	550375-452	Presser Foot Comp.	5	5
26	550443-452	Throat Plate (for 4 Thread)	5	10
27	550483	Feed Dog	10	—
28	550499	Main Feed Dog	—	10
29	550502	Auxiliary Feed Dog	—	10
30	556199	Needle Clamp (Body) Comp. (for 4 Thread)	5	5
31	194120-019	Lamp (for 120V, 15W, Bayonet type)	20	20
32	364291-900	Handle	5	5
33	281485	Feed Regulator Lever Spring	5	5
34	281487	Front Cover Thread Guide (for 4 Thread)	5	5
35	281488	Striker (for 4 Thread)	5	5
36	194120-020	Lamp (for 220-240V, 15W, Bayonet Type)	20	20
37	364297-001	Controller Comp. (for 230V) (Plug C-Type)	10	10
38	364297-002	Controller Comp. (for 230V) (Plug BF-Type)	10	10
39	364297-003	Controller Comp. (for 220-250V) (Plug S-Type)	10	10
40	369434-003	Controller Comp. (for 100-120V) (Plug A-Type)	10	10
41	369434-013	Controller Comp. (for 127V) (Plug C-Type)	10	10
42	374102	Needle Clamp (Body) Screw	10	10
43	374392	Needle Guard (Back) (for Overedge Needle) Adjusting Screw	10	10
44	374392-002	Needle Guard (Front) (for Overedge Needle) Adjusting Screw	10	10
45	376844	Needle Bar	5	5

46	376848	Needle Clamp Thread Guide	5	10
47	409213	Feed Dial Wave Washer	10	10
48	410307	Knife (Movable) Holder Spring	5	5
49	410355	Presser Bar Spring	5	5
50	410351	Presser Bar	5	5
51	410429	Right Looper Retainer Guide	5	5
52	550568	Right Looper	20	20
53	550547	Spreader	20	20
54	410435	Right Looper Retainer	5	5
55	412531	Front Cover Thread Guide (Small)	5	5
56	412585	Knife (Movable)	20	20
57	412586	Knife (Movable) Holder	5	5
58	412697-003	Front Cover Thread Guide (Small) Screw	10	10
59	414749-003	Right Looper Screw	10	10
60	543801-002	Looper Cover Hinge Pin Retaining Ring	10	10
61	543801-006	Retaining Ring	50	50
62	543801-007	Arm Shaft Retaining Ring	10	10
63	544207-011	Screw	50	50
64	544211-001	Screw	100	100
65	544211-002	Lamp Holder Comp. Screw	10	10
66	544211-051	Striker Screw	10	10
67	544211-052	Left Looper Screw	10	10
68	544211-059	Needle Clamp Thread Guide Set Screw	10	10
69	544212-001	Screw	50	50
70	544212-002	Lamp Holder Bracket Screw	10	10
71	544212-003	Auxiliary Feed Dog Screw	10	10
72	544213-002	Right Looper Retainer Guide Bracket Screw	10	10
73	544213-005	Machine Base Screw	10	10
74	544270-001	Screw	50	50
75	544407	Knife (Movable) Screw	10	10
76	544499-001	Motor Bracket Screw	10	10
77	550396	Right Looper Retainer Guide Collar Comp.	5	5
78	550411	Left Looper	20	20
79	550432	Needle Guard (Front) (for Overedge Needle)	5	5
80	550449	Knife (Stationary)	50	50
81	550450	Seam Width Finger	10	10
82	550509	Main Feed Bar Spring	—	5
83	550553	Throat Plate Position Screw	10	10
84	550587	Right Looper Retainer Driving Lever Comp.	5	5
85	364285-901	Top Cover Comp.	5	5
86	364288-900	Looper Cover	5	5
87	556169	Looper Cover Hinge Pin Spring	5	5
88	364284-900	Rear Cover	5	5
89	364282-001	Pulley Cover	5	—
90	364282-002	Pulley Cover (for Differential Feed)	—	5
91	557703	Looper Cam Rod Comp.	5	5
92	557717-401	Feed Dial (Graphic)	5	5
93	364287-901	Front Cover comp.(Graphic)	5	5
94	364298-001	One Turn Tension Dial Comp. (Left Needle Thread)	5	5
95	364298-002	One Turn Tension Dial Comp. (Right Needle Thread)	5	5
96	364298-003	One Turn Tension Dial Comp. (Right Looper Thread)	5	5
97	364298-004	One Turn Tension Dial Comp. (Left Looper Thread)	5	5